Non-destructive Technology for evaluation of fruit and vegetable quality

By

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Overview

- Fluorescence
- Visible light
- Ultrasonic measurement
- Acoustic response*
- Near infrared spectroscopy (NIRS)*
- Nuclear magnetic resonance (NMR)



http://chemwiki.ucdavis.edu/Physical_Chemistry/Spectroscopy/Fundamentals/Electromagnetic_Radiation

1. Fluorescence

 Some molecules can re-release absorbed optical energy as a lower energy photon (longer wavelength).



http://www.lifetechnologies.com/th/en/home/references/molecular-probes-the-handbook/introduction-to- 4 fluorescence-techniques.html

Fluorescence



http://en.wikipedia.org/wiki/Florescence

Principle of fluorescence



http://www.youtube.com/watch?v=SGFIr1jFNBM

Applications: Fluorescence and ultra violet photos



Visible

UV

The most striking examples:

Material is excited in ultraviolet region and light is emitted in the visible region

From Prof. Sumio Kawano, Kagoshima University, Japan



Visible

UV





Fluorescence Photo of Cucumber showing difference in freshness

Fluorescence Photo of Eggs



Fluorescence Photo of Egg





Astringency detection of persimmons

- Persimmons produce astringent taste because they contain soluble tannin.
- If the astringent persimmon is treated with carbon dioxide to change the tannin from soluble to insoluble, the persimmon becomes sweet.
- For some varieties, the flesh of the sweet persimmon changes its color with black specks of insoluble tannin cells.











Application:

Detection of maturity and internal physiological disorder of pineapple using visible light

- Pineapple is a fruit of which the internal quality is hard to evaluate using the external appearances.
- This is because the surface color is not directly correlated to the internal quality.



Maturity detector of pineapples has been developed, which consists of a 100 W halogen tungsten lamp as a light source, a photo multiplier and a sensitive CCD camera.



The transmitted light intensity is very low when the fruit has internal browning or when the fruit is immature.



The intensity is very high when the fruit has water core or when the fruit is overripe.



The image of the fruit is very good when the fruit is mature one.





"Ultrasound is an oscillating sound pressure wave with a frequency greater than the upper limit of the human hearing range."



Ultrasound devices operate with frequencies from 20 kHz up to several gigahertz.

- Ultrasonic is an established technique for:
 - Detection of flaws in terms of size and position in material
 - Measurement
 of thickness of
 material



Principle:

- Input vibration energy at ultrasonic frequency
- Measure output vibration which is different from the input energy due to sample characteristic
- Extract features in the output vibration which is used to represent quality of the sample





www.ndt.net

Itzhak Shmulevich POSTHARVEST 2000 March 26-31 2000 Jerusalem - Israel



The input and output share the same frequency with difference in amplitude as affected by a sample characteristic

- Low frequency ultrasonics has been proposed as an objective analytical technique for nondestructive evaluation of maturity and quality, such as textural properties and dry matter content, in fruit or vegetable.
- The technique measures the changes in ultrasonic waves passing through the peel and flesh.

 The parameters commonly measured are velocity (v) and attenuation (α), which are characteristic for the material and can be related to its physical properties e.g. elastic constants, density, composition, and microstructure (McClemments, 1991).





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Research Note

Nondestructive ultrasonic monitoring of tomato quality during shelf-life storage

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 A nondestructive ultrasonic method was used to monitor the firmness of greenhouse tomatoes during their shelf-life.

- This method is based on measurement of acoustic wave attenuation in the fruit tissue, by means of ultrasonic probes in contact with the fruit peel.
- The tomatoes were picked at stage 7

 (light red), (1: green to 12: full red) Agrexco
 Q4-VG-22 color card (Carmel Produce, Israel),
 and placed in an air-conditioned laboratory
 at 20 °C and about 85% relative humidity (RH).

- The ultrasonic measurement system comprised
 1. a Model USL33 low-frequency ultrasonic
 pulser-receiver with high penetration power,
 - 2. a pair of 50-kHz ultrasonic transducers and
 - 3. a microcomputer system for data acquisition and analysis (Mizrach et al., 1997).
- The transducers were mounted with an angle of about 120° between their axes and were held in contact with the fruit by application of a fixed load.

- The penetration tests were applied to unpeeled fruit, with a Chatillon Durometer fitted with a 6.35mm diameter conical head with a 60° cone angle.
- Each fruit was subjected to a penetration test at each of the two marked points, which were near the location of the ultrasonic transducer contact points, and the tests were applied in the radial direction.
The maximum penetration force (firmness) was recorded at a penetration rate of 3 mm/s, and the maximum penetration depth was about 7 mm.





Fig. 1. Variation of the mean values of wave attenuation with storage time in fruit group N1–N10. Vertical lines represent confidence limits of the mean ($\alpha = 0.05$).

attenuation =
$$\left(\frac{10}{L}\right) \log_{10} \left(\frac{P_i}{P_o}\right)$$

Pi = input power, Po = output power and L = pathlength

4. Acoustic response

- Quality of some agricultural produces are related to the sound generated after tapping
- Based on resonant characteristic
- Two methods:
 - 1. Forced vibration
 - 2. Free vibration
 - (Different duration of input)

Resonance

"a phenomenon that occurs when a given system is driven by another vibrating system or external force to oscillate with greater amplitude at a specific preferential frequency"

- Examples of resonance phenomena
 - Tahoma bridge
 - Vibrating wine glass
 - Pendulum

Resonance phenomena (Failure of Tacoma bridge)



http://www.youtube.com/watch?v=IXyG68_caV4

Resonance phenomena (Wine glass breaking)



http://www.youtube.com/watch?v=BE827gwnnk4

Resonance phenomena (Maximum vibration at the resonant frequency)



http://www.youtube.com/watch?v=iyw4AcZuj5k

Forced vibration

- Object responses most to the vibration corresponding to its resonant frequency.
- How to determine the resonant frequency:



- 1. Subject object to a range of vibration covering the resonant frequency.
- 2. Record the frequency and the corresponding amplitude.
- 3. The frequency at the maximum peak being the resonant frequency.



Resonant frequency





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Determination of resonant frequency of apple (results)

- The greater the weight the lower the frequency
- The greater the ripeness the lower the frequency



(Abbott et al., 1968)



Determination of resonant frequency of apple (results)

stiffness coefficien
$$t = f_2^2 m$$

 f_2 = second resonant frequency m = weight

So the slope of this graph represents the firmness of apple

(Abbott et al., 1968)



Maness-Taylor penetrometer

$f_2^{\ 2}m\ \alpha$ Magness-Taylor firmness





<u>www.ipt.us.com</u> <u>msue.anr.msu.edu</u>



Determination of resonant frequency of apple

- Input vibration through vibrator
- Pick up output through accelerometer
- Repeat by increasing frequency in step to cover the given range



(Finney, 1970)

Forced vibration

Tomato sorter (Qualitative sorting)

 The system utilizes an elongate sorting zone incorporating a surface which oscillates at a predetermined frequency and amplitude which varies from a minimum at the input of the zone to a maximum value at the output.

United States Patent [19]

Holmes

- [54] SORTING SYSTEM AND APPARATUS
- [75] Inventor: Robert G. Holmes, Columbus, Ohio
- [73] Assignce: Ohio Agricultural Research & Development Center, Wooster, Ohio
- [21] Appl. No.: 156,600
- [22] Filed: Jun. 5, 1980

Forced vibration

Tomato sorter

- Conveyor belts transport the objects to be sorted along the zone for a coding interval promoting their dynamic reaction with the oscillatory surface.
- Objects with higher resilience characteristic are rejected from the zone, while those exhibiting a lesser resilience are transported therethrough.





Firmness sorting machine





http://peleg.com/pfs/index.html

Free vibration



The duration of input is short.

Free vibration

Determination of resonant frequency of water melon

- Set fruit into vibration with pendulum
- Record the sound by a microphone
- FFT to create acoustic spectrum and determine the resonant frequency



• (FFT = Fast Fourier Transform: used to transform time domain signal into frequency domain signal)

(Yamamoto et al., 1980)

Acoustic Watermelon Ripeness Sensor







Resonant frequency is not affected by the hitting strength





Acoustic Sensing During CA



Field Maturity Measurements



Field Maturity Measurements



Field Maturity Measurements



Internal void sorting machine (Qualitative application)







Each watermelon is placed on a free tray by hand



The tray moves into the detector unit.



The sorting machine gives an impact to the fruit with a small hammer and then 3 microphones detect the impact sound.






The sound signals from the microphones are compared with each other. If significant differences in shape and phase of the signals exist, the fruit is graded as " an internal void fruit".

Free vibration

BIOSYSTEMS ENGINEERING 100 (2008) 206-213



Research Paper: PH—Postharvest Technology

An acoustic impact method to detect hollow heart of potato tubers

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Fig. 1 – Characteristic hollow heart shown by a star-shaped cavity in the centre of the tuber.







- Study the effect of impact position on the acoustic response (resonant frequency).
- The effective feature for discrimination between tuber with hollow heart is greater than those without.



Fig. 5 – Effect of tuber position (twice onto the equators and twice onto the poles) on the acoustic signal and resonant peaks (equator 1 marked by dashed line, equator 2 marked by dotted line, pole 1 marked with × symbol and pole 2 marked by solid line).

- There were different peak frequencies between tubers with hollow heart and those without.
- The magnitude of peak frequency of tuber with hollow heart is lower than those without.
- The criteria to distinguish hollow tubers can be drawn from the average area.

 Only four out of 300 tubers were misclassified in all cases, which represent more than 98% of accuracy. Application of free vibration to durian industry Inherent problem of durian export

- Harvest of durian at the beginning of the season:
 - High demand
 - Good price
 - Tendency for immature durian being picked
 - Low quality

Durian maturity indices

- Days after blossom
- Tapping sound
- Stem related characteristics
- Thorn strength
- Color etc.



Acoustic measurement in orchard

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Acoustic response



The more mature the lower the pitch of the tapping sound



• Firmness index is expressed as follows:

Exponential index = $f^2 \ln(m)$

where *f_R* is the resonant frequency of the first elliptical mode in Hz and *m* is the mass of the durian (g).



Durian fruit at about 70 days after full blossom

2. Classification of pineapple maturity



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Multivariate data analysis for classification of pi Siwalak Pathaveerat ^{a,*}, Anupun Terdwongworakul^b, Artit Pha

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2. Classification of pineapple maturity



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Multivariate data analysis for classification of pineapple maturity

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2. Classification of pineapple maturity

Table 3 Cross-validated classification matrices showing the performance of classification into sets distinguished							
Parameters		Correctly classified fruits (%)					
	Actual group						
All destructive and nondestructive	Class A	81.3					
parameters for all classes	Class B	59.4					
	Class C	78.6					
	Class M	82.1					
Total		75.7					
All destructive and nondestructive	Class A	78.1					
parameters for only maturity classes	Class B	63.0					
	Class C	89.3					
Total		77.0					
Nondestructive parameters	Class A	90.6					
(SG, SC1, SC2 and SC3) for only maturity classes	Class B	63.0					
	Class C	92.9					
Total		82.8					



S = Specific gravity; SC1 =
$$f_1^2 m^{2/3}$$
; SC2 = $f_2^2 m^{2/3}$; SC3 = $f_3^2 m^{2/3}$.

Siwalak Pathaveerat^{a,*}, Anupun Terdwongworakul^b, Artit Phaungsombut^a

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Multivariate data analy

3. Maturity sorting of fresh young coconut





Research Paper: PH—Postharvast Technology

Physical properties of fresh young Thai coconut for maturity sorting

Anupun Terdwongworakul^a, Songtham Chaiyapong^b, Bundit Jarimopas^{a,*}, Weerakul Meeklangsaen^c

3. Maturity sorting of fresh young coconut



BIOSYSTEMS ENGINEERING 103 (2009) 208-216



Research Paper: PH—Postharvast Technology

Physical properties of fresh young Thai coconut for maturity sorting

Anupun Terdwongworakul^a, Songtham Chaiyapong^b, Bundit Jarimopas^{a,*}, Wærakul Meeklangsaen^c

3. Maturity sorting of fresh young coconut

Table 2 - Statistics of calibration and validation	of FT and the lower and upper limits of a 95% confidence interval for the
ratio of the true standard deviations	

Properties	R_{cal}^2	RMSECV	No. of PLS factors	R _{pre} ²	RMSEP	SEP	BIAS	$\frac{\text{SEP}_1/}{\left(\text{SEP}_2 \times L\right)^{\text{b}}}$	$SEP_1 \times L/SEP_2$
SSL, HF _r , f _n , SF _r , F _W , HSL, D _W , SG, TSS, TSS/TA, TA	0.986	0.168	1	0.980	0.203	0.204	0.009		
HFr, SSL, SFr, Fw, HSL	0.991	0.133	1	0.991	0.133	0.133	0.004		
HF _r , SSL, SF _r , F _w	0.991	0.135	1	0.990	0.141	0.142	0.001	0.886	1.113
HF _r , SSL, SF _r	0.986	0.171	1	0.985	0.172	0.173	-0.001	0.697	0.952
HF _r , SSL	0.994	0.155	1	0.986	0.167	0.168	0.004	0.709	0.987
HF _r ^a	0.988	0.155		0.988	0.157	0.158	0.001	0.728	0.998
SSL ^a	0.977	0.218		0.980	0.200	0.201	-0.002	0.594	0.824
SF _r ^a	0.968	0.257		0.967	0.257	0.259	-0.001	0.460	0.645
Fw ^a	0.966	0.264		0.967	0.260	0.261	0.006	0.456	0.637
HFr, HSL, fn, SG	0.978	0.212	2	0.980	0.199	0.200	0.005	0.603	0.820
f _n , SG	0.889	0.466	1	0.856	0.541	0.544	0.000	0.214	0.314
fn ^a	0.937	0.359		0.927	0.385	0.386	0.034	0.300	0.440
SG ^a	0.351	1.149		0.406	1.099	1.104	-0.016	0.105	0.155

R²_{cal}, coefficient of determination of calibration; R²_{pre}, coefficient of determination of prediction; RMSECV, Root Mean Square of Standard Error of Cross Validation; RMSEP, Root Mean Square of Error of Prediction; SEP, Standard of Error of Prediction.

a Multiple linear regression model.

b $k = 1 + 2(1 - r^2)t_{(N_p-2),0.025}^2/N_p - 2$ where $t_{(N_p-2),0.025}^2$ is the upper 2.5% percentile of a t-distribution with $N_p - 2$ degrees of freedom $L = \sqrt{[k + \sqrt{(k^2 - 1)}]}$ (Snedecor and Cochran, 1989).

Physi

sortir

5. Near infrared spectroscopy

Principle:

 Functional groups C-H, O-H and N-H absorbs light in NIR region (740 – 2500 nm).







Principle of absorbance



http://www.youtube.com/watch?v=pxC6F7bK8CU





www.cartage.org.lb/.../herschel/herschel.htm



Principle of Near Infrared Spectroscopy

Beer-Lambert law or Beer's law and absorbance



Principle of Near Infrared Spectroscopy

Beer-Lambert law or Beer's law and absorbance

Absorbance =
$$-\log(\frac{I}{I_0}) = \varepsilon l c$$
 Beer's law
(optical density) Lambert's law

- where $\boldsymbol{\mathcal{E}}$ is molar absorptivity (liter/(mole•cm)
 - *c* is concentration (mole/liter)
 - l is light path length or thickness of the sample



FIGURE 5. A simplified schematic diagram showing the interaction between light and a fruit. (From Chen, P., J. Food Process Eng., 2, 307, 1978. With permission.)





Application

Fast determination of boiling time of yardlong bean using visible and near infrared spectroscopy and chemometrics

- Pengcheng Nie , Di Wu , Yan Yang, Yong He
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Journal of Food Engineering (2011), doi: 10.1016/j.jfoodeng.2011.09.018

 averaged reflectance spectra of yardlong beans at different boiling time.



Table 2 Prediction results of boiling time of yardlong beans by different calibration models based on pre-processed spectra

Calibration	r_{cal}^2	RMSEC	r _{pre} ²	RMSEP	RPD
PLS	0.8917	31.3940	0.9043	29.6865	3.2297
PCR	0.8432	37.7769	0.8616	35.5092	2.6873
LS-SVM lin	0.9218	26.7133	0.8961	30.9608	3.0998
LS-SVM _{RBF}	0.9621	18.6458	0.9306	25.0830	3.7847
R-LS-SVM lin	0.9191	27.1815	0.8960	31.1016	3.0997
R-LS-SVM RBF	0.9457	22.2614	0.9271	25.8890	3.6887



0097-8485(95)00012-7

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SOFTWARE NOTE

QUANTITATIVE AND QUALITATIVE ANALYSES IN NEAR INFRARED ANALYSIS OF BASIC COMPOUNDS IN SUGAR BEET LEAF*

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- The great advantage of NIR is rapid analyses and its non-destructive character, and possibility of measuring many different components at the same time.
- The NIR method was used to study changes in chemical composition in leaves of sugar-beet under the influence of various fertilizers.
- The results obtained show that this method is an effective tool to predict protein, nitrogen and saccharides.

	Calibrati			Prediction		
Method	r2	F	SEC	,	SEP	Bias
	protein					
MLR	0.911	40.23	0.02	0.942	0.03	1.0
PCR	0.918	39.81	0.02	0.949	0.03	0.7
	nitrogen					
MLR	0.895	34.28	0.10	0.935	0.09	1.18
PCR	0.902	35.52	0.11	0.941	0.09	1.07
	saccharides					
MLR	0.925	54.47	1.2	0.960	1.0	-1.9
PCR	0.940	54.53	1.1	0.965	1.0	-1.5
	potassium					
MLR	0.803	25.52	0.50	0.872	0.61	-2.0
PCR	0.809	25.13	0.46	0.874	0.59	-1.0
	iron					
MRL	0.895	40.11	29.0	0.920	26	-2.73
PCR	0.902	42.20	28.2	0.927	25	-1.80

Table 2. Calibration and validation statistics for the measurement of constituents in leaves using filter instrument



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www.elsevier.com/locate/postharvbio

Visible and near-infrared spectroscopy for nondestructive quality assessment of pickling cucumbers

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 This study was aimed at developing a nondestructive method for measuring the firmness, skin and flesh color, and dry matter content of pickling cucumbers by means of visible and near-infrared (Vis/NIR) spectroscopy.



Fig. 1. Spectral measurement of cucumber fruit in interactance mode.



Fig. 2. Extracting maximum force, slope (on the force/deformation curve) and strain energy (area under the force/deformation curve) from the Magness–Taylor force/deformation curve for a cucumber sample.


Fig. 4. Average relative interactance spectra of 'Journey' cucumbers at the 1st, 6th and 16th day of the storage period as obtained by the NIR spectrometer.

Table 2

Summary of the calibration and validation results for firmness, skin and flesh color and dry matter by using the partial least squares analysis for the pooled spectral data of 'Journey' and 'Vlaspik' cucumbers obtained with the near-infrared spectrometer

Parameter measured	Data type	Factors	Calibration		Validation	
			R^2	SEC	R^2	SEP
Firmness						
Area ^a	Relative	20	0.70	11.90	0.70	12.97
	Logarithm	16	0.67	12.50	0.64	14.08
Slope ^b	Relative	19	0.73	0.90	0.67	1.04
	Logarithm	16	0.69	0.96	0.67	1.02
Maximum force	Relative	18	0.58	4.06	0.52	4.34
	Logarithm	16	0.56	4.13	0.52	4.30
Color						
Skin chroma	Relative	11	0.32	5.09	0.21	5.23
	Logarithm	15	0.48	4.46	0.27	5.14
Skin hue	Relative	11	0.32	0.04	0.22	0.04
	Logarithm	15	0.40	0.04	0.23	0.04
Flesh chroma	Relative	18	0.48	3.52	0.10	4.62
	Logarithm	17	0.49	3.47	0.04	5.04
Flesh hue	Relative	19	0.61	0.02	0.48	0.02
	Logarithm	15	0.51	0.02	0.40	0.02
Dry matter content	Relative	12	0.30	0.28	0.20	0.37
	Logarithm	18	0.50	0.24	0.28	0.35

R2: coefficient of determination; SEC (or SEP): standard error of calibration (or prediction).

^a Area (N mm) under the Magness-Taylor force/deformation curve (from 0 to 6 mm of deformation, Fig. 2).

^b Slope (N/mm) was obtained from the line connecting the two points at 0 and 2 mm on the MT force/deformation curve.



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Bioresource Technology

journal homepage: www.elsevier.com/locate/biortech

Direct prediction of bioethanol yield in sugar beet pulp using Near Infrared Spectroscopy

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- Sugar beets are a raw material for the production of sugar and ethanol.
- A Near Infrared (NIR) Spectroscopy-based approach was tested for the direct prediction of the potential bioethanol production from sugar beets.



Table 3b Calibratia

Calibration and validatio	n statistics for the	equations obtai	ned for the predictio	on of bloethanol y	ield in sugar beet in	the spectr	al region 1100-2	500 nm.	
Scatter correction	Derivative	Outliers ^a	Mean (gL^{-1})	$SD(gL^{-1})$	$SECV^{b}$ (g L ⁻¹)	r ^{2c}	Terms ^d	$SEP^{e}(gL^{-1})$	RPD ^f

	Scatter correction	Derivative	Outliers*	Mean (gL ⁻¹)	SD (g L ⁻¹)	SECV ^B (g L ⁻¹)	r ²	Terms"	SEP ^e (g L ⁻¹)	RPD.
	SNV + DT	1,5,5,1	2	26.92	1.71	0.51	0.91	6	0.54	3.18
		1,10,5,1	3	26.92	1.72	0.51	0.91	6	0.49	3.47
		1,10,10,1	2	26.92	1.71	0.54	0.90	5	0.58	2.92
		2,5,5,1	2	26.90	1.69	0.52	0.90	5	0.66	2.55
		2,10,5,1	1	26.86	1.76	0.50	0.92	5	0.54	3.28
		2,10,10,1	0	26.87	1.76	0.52	0.91	5	0.52	3.36
	MSC	1,5,5,1	1	26.92	1.70	0.52	0.91	6	0.61	2.77
		1,10,5,1	1	26.87	1.77	0.53	0.91	6	0.52	3.41
		1,10,10,1	1	26.87	1.77	0.53	0.91	6	0.51	3.43
		2,5,5,1	1	26.92	1.70	0.57	0.89	4	0.75	2.28
		2,10,5,1	1	26.87	1.77	0.49	0.92	5	0.55	3.23
		2,10,10,1	0	26.87	1.76	0.51	0.92	5	0.53	3.31
_										

^a Outliers, number of outliers removed in calibration.

^b SECV, standard error of cross validation.

^c r², coefficient of determination of cross-validation.
^D Terms, number of PLS terms.
^e SEP, standard error of prediction from external validation.
^F RPD, ratio SD/SEP.



Fig. 4. Plot of predicted versus measured values of bioethanol yield together with regression line for (A) calibration and (B) validation data sets by using SNV + DT and 1,10,5,1 derivative from 1100 to 2500 nm.

Sweetness Sorting Machine

- In 1989, Mitsui Mining and Smelting Co., Ltd. developed and introduced the first sweetness sorting machine for peaches using NIR reflectance method.
- Different type of sweetness sorting machines for other products, say, oranges, melons or water melons, have become possible.



















Application of NIRS to mangosteen

Problems

Mangosteen (Queen of fruits)

- Fruit fly
- Translucency







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Separation of natural disorder mangosteen fruits (translucent flesh and yellow latex) by immersion in water











Translucent mangosteen fruit is one of internal disorders



The occurrence of flesh browning on translucent mangosteen fruits after heat treatment



X-ray images of normal and translucent mangosteen

http://www.ist.cmu.ac.th/riseat/nl/2003/04/0201.jpg

Near infrared absorbance of mangosteen



The SW-NIR transmittance spectra were obtained at four positions at the equatorial points 90° apart.

The samples were kept in a room at a constant temperature of 25 °C prior to the recording of spectral data on the following day by a commercially available SW-NIR instrument (PureSpect, Saika TIF., Japan).

(Teerachaichayut et al., 2007)





Fruit size had an effect on the SW-NIR intensity spectra, but the difference in the intensity in some regions resulting from the translucent flesh was substantially greater.

Acquisition	Number of non-translucent flesh mangosteen	Number of translucent flesh mangosteen	Total number of mangosteen	The most informative wavelength ^a (nm)	NIR classification accuracy (%)
Averaged spec	tra				
Total	170	23	193	((0, (70, (02, (82	89.1
Correct	165	7	172	669, 670, 692, 682,	
Incorrect	5	16	21	668, 685	
Amended aver	raged spectrab				
Total	168	21	189	(CO (77 700 CO)	89.9
Correct	162	8	170	669, 677, 700, 694,	
Incorrect	6	13	19	668, 692	
Individual spe	ctra ^c				
Total	680	92	772	742 727 759 (72	91.2
Correct	672	32	704	143, 121, 158, 613,	
Incorrect	8	60	68	692, 726	
Amended indi	vidual spectra ^d				
Total	607	80	687	7 40 7 707 7 700 7 40	
Correct	599	33	632	743, 727, 723, 762,	92.0
Incorrect	8	47	55	692, 673	

CWI NID -1-1.0 1.01.1 1 1 1 11

^a The most informative wavelengths suggested by Fisher's linear discriminant function.

^b Spectra were calculated as average of each sample without hardening pericarp effect with four samples omitted due to completely hardened pericarp.

^c Spectra were collected from each point of measurement (four points in each sample).

^d Spectra were collected from each point of measurement without hardening pericarp effect.





Saika Technological Institute Foundation, Japan







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Society for Techno-Innovation of Agriculture, Forestry and Fisheries (STAFF)













DESIGNED SYSTEMS

Type 1





Type 3

Spectral selecting method - Translucent



Select a spectrum of No.4 from eight spectra

On-line mangosteen sorting machine using NIRS



 Spinning hydrogen atoms in a biological material act like magnetic dipoles due to the rotation of the electron around the proton.



Under normal conditions the magnetic dipoles point in random directions.



- The material is placed inside a powerful electromagnet.
- This causes the dipoles to align with the magnetic field.



 A radio frequency (RF) pulse is then used to "knock" the atoms out of alignment.



- When the RF pulse stops, the atoms spiral back into alignment with the magnetic field.
- The time it takes for realignment is called the relaxation time (usually within milliseconds).
- The realignment process creates its own radio frequency signal that is detected by the system.





Precession and tipping



Output signal of NMR



www.jcmr-online.com

http://www.lenaturaliste.net/portail/articles-des-membres/4-sciences-naturelles/68biologie-structurale-et-spectroscopie-rmn
























Permanent magnet NMR sensor (Quantum Magnetics Corporation, San Diego, CA)

Electronics

Magnet

ELSEVIER

Contents lists available at ScienceDirect

Postharvest Biology and Technology

journal homepage: www.elsevier.com/locate/postharvbio



Monitoring the postharvest ripening of tomato fruit using quantitative MRI and NMR relaxometry

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 Magnetic Resonance Imaging (MRI)was performed on tomato fruit during two 3-week periods of postharvest ripening.



long TE GE images (TE=40 ms)

Nuclear Magnetic Resonance Imaging of Fresh and Frozen Courgettes

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 The internal structure of courgette and the effect of freezing the courgette was investigated by nuclear magnetic resonance imaging.

- The skin, vascular tissue, cortex, seed-bed and seeds were clearly delineated in the fresh vegetable; however, the image of frozen/thawed courgette showed very little contrast between the different tissues.
- Freezing ruptures the cell walls and alters the tissue morphology; this affects the transverse relaxation of water in the tissue, which in turn changes the image contrast.

NMR imaging of courgettes

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Fig. 1. 256×256 NMR spin-echo image of 5-cm diameter fresh courgette. TE = 40 ms; TR = 6 s.



Fig. 2. 256×256 NMR spin-echo image of fresh and frozen 3-cm diameter courgette. TE = 40 ms; TR = 6 s. A: fresh sample; B: frozen/thawed sample.

Examples of MRI images of fruits and vegetable



http://mashable.com/2014/04/21/mri-fruits-and-vegetables/





Beet



Bell pepper



Broccoli



http://mashable.com/2014/04/21/mri-fruits-and-vegetables/



Brussels sprout







Control And Control Co

Eggplant









http://mashable.com/2014/04/21/mri-fruits-and-vegetables/



Okra





Spaghetti squash



Thanks for attention.