

VEGETABLE VALUE CHAIN MAPPING AND ANALYSIS: framework and case studies

S. Shanmugasundaram

Deputy Director General (Research), AVRDC

(Retired)

Agri/Horti-Consultant

Email: sundar19392004@yahoo.com

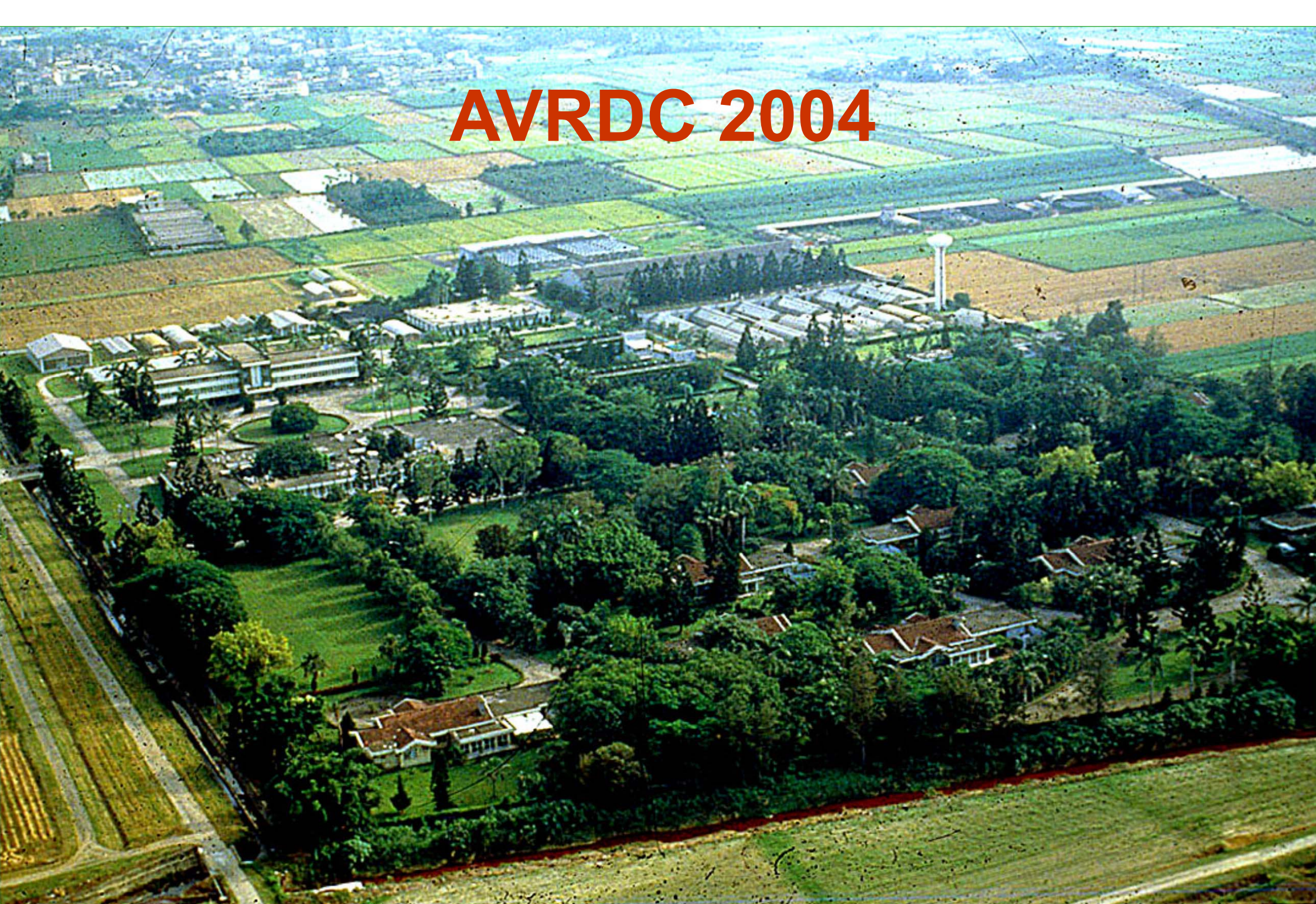


亞洲蔬菜研究發展中心
ASIAN VEGETABLE RESEARCH
AND DEVELOPMENT CENTER

AVRDC 1973



AVRDC 2004





TIM LOR PRODUCTIONS

mikeataylorphoto.com

The Future of Food

Eradicate World Hunger

How?

Note by Note (NbN) cooking of Chef Herve

Extracted from Vegetables and fruits

- **Culinary Innovation (NbN)**
 - **Molecular cuisine**
 - **Deconstruction of Food**
- **Individual textures, flavors and compounds**
 - **In the Form of Foams, Gels and others**
- **Nutrients and flavors to powders and liquids**
 - **Shelf Stable**
- **Vegetables and fruits are mostly water**
- **Transport, spoilage, not environment friendly**

Tastes and Smells

Allyl isothiocyanate from Mustard- Wasabi

1-Octen-3-ol-Wild Mushroom

**Benzyl mercaptan-Garlic, Horse Radish, Mint,
Coffee**

**Same compound different strengths taste like curry
or maple syrup**

Peachy- Hexyl acetate
Cucumberish- trans,cis-2,6-nonadien-1-ol

Cheap Whiskey taste by adding a few drops of vanillin!!

Sucrose, phosphoric acid and caramel color – Coca Cola!!

Changing Food Habit is Difficult.

Stupid Cow Story

- Retailer and Consumer-Quality bad Price High
- Manufacturer- Tanneries Enjoy 15% Protective Tariff by Government
- Tanneries- Blame Mataderos and Slaughterhouses
- Slaughterhouses- Ranchers over brand cows affecting quality
 - Ranches- It is the cows fault- They rub their hides against the barbed wire and scratch themselves to fend off flies that them- Stupid Cows!

- **What is Value Chain?**
- **What is Supply Chain?**
- **What is Vegetable Soybean?**
- **The Farmer**
- **Vegetable Soybean in Cereal Cropping System**
- **Research on Vegetable Soybean**

- **Harvesting**
- **Processing**
- **Global Production**
- **Marketing**
- **Product Diversification?**
- **Seed Production**
- **Conclusion**

- **The case of Mungbean**
- **The case of Tomato**
- **The case of Moringa**
- **Green Leafy Vegetables**

What is Value Chain?

Value Chain

In Google Search:

Value Chain had 4 million hits

ABI/ Informs Search-1673 documents

675 scholarly Journal papers

26 Ph.D. dissertations

-Feller et al., 2006

Value Chain

The key concept is :

Competitive Advantage

VALUE CHAIN

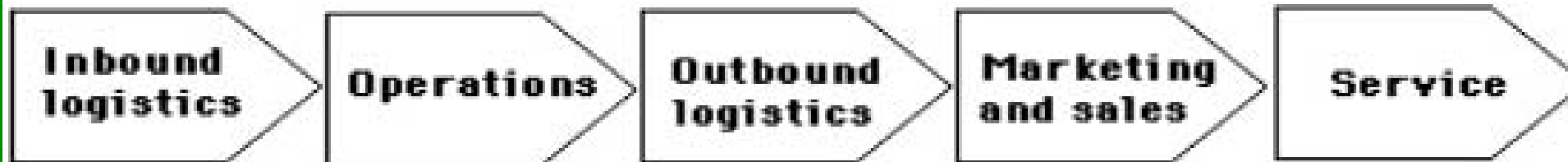
- The value chain is a business management concept that includes nine activities that work together to provide value to customers. When a company implements a value chain, it possesses a greater ability to generate profits.

Created by Michael Porter (1979), 1985.



Michael Porter's Value Chain Analysis

PRIMARY ACTIVITIES



SUPPORT ACTIVITIES

Firm infrastructure
Human resources management
Technology development
Procurement

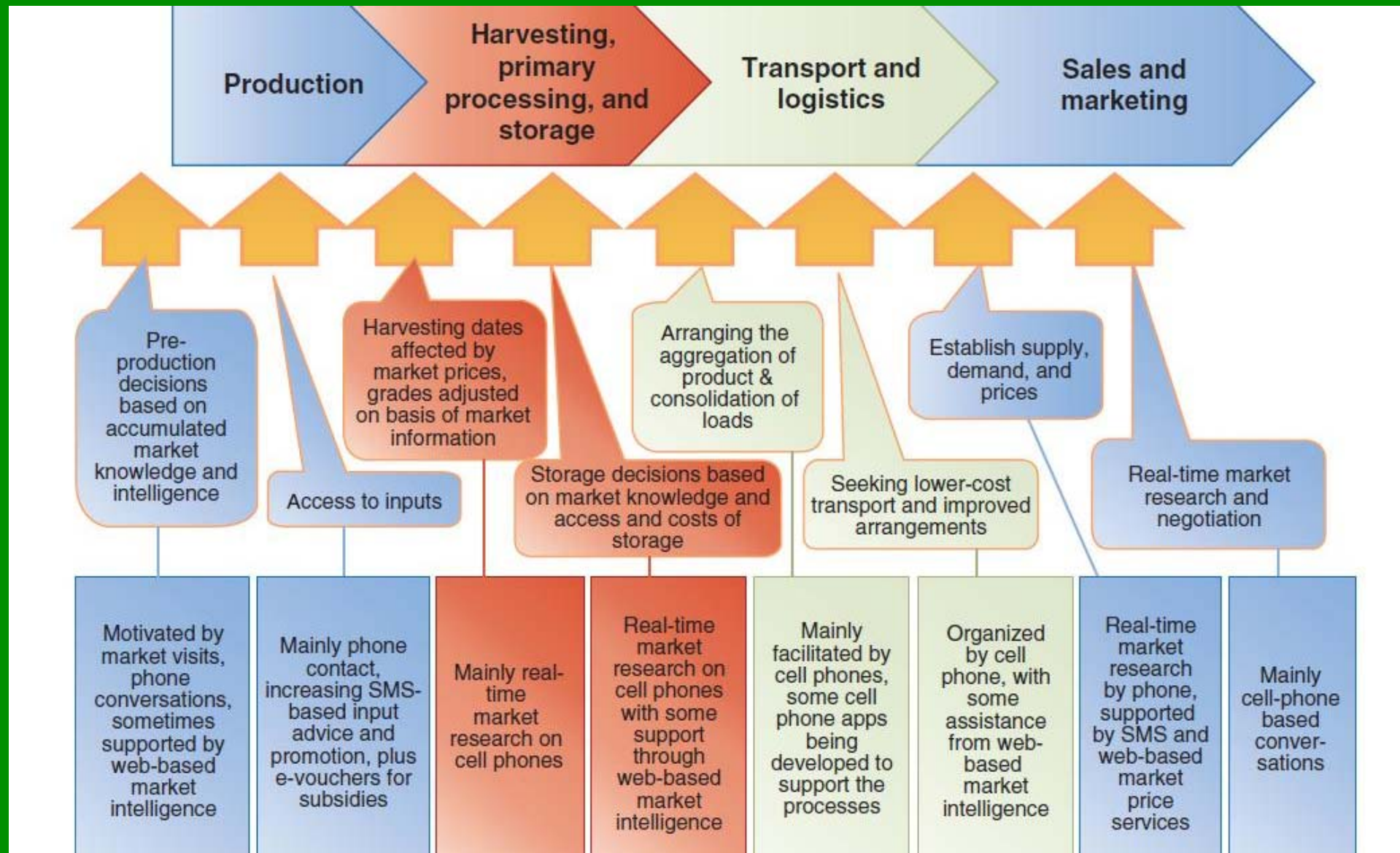
Figure 2 : Porter's Value Chain (Porter, 1985)

Agricultural Value Chain

Definition

The Whole range of goods and services necessary for an agricultural product to move from the farm to the final customer or consumer

Inputs to Marketing along Agricultural Value Chain



Value Chains

Primary Activities

- Inbound Logistics
- Operations
- Outbound Logistics
- Marketing and Sales
- Services

Value Chains

Support Activities

- Firm Infrastructure
- Human Resource Management
- Technology
- Procurement

Value Chain Steps

1. Identify sub-activity for each primary activity
2. Identify sub-activity for each support activity
3. Identify links
4. Look for opportunity to increase value
5. Business strategies
6. Prioritization

Supply Chain (Definition)

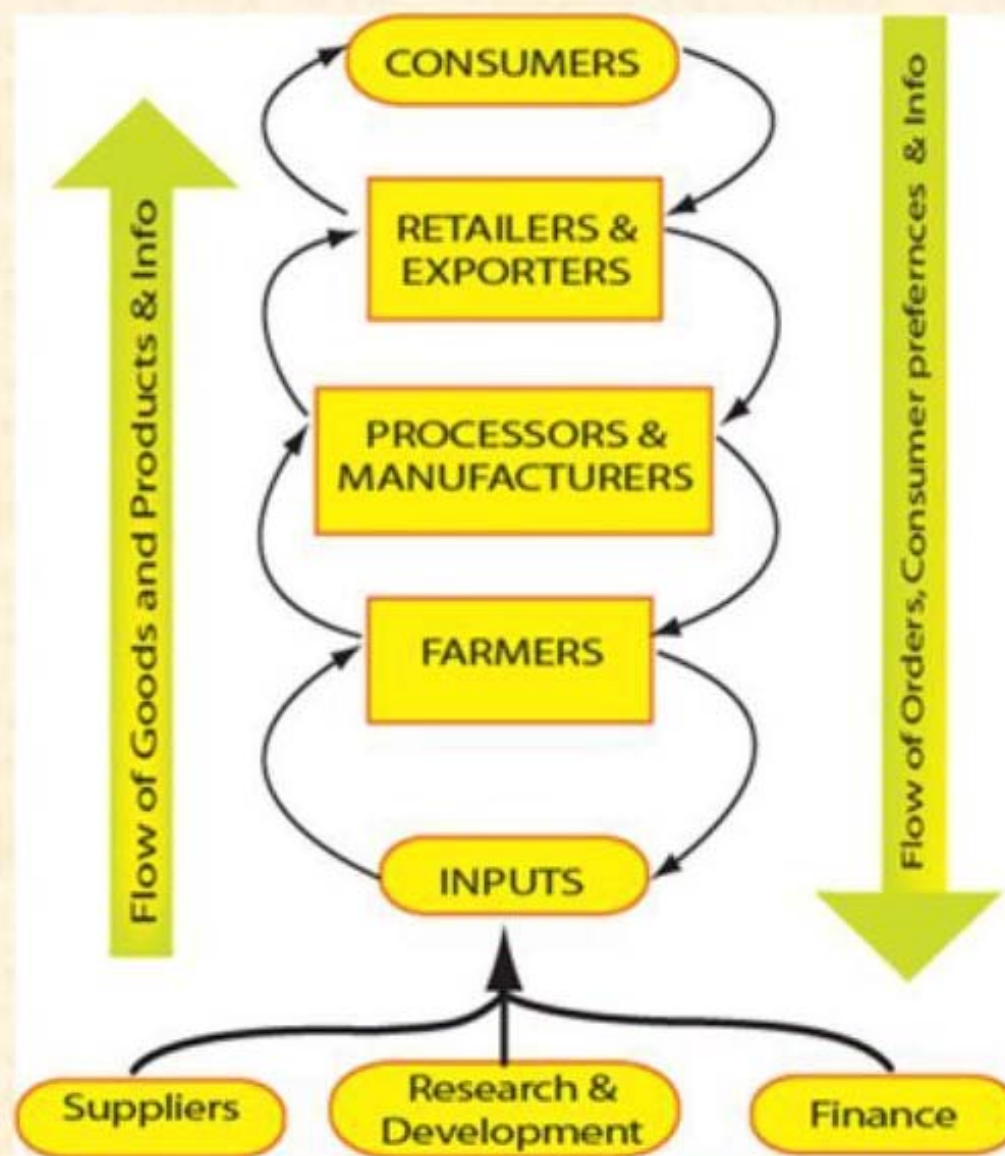
- The Integration of key business processes from end user through original suppliers that provides products, services and information that add value for customers and other stakeholders.
- _Global Supply Chain Forum 1998.

Supply Chain

- Focus Upstream- Integrate Supplier/Producer Processes
- Improve Efficiency
- Reduce Waste

- **What is Value Chain?**
- **Value Chain vs Supply Chain**
- **What is Vegetable Soybean?**
- **Vegetable Soybean in Cereal Cropping System**
- **Research on Vegetable Soybean**

THE VALUE CHAIN MODEL



Product

Value Chain

Customer



- Product

Supply Chain

Customer



Value Chain

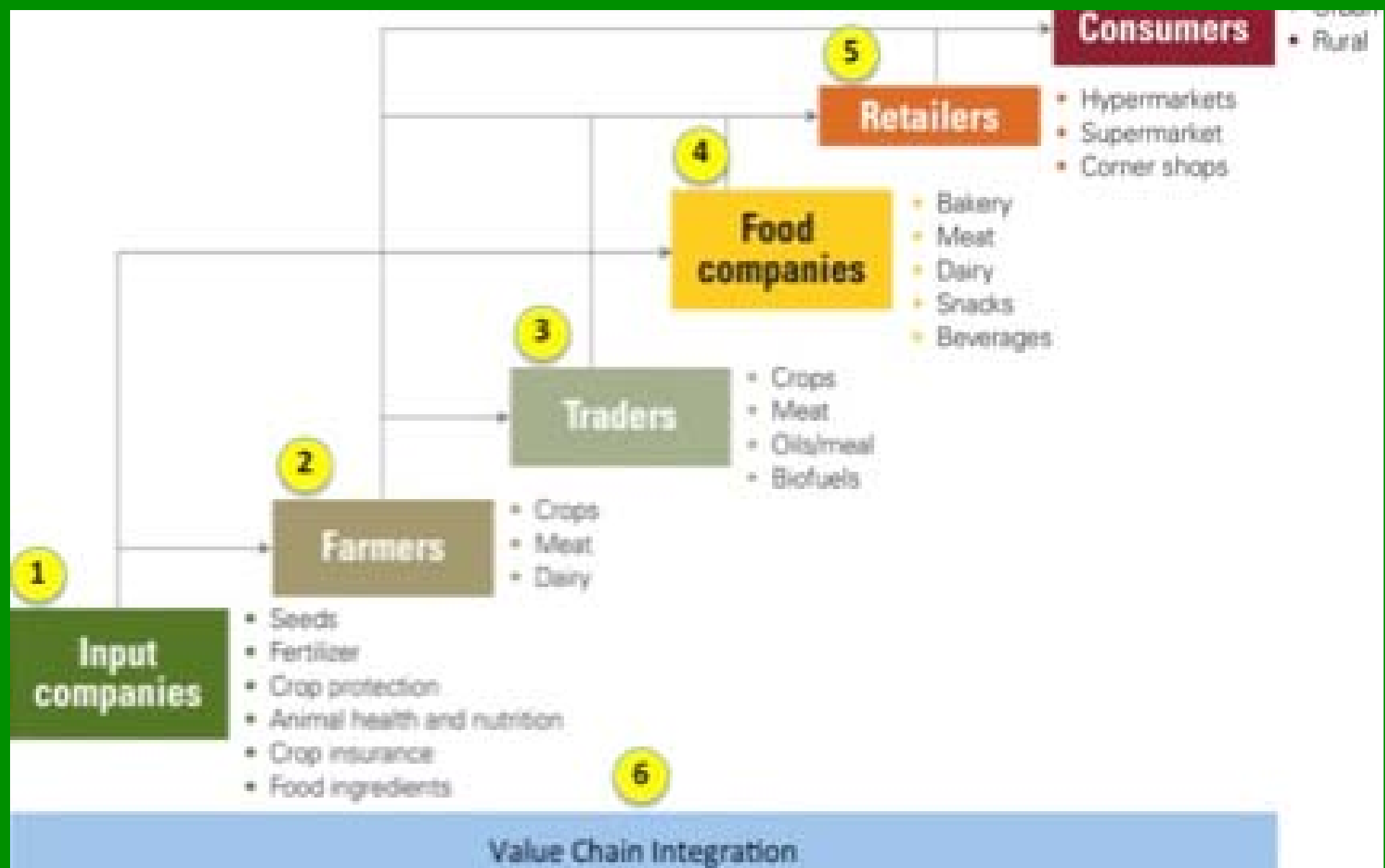
- Focus Downstream
- Creating Value in the Eyes of the Customer
- Operate in Both Directions—Suppliers Accrue Value
- Customers Derive Value Delivered from Products and Services

Profitable Value Chain

- Align What Customer Wants
- The Demand Chain and What is produced via Supply Chain
- Supply Chain-Reduce Costs, Operational Excellence
- Value Chain-Innovation in Product Development & Marketing

Value chain and Supply chain

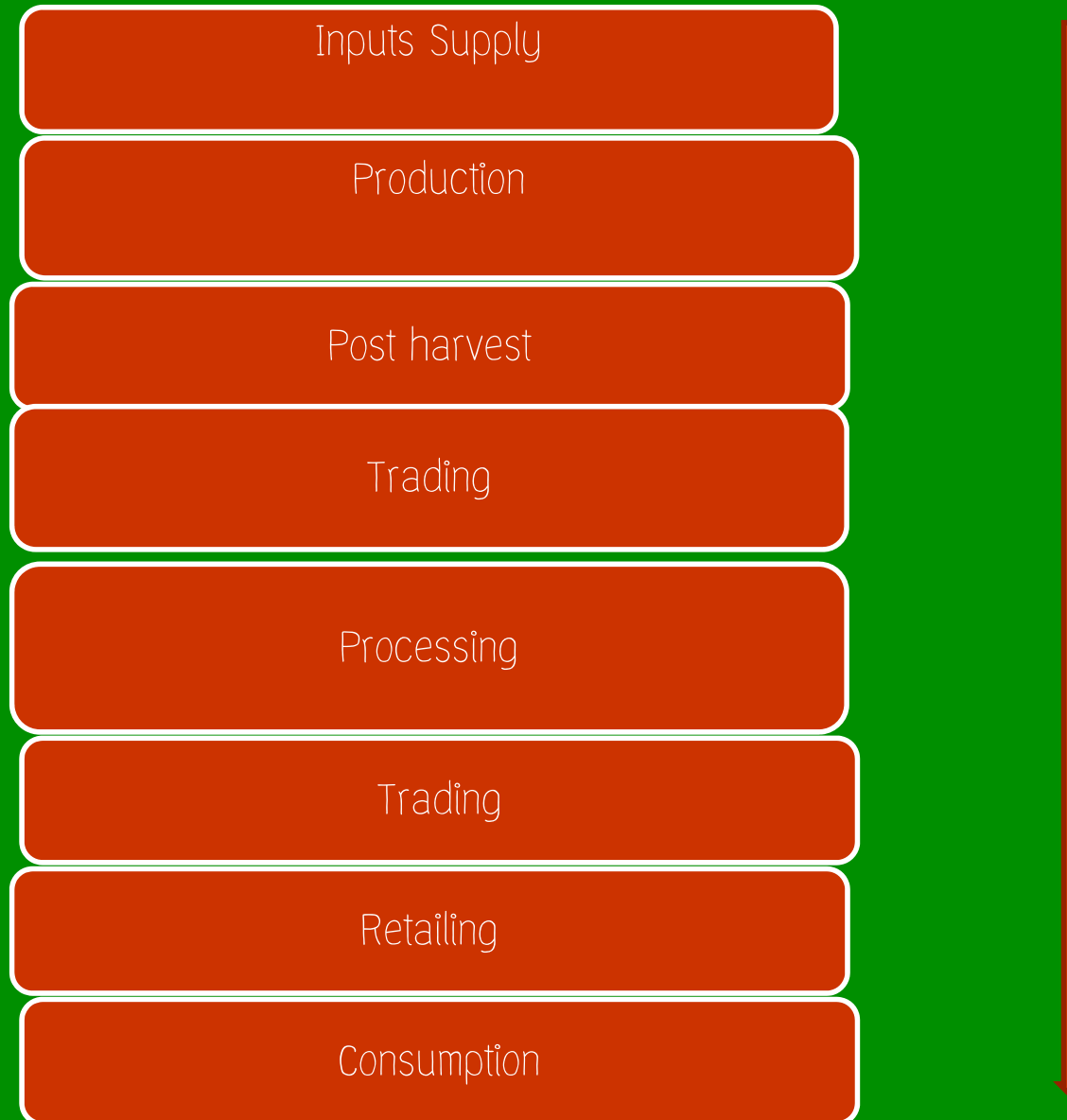
- Demand
- Market price
- Supply
- Consumers willingness to pay
- Farmers incentive to produce
- Price farmer gets



The Value Chain for
Vegetables –From
Seed to Table



The stages of Value chain for vegetables



Value chain functions and Actors

Value chain stages	Functions	Actors
Input supply	Seed/seedling	, Cooperatives, Research centers, Retailer shops, seed enterprise, Individuals,
	Fertilizers	Cooperatives/Unions, AISE
	Agro-chemicals	Retailer shop,

Value chain stages	Functions	Actors
Input supply	Farm Equipments	Cooperatives, Retail shops, NGO, Private workshops, Agricultural mechanization, Micro enterprise
	Packing and transporting materials	Private workshops, Factories, Farmers
Production	Vegetable production	Farmers, Organized groups, Private
Post Harvest	Sorting/grading, processing	Whole sellers, collectors, farmers, User groups, Processing plant owners

Value chain stages	Functions	Actors
Trading/Whole sale	Whole sale, Transport, Store	Investors, Middle men, farmers
Processing	Sorting/ Grading, Value addition/ juice house	Whole sellers, Collectors, Farmers, Organized groups, Investors,
Retail	Retailing	Open market retailers, Supermarket, veg .retailers, farmers, Retailing shops,
Consumers	End users of vegetables	Farmers, Universities, Hotels/cafeterias, Military centers, urban dwellers, Correction centers, Orphanage.

Service provided and Providers at each stage

Stage	Service provided	Service Providers
Input	Provision of Seed/ seedling	Cooperatives, NGO, research centers, seed enterprise, Organized farmers, Individual farmers,
	Provision of Fertilizers	Cooperatives/ Unions,
	Provision of Agrochemicals and spraying service	Retailing shop,, private
	Provision of Farm Equipment/ Irrigation technologies and maintenance service	Cooperatives, Retailing shops, NGO, Private workshops, Agricultural mechanization, Private workshops

Stages	Service provided	Service providers
Production	Extension	, NGO
	Credit	, Cooperative, NGO
	Spraying service	Private shops, NGO,
	Capacity building	Universities,, NGO, Cooperative promotion agency
Postharvest handling	Extension service	NGO, Universities
	Business development	Trade and transport Bureau
Trading	Capacity building	Trade and transport Bureau

Stages	Service provided	Service providers
Trading	Transport	Private transporter, Share companies
	Arrangement of market centers	Municipals,
processing	Technical advice	Trade and Transport, Quarantine regulatory department
Trading	Transport	Private transporter, Share companies
retailing	Arrangement of marketing sites	Trade and transport bureau and municipals

Vision Statement

To see improved income and livelihoods of male and female households by increasing production and productivity of vegetables by 75 percent.

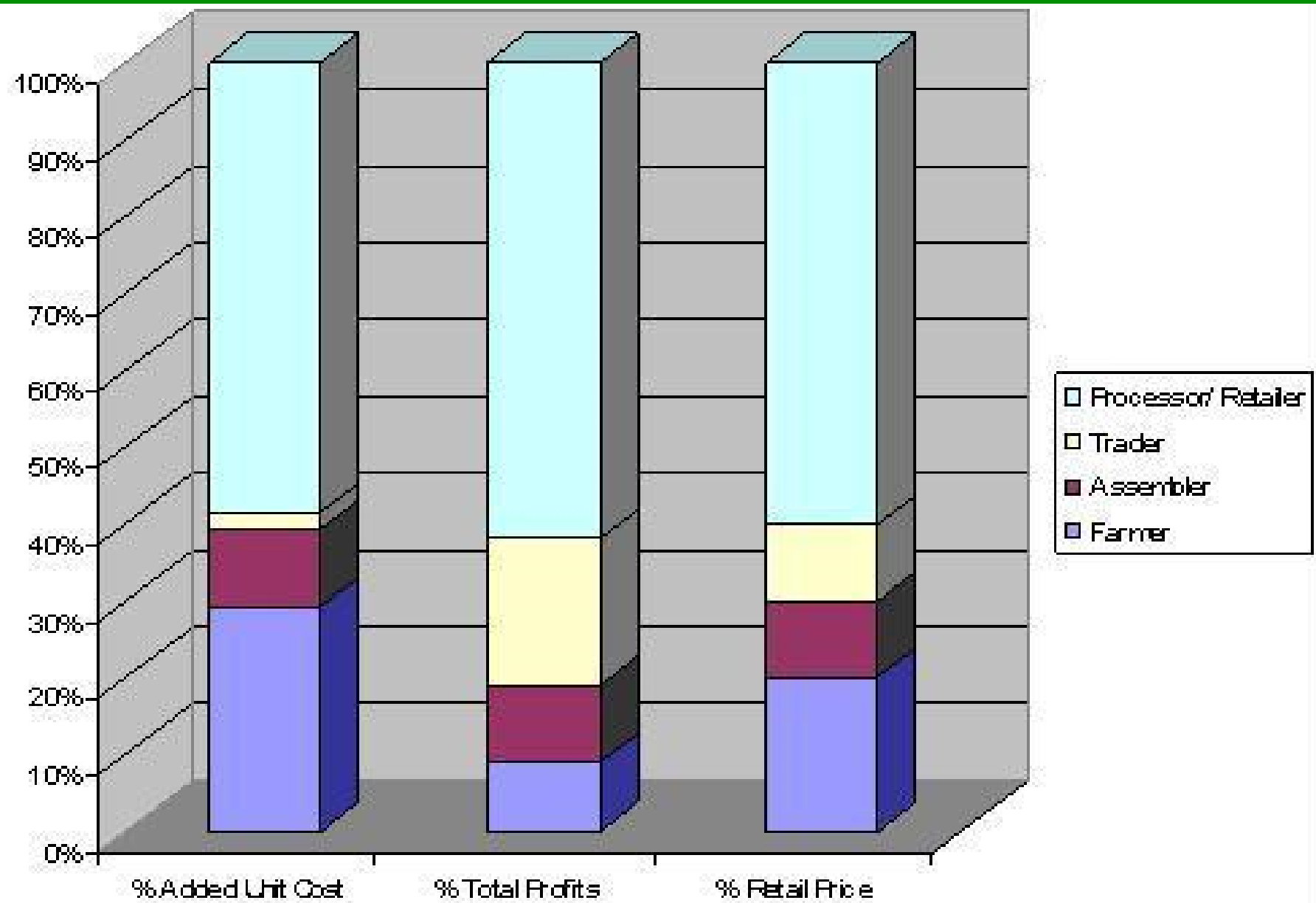
Sub visions

Value chain stages	Vision/stage
Input provision	To see improved access of farmers with quality and quantity of improved technology timely and affordable cost
Production	To see increasing the production of vegetables crops with better income and diet provision.
Post harvest Handling	To reduce the post harvest loss to the minimum using proper extension of post harvest technologies
Marketing	Linking the production of fruit crops with marketing system for better income provision

Constraints and opportunities

Constraints	opportunities
Shortage of certified seeds	The focus of the government towards irrigated agriculture
Shortage of seedling	The presence of irrigation scheme
Poor extension service	The flourishing of new universities
Weak market linkage	The inception and focuses of research to irrigated agriculture /IAR/
Weak provision of technologies - post harvest , water lifting technologies,	
Weak administration of schemes	
Weak irrigation research	
Poor agronomic practice/Irrig. water management	
Poor watershed management	
Unwise utilization of agro chemicals	
Shortage of skill and capacity across	

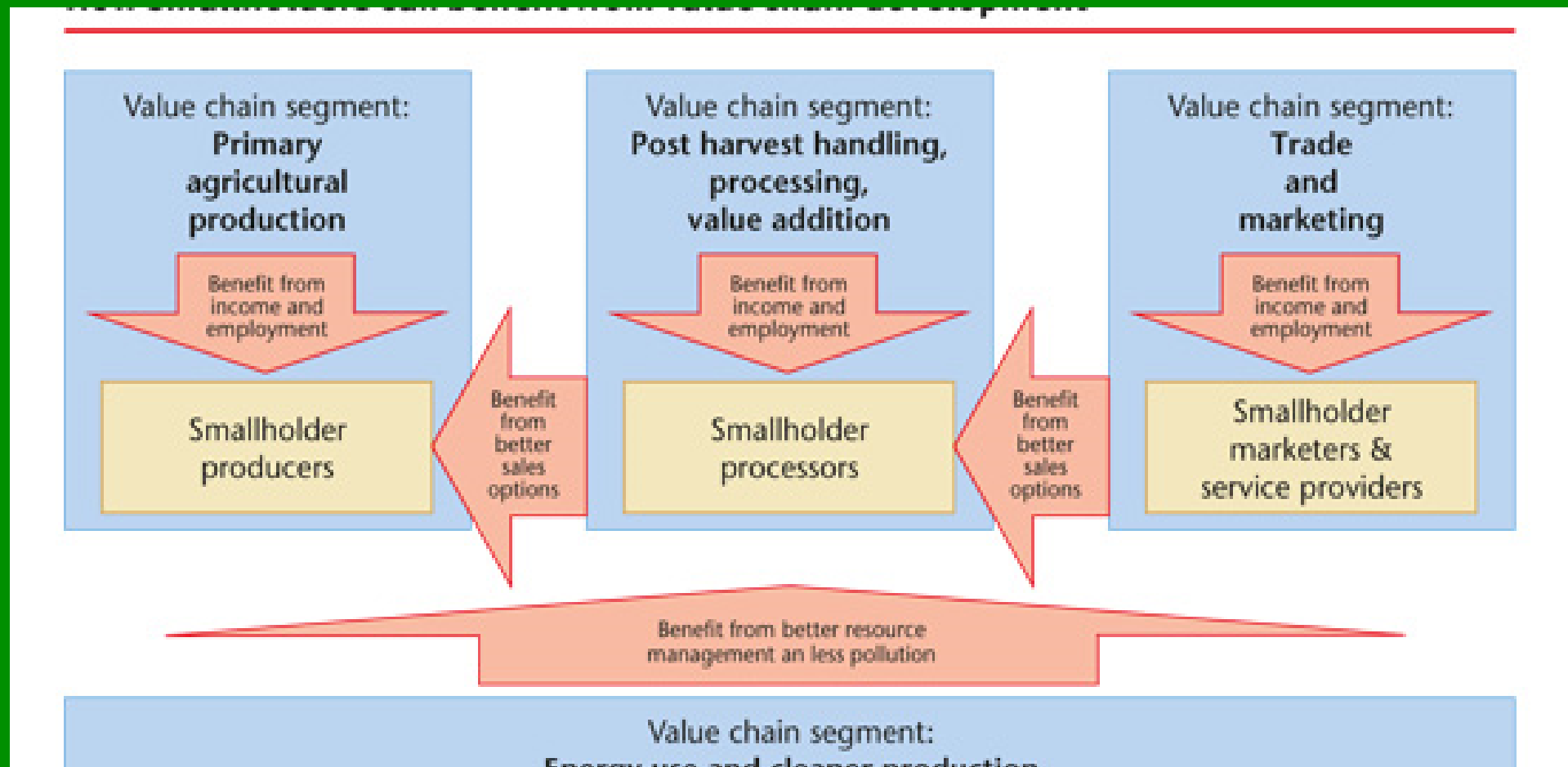
- Material Supply
- Storage
- Planting farmers
- Consumer
- Local
- Small Collectors (40%)
- Large Collectors (60%)
- Processing Comapany (95%)
- Sales Outside (5%)



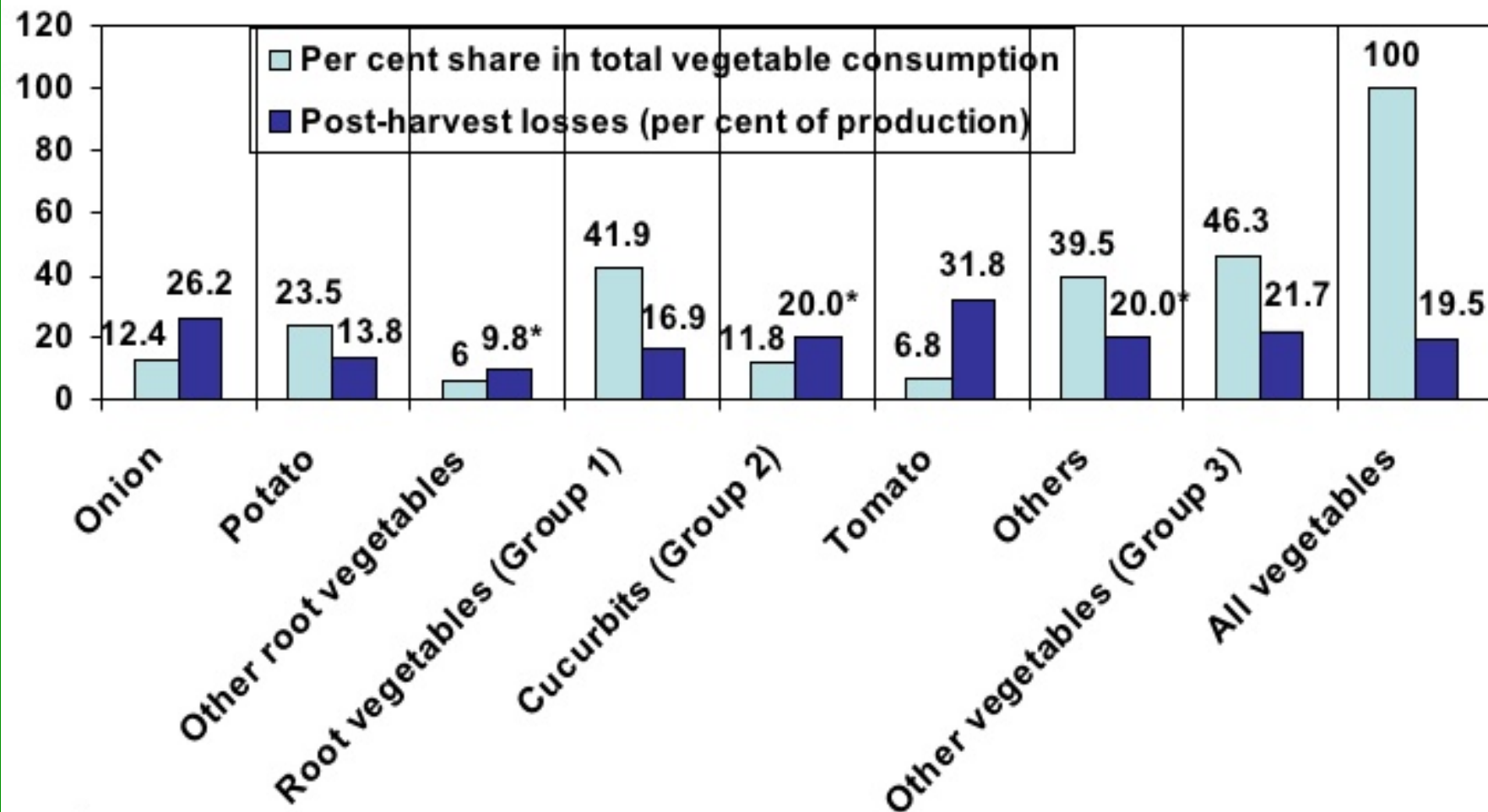
Calculation of marketing margins - example of presenting a calculation of value chain margins

Chain Actor	Costs			Profits			Margins	
	Unit Total Cost	Added Unit Cost	% Added Cost	Unit Price	Unit Profit	% Total Profits	Unit Margin	%
Retail Price								
Farmer	20,000	20,000	29%	25,000	5,000	9%	25,000	20%
Assembler		32,100	7,100	10%	37,500	5,400	10%	12,500
Trader	39,185	1,685	2%	50,000	10,815	19%	12,500	10%
Processor /	89,873	39,873	58%	125,000	35,127	62%	75,000	60%
Total		68,658	100%		56,342	100%	125,000	100%

Small holders and Value Chain



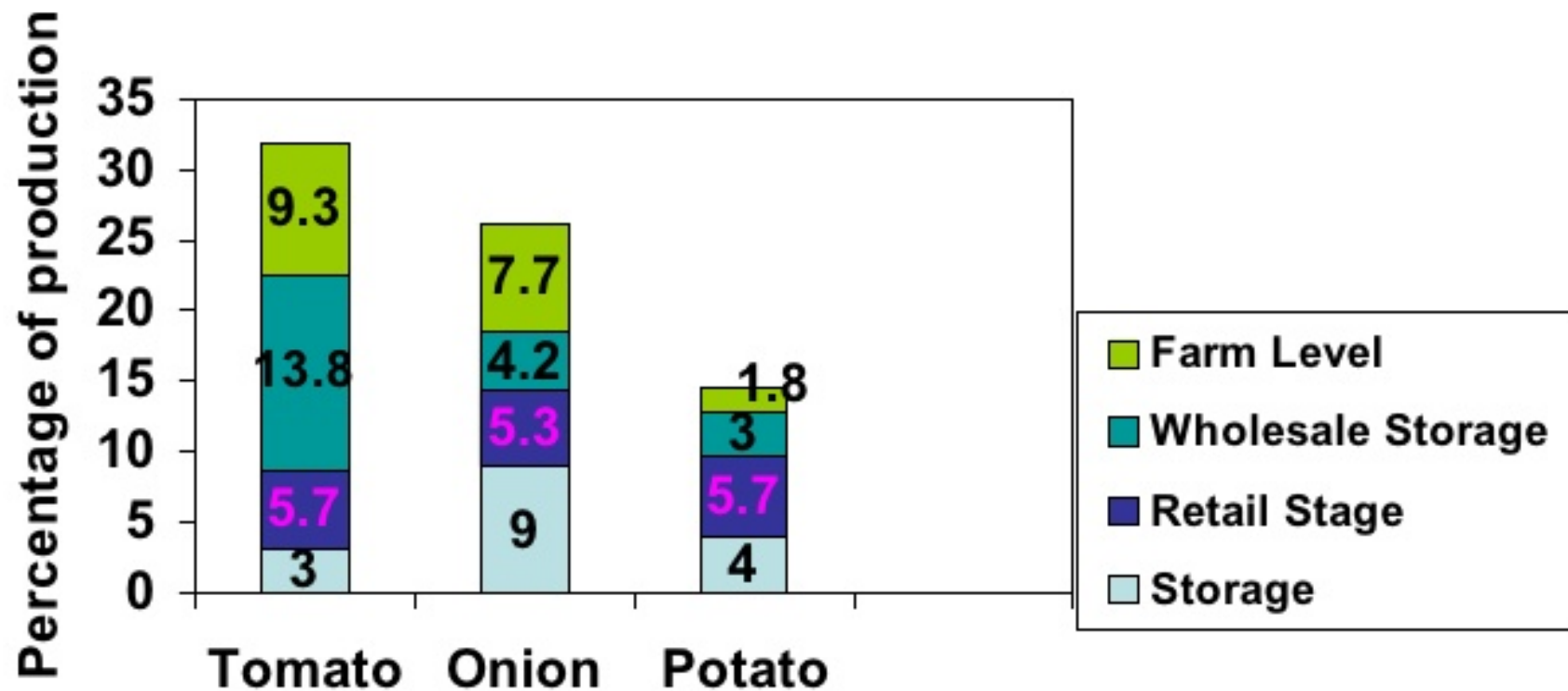
Estimated post-harvest losses of vegetables in India



* Information was obtained through personal discussions with scientists of IARI, New Delhi.

Source: Vegetable Demand and Production in India: Long-term Perspective

Post-harvest losses of major vegetables in India



Source: "Vegetable Demand and Production in India: Long-term Perspective" from Praduman kumar, Pramod Kumar and Surabhi Mittal, Indian Agricultural Research Institute, New Delhi.

Post harvest losses of Vegetables in India

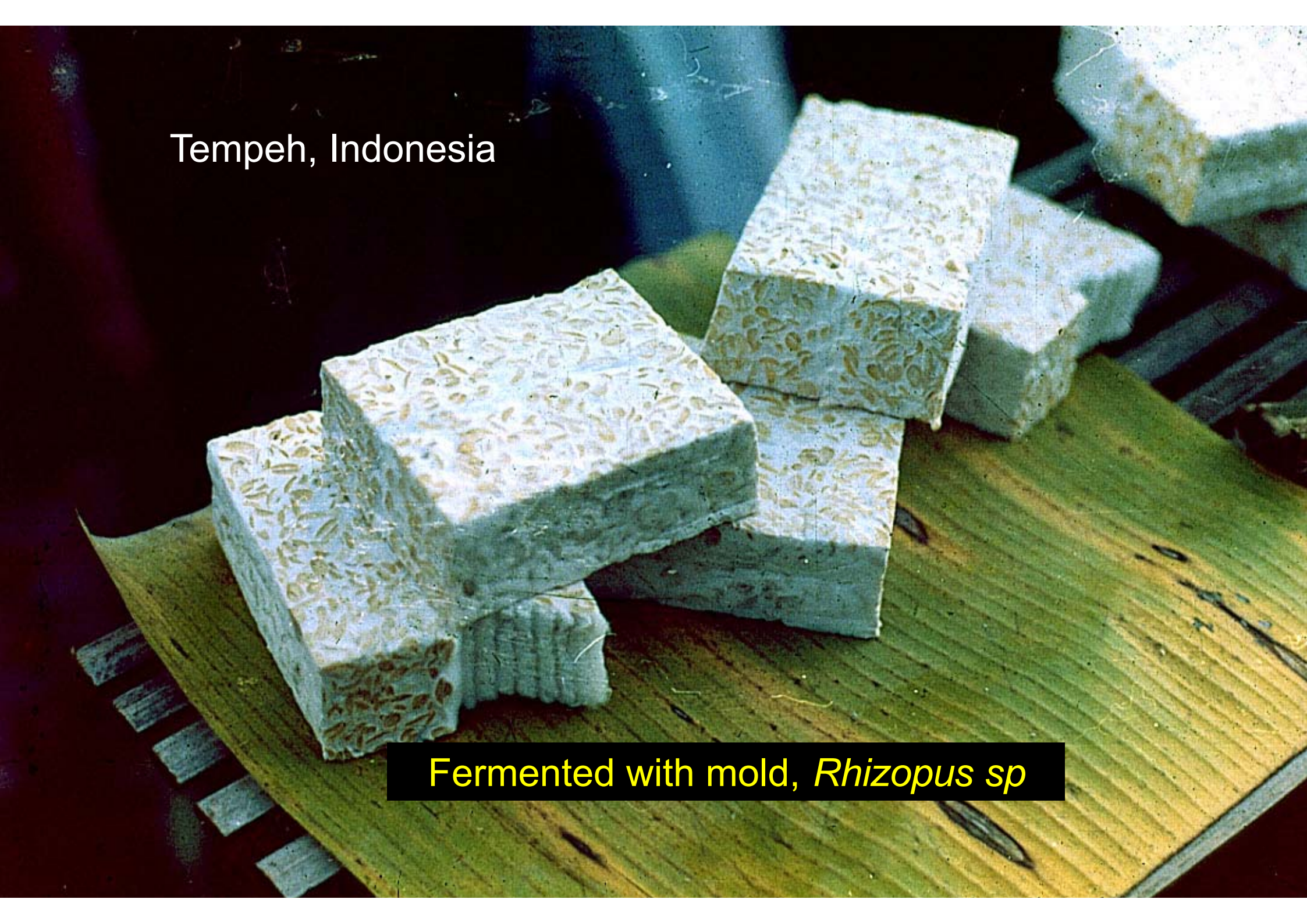
(Percent of Production)

- Tomato----- 31.8
- Onion----- 26.2
- Cucurbits----- 20.8
- Root vegs----- 13.8
- Others----- 21.7
- Average all vegs19.5
- If no storage in Africa losses reach 45% or more.



Miso soup





Tempeh, Indonesia

Fermented with mold, *Rhizopus* sp

Vegetable soybean



**Yield: 10 tons /hectare within 65days
in the tropics**

What is Vegetable Soybean?

Family: Leguminosae

Sub-family: Papilionoideae

Genus: *Glycine*

Species: *max*

Vegetable Soybean

- Madou- China
- Edamame- Japan
- Pootkong- Korea
- Tua rae- Thailand
- Soya Mochai- Tamil Nadu, India

- Harvest the green pods after R_6 and before R_7 growth stage
- Pods green and seeds fill 80 to 90% pod width

Mature grains ≥ 30 g/100 seeds

Green beans 65-100 g/100 seeds
About 65%/M.C.

Qualifications for Japanese Market

- No. of pods in 500g packet < 175
- Dark green pod and bean color
- Grey pubescence
- Two or more beans per pod
- Length of pod $> 5\text{cm}$, Pod Width $> 1.4\text{cm}$
- Sweet taste ($> 10\%$ sucrose content)

- **Pleasant flavor**
- **No yellow pods**
- **No damaged pods (Insect, disease or mechanical)**

Vegetable soybeans are sweet

Sugar (Sucrose, Glucose)

Glutamic acid

Free Alanine

The Nutrition of Soybean

- Protein
- Unsaturated fatty acids
- Phytochemicals: Vitamin E, isoflavones, calcium, lecithin and estrogen
- Trouble-free menopause, avoidance of osteoporosis, and avoidance of cancer.
(Worrel 1999)

Table 1. Composition of edible protein, minerals and vitamins of vegetable soybeans and green pea

	Vegetable soybean	Green pea
Energy (kcal)	139	94
Moisture (%)	68.2	75.6
Protein (%)	13	6.2
Fat (%)	5.7	0.4
Total carbohydrate (%)	11.4	16.9
Crude fiber (%)	1.9	2.4
Ash (%)	1.7	0.9
P (mg/100 g)	158	102



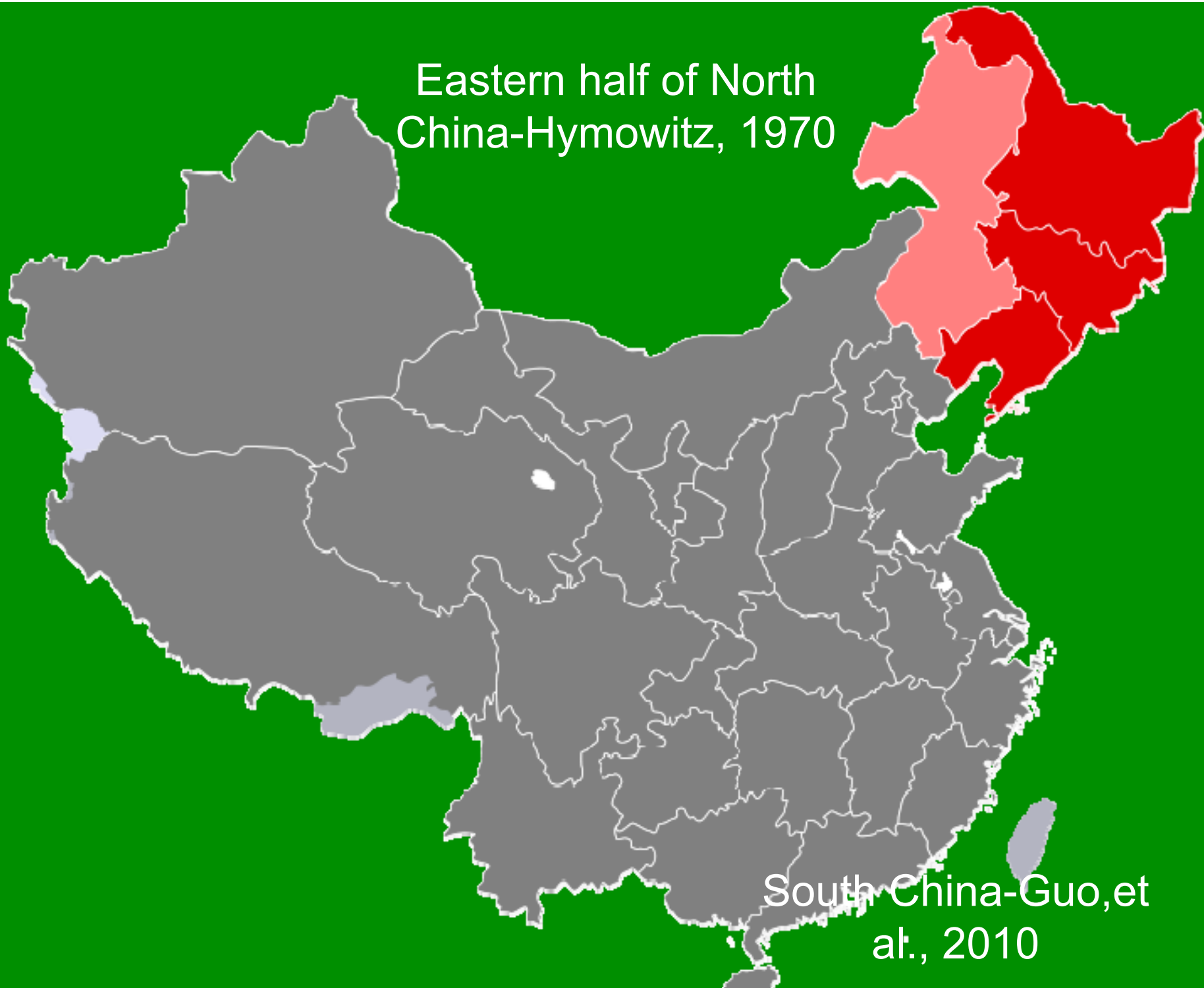


	Vegetable soybean	Green pea
Ca (mg/100 g)	78	32
Fe (mg/100 g)	3.8	1.2
Vit. A (β carotene eq.) (mg/100g)	360	405
Vit. B ₁ (mg/100 g)	0.4	0.28
Vit. B ₂ (mg/100 g)	0.17	0.11
Vit. C (mg/100 g)	27	27
Source: FAO (1972)		

THE ORIGIN OF SOYBEAN

Eastern half of North
China-Hymowitz, 1970

South China-Guo,et
al., 2010





THE FARMER





Grain Soybean

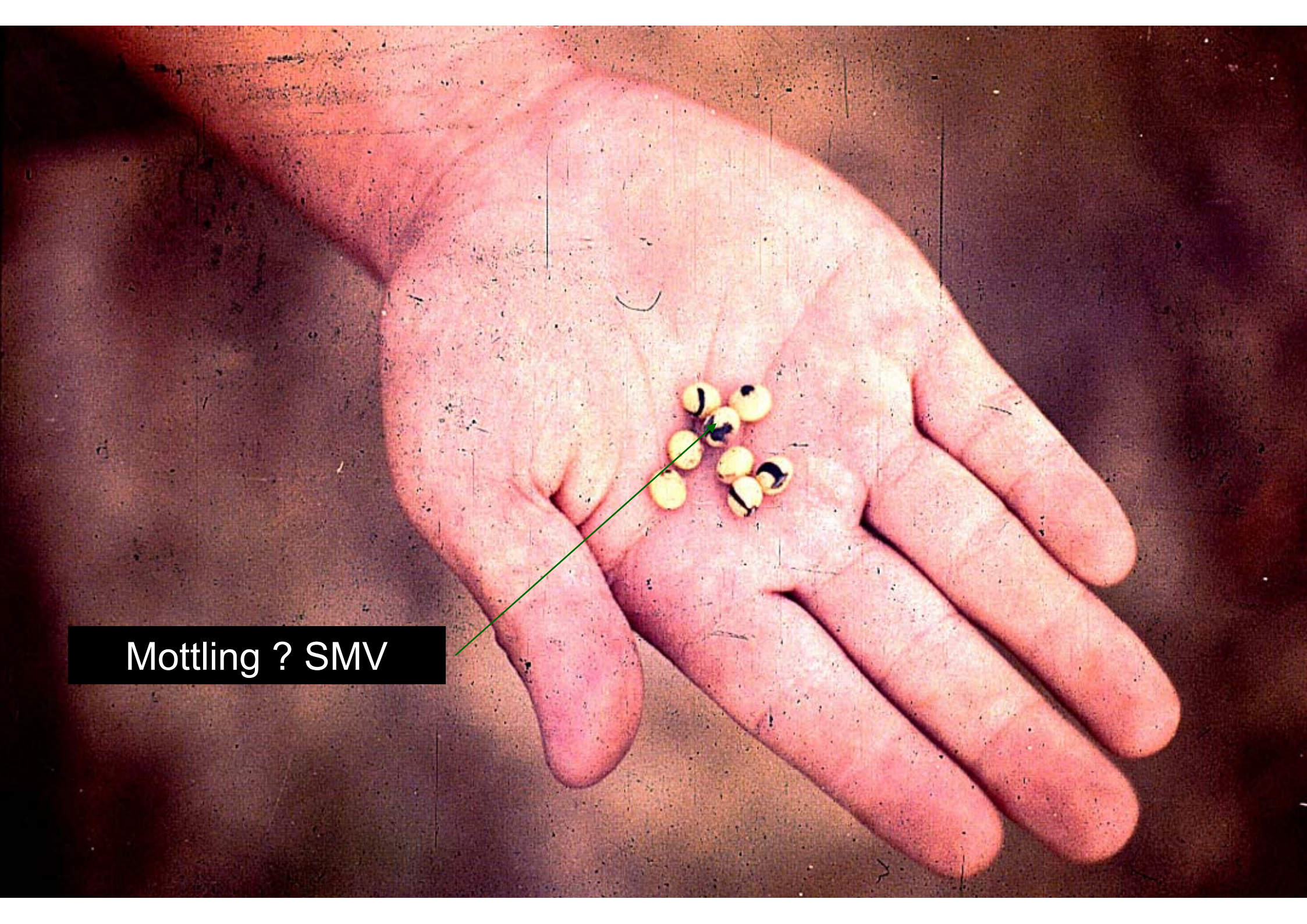


Vegetable Soybean



Purple Seed Stain, *Cercospora kikuchii*





Mottling ? SMV

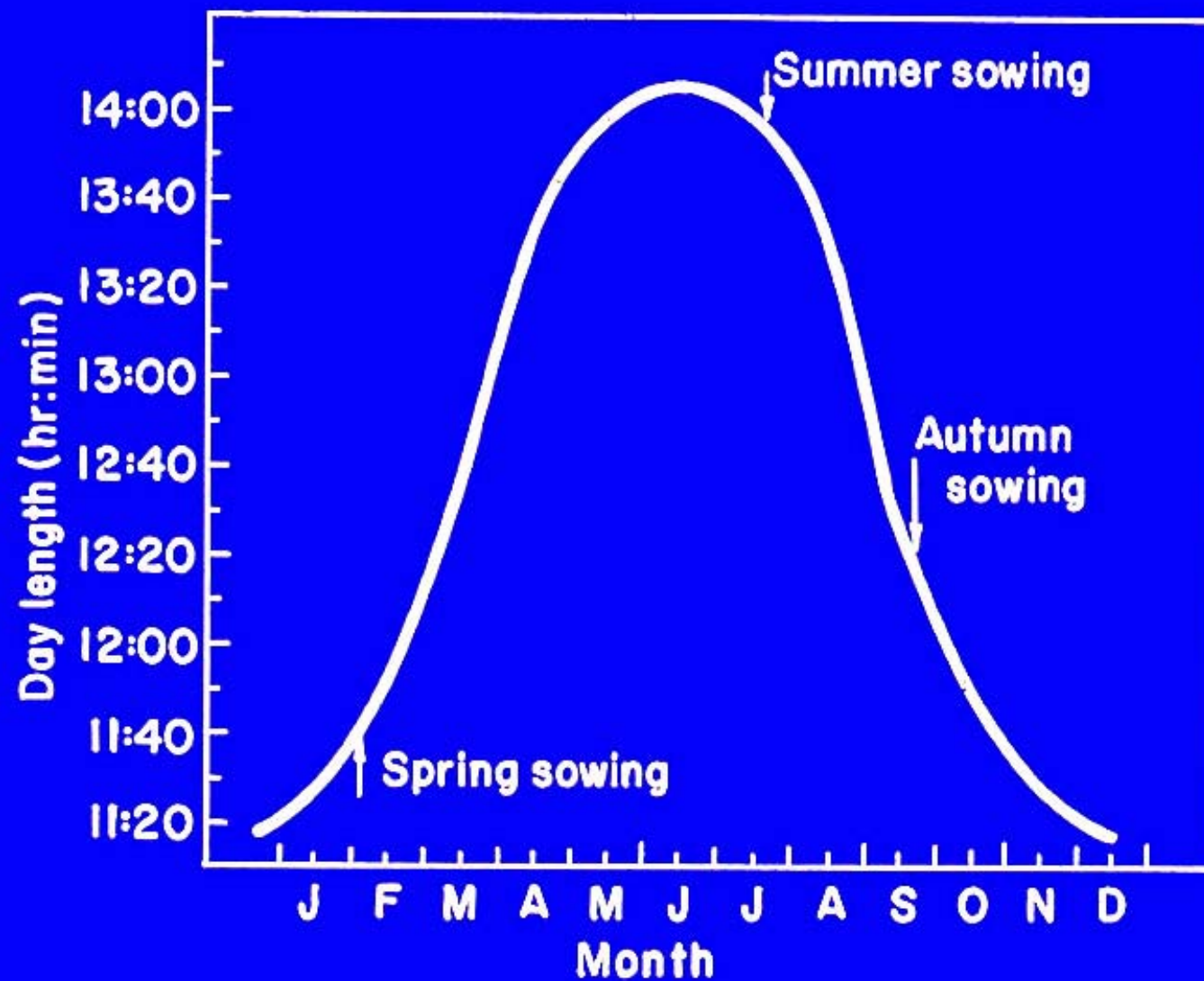


Pythium, Rhizoctonia, Sclerotinia, Phytophthora

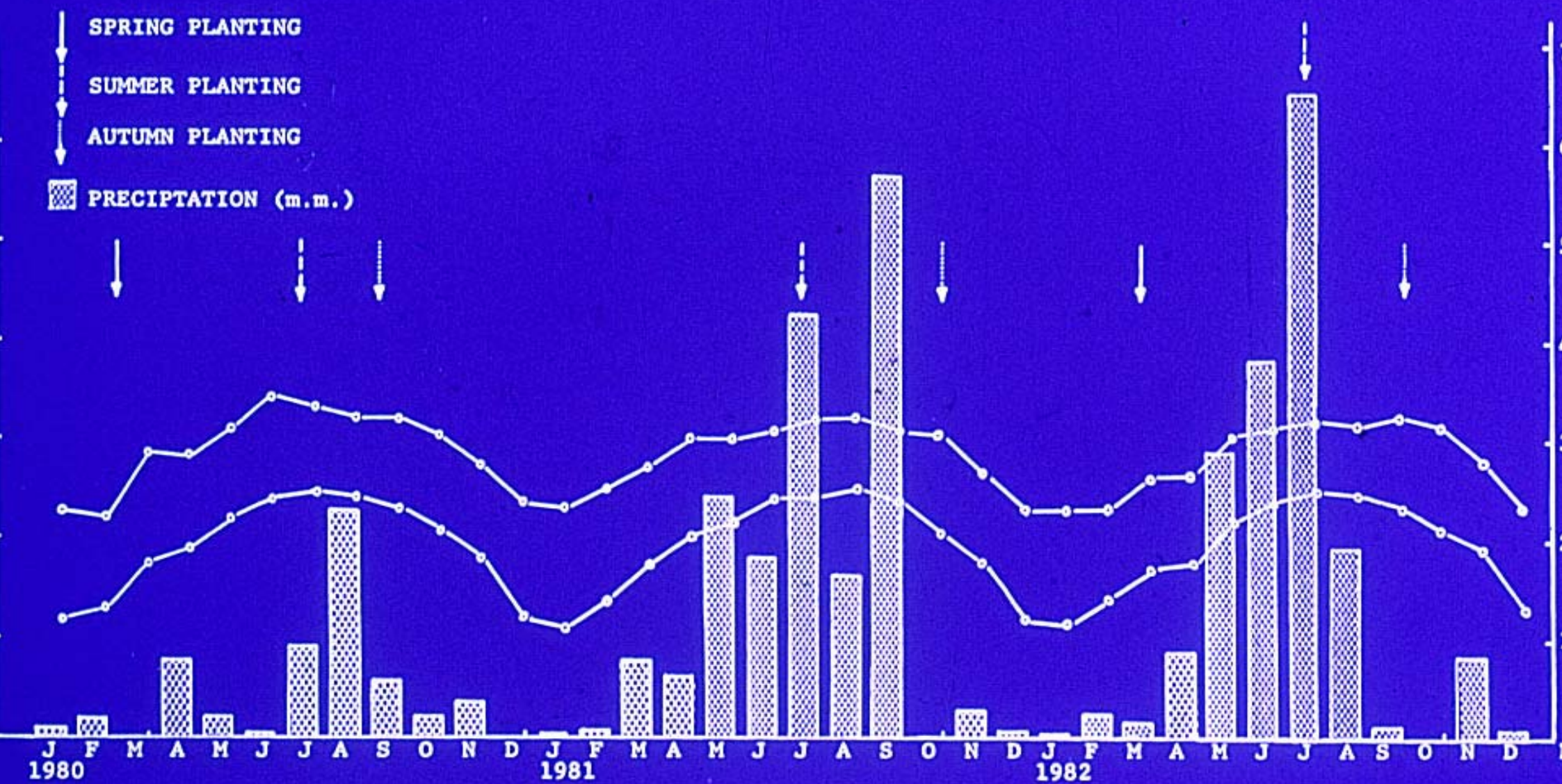
- Cultural Practices

When to plant?





PHOTOPERIOD DIFFERENCE DURING THREE SOYBEAN GROWING SEASONS AT AVRDC.



TEMPERATURE AND RAINFALL PATTERN DURING 1980, 1981 and 1982 AT AVRDC

- **Planting time depends on**

- 1. Latitude**

- 2. Longitude**

- 3. Altitude**

- **Soybean is sensitive to photoperiod and temperature**

In the Tropics & Sub-tropics

- Vegetable soybean can be planted year-round
- Avoid rain during harvest time since it affects the quality of the raw materials
- Continuous planting OK (if no virus or root disease problem)

Soil & Canopy Temperature

- Soil temp. 13-18C (55 to 65F)
- Canopy temp. 21-32C (70-90F)
- Viny house and Tunnels 21-32C (70-90F)
Day and >7C (>45) at night
- For pod development 26C Best (78F)



Where to get the Vegetable Soybean Seeds?

Check local seed companies
Evergreen Seeds in Taiwan
Takii Seeds co. Japan
Kaneko Seeds, Japan
Clause (Thailand) Co. Ltd.
Ask AVRDC (Sample seeds)



What is the seed rate?

SOIL PH: 5.8 TO 7.0

**SEED RATE: 120-150 KG/HA (30 G/100
SEEDS)**

**TREAT SEEDS: ARASAN OR CERASAN
75% WP @ 3 G a.i./KG SEED**

INOCULATE WITH RHIZOBIUM

PROTECT FROM BIRDS,
RABBITS AND DEERS

Cultural Management

Remember Soybean is a
Legume

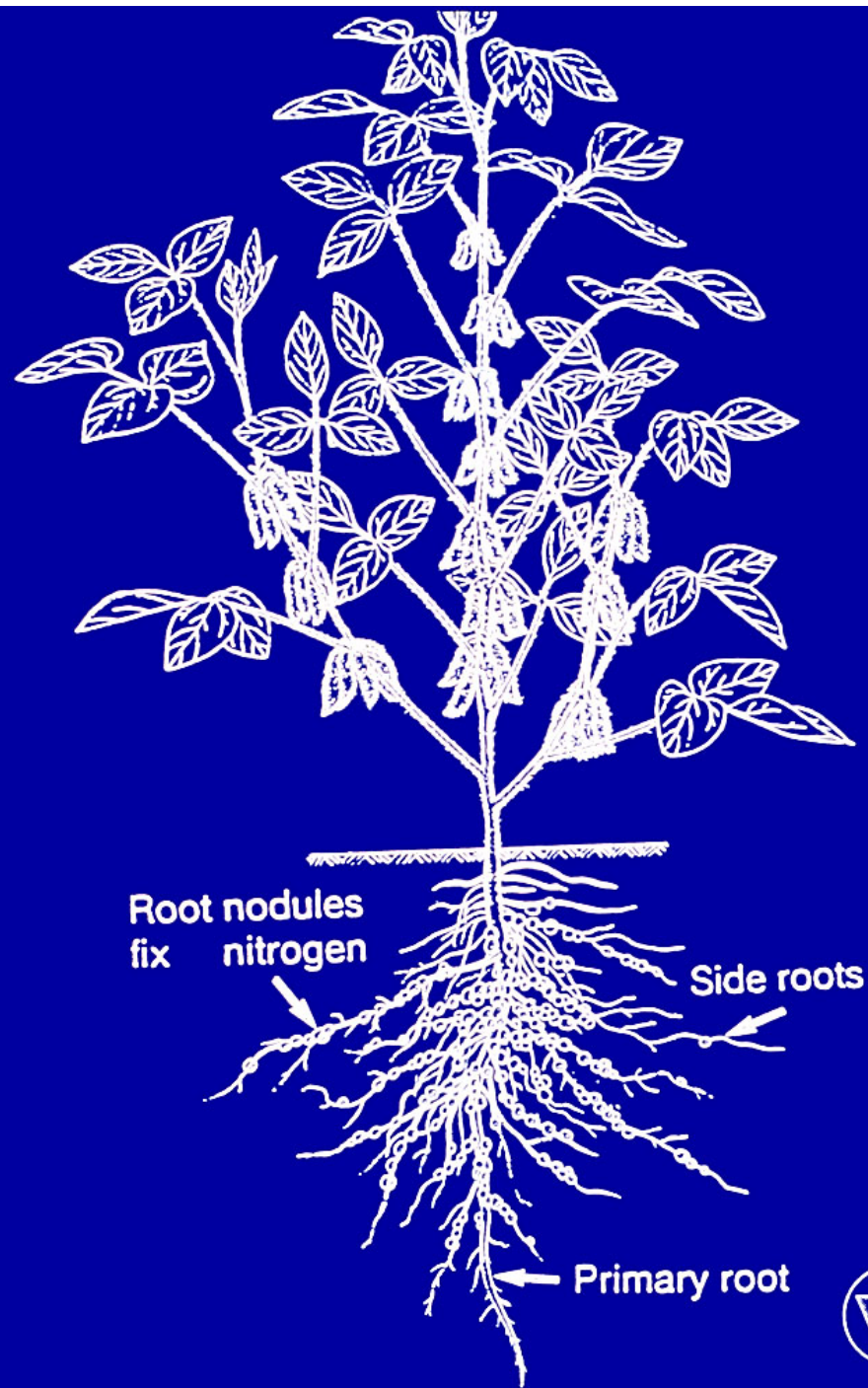
Fertilizer: 10t/ha Compost
60Kg N, 30Kg P and 50Kg K/ha
Half as Basal & half at Flowering
and Seed filling

Soybean Nodules

Rhizobium japonicum



Symbiosis ?



Root nodules
fix nitrogen

Side roots

Primary root









Cross Section of Nodules



Weed Control

Lasso (Alachlor)(Imazathepir)
@1.5kg a.i. /ha as Preemerge
Hand weeding until canopy covers

Intercultivation

Twice at 15 to 20 day interval

Spacing and Plant Density

Between Rows: 66 to 91 cm

Within rows: 7.5cm

**Plant density: 350,000 to 400,000
plants per ha**

Moisture

50% Soil Moisture for Germination
Seed Germinates in 5-10 days

Irrigation

Once every 15 to 20 days
Clay soils less and sandy soils
more frequent & based on rain
CRITICAL: Flowering & Seed filling



VALUE CHAIN

Reduce Cost of Production
Improved planting methods







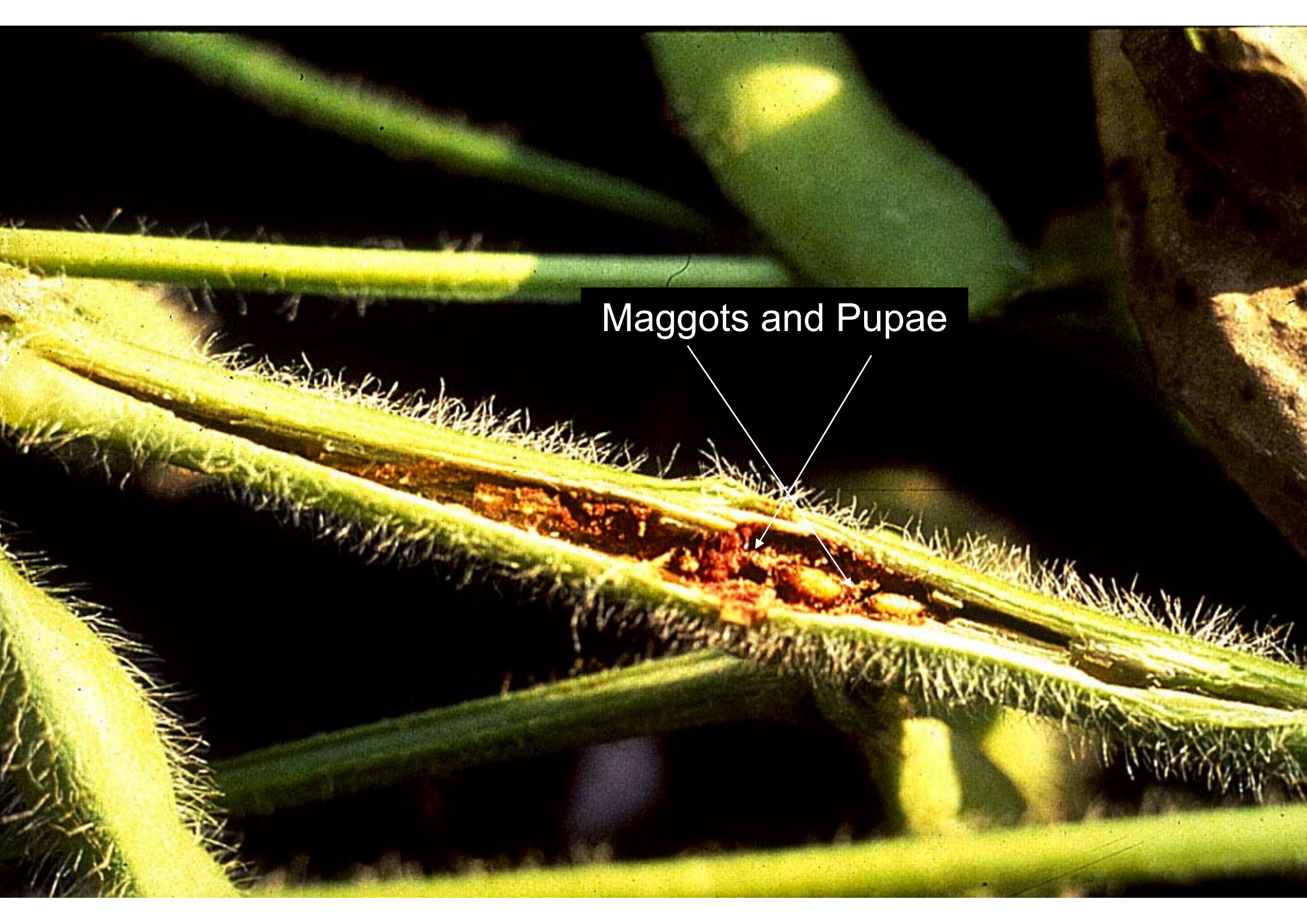




INSECT PESTS



Melanagromyza sojae, *Ophiomyia*
centrosematis, *Ophiomyia phaseoli*,

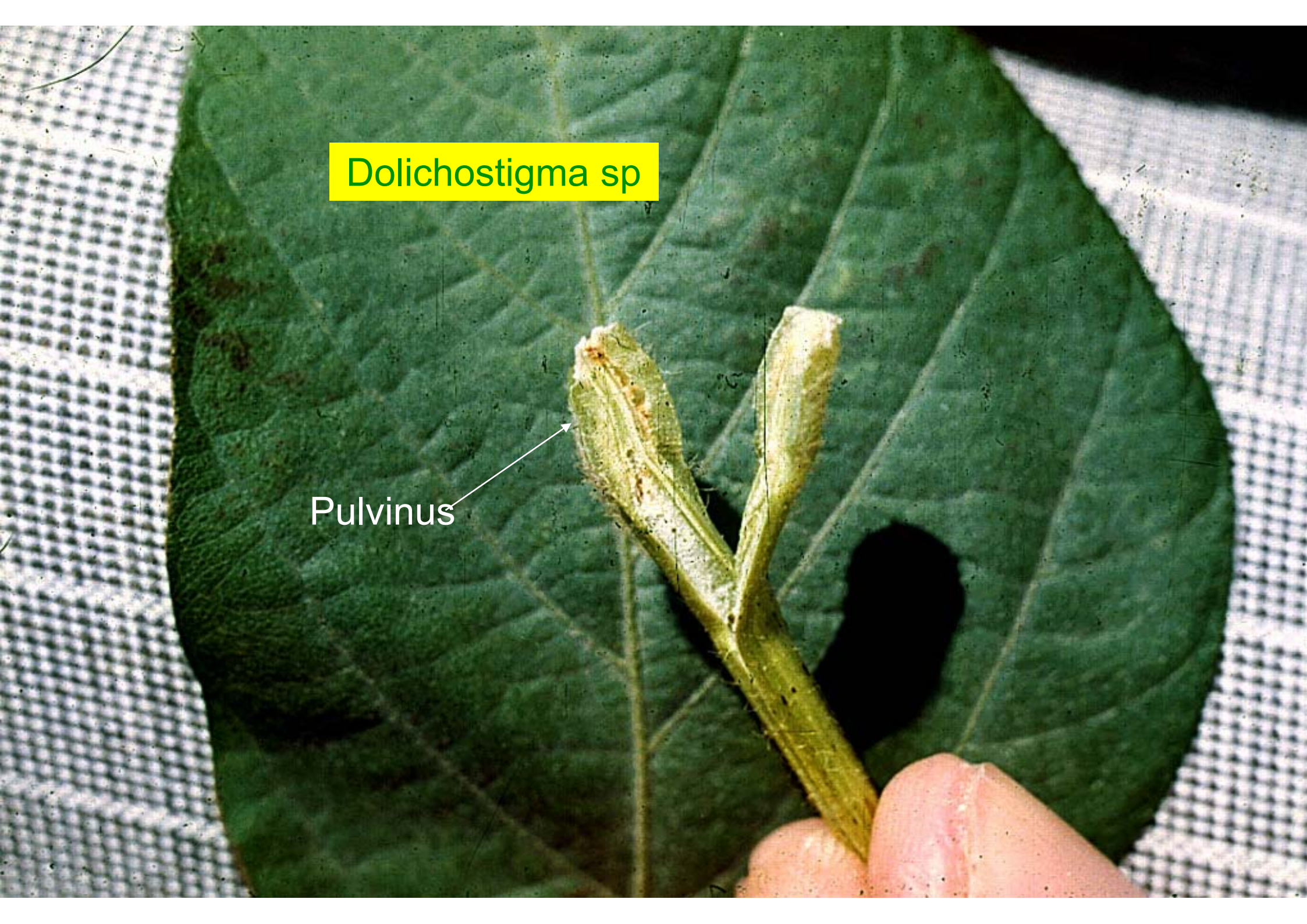


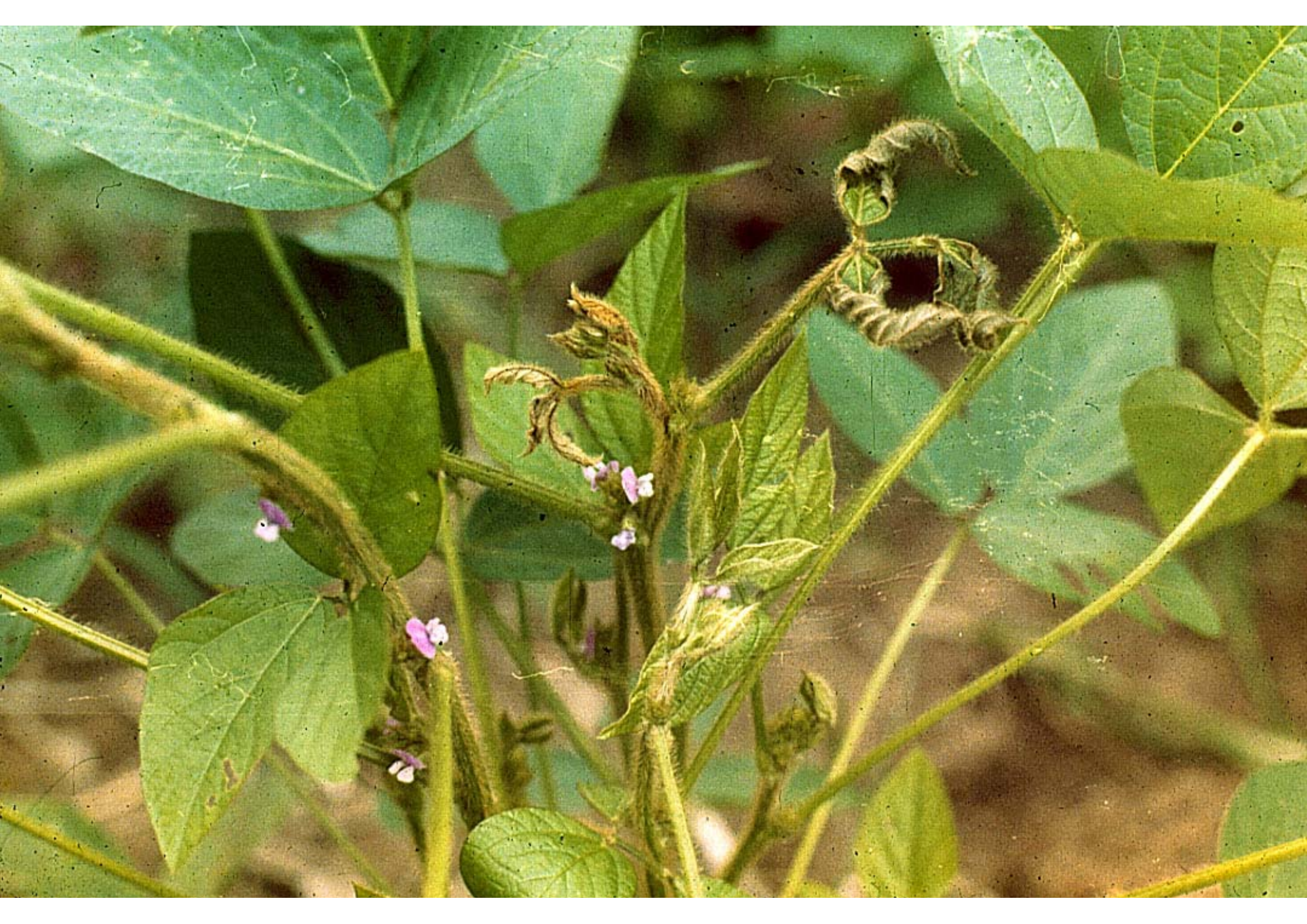
A close-up photograph of a plant stem, likely from a species with fine hairs. A dark, reddish-brown, textured mass is visible on the stem, which is identified by a label as containing maggots and pupae. The mass is located in a crevice or wound on the stem. The surrounding plant tissue is green and hairy.

Maggots and Pupae

Dolichostigma sp

Pulvinus





A photograph of a Stink Bug (Nezara viridula) on a plant. The bug is dark with white markings and is positioned on a stem with several yellowish, fuzzy seed pods. The background is a blurred mix of green and brown.

Stink Bug

Nezara viridula

A photograph of a green stink bug, *Nezara viridula*, on a large green leaf. The leaf is heavily damaged, with numerous small and large holes eaten into it. The bug has a green body with yellow and white spots and a red and black pattern on its back. It is positioned in the center of the leaf, facing right. The background is dark and out of focus.

Green Stink Bug

Nezara viridula

A photograph of several Small Stink Bug nymphs (Piezodorus guildinii) on a plant. The nymphs are small, dark, and have a distinctive white checkered pattern on their backs. They are clustered together on a green leaf, with one nymph also visible on a nearby stem. The background shows other green leaves and brown stems, slightly out of focus.

Small Stink Bug

Piezodorus guildinii

A close-up photograph of a brown stink bug, *Riptortus linearis*, perched on a green, hairy plant stem. The bug is oriented vertically, facing upwards. Its body is elongated and brown with some lighter markings. The plant stem is covered in fine, white, hair-like structures. The background is a blurred green, suggesting foliage.

Brown Stink Bug

Riptortus linearis



Spodoptera exigua





Helicoverpa armigera

Tolerant

Susceptible



Helicoverpa armigera

H. zea

A photograph showing two soybean pods. The top pod is split open, revealing a dark, fuzzy mass of frass (insect excrement) inside, indicating a pest infestation. The bottom pod is also split open, showing a large, smooth, light-brown seed on the left and a dark, elongated, segmented insect larva (the soybean pod borer) on the right, positioned next to some frass. The background is a plain, light-colored surface.

Soybean Pod Borer

Etiella zinckenella



Root-knot Nematode



Meloidogyne incognita

DISEASES

A close-up photograph of several green leaves, likely from a plant, showing signs of Downy Mildew. The leaves are covered with numerous small, yellowish-brown spots and larger, irregular brown lesions, which are characteristic of the disease. The background is dark, making the green leaves and the lesions stand out.

Downy Mildew

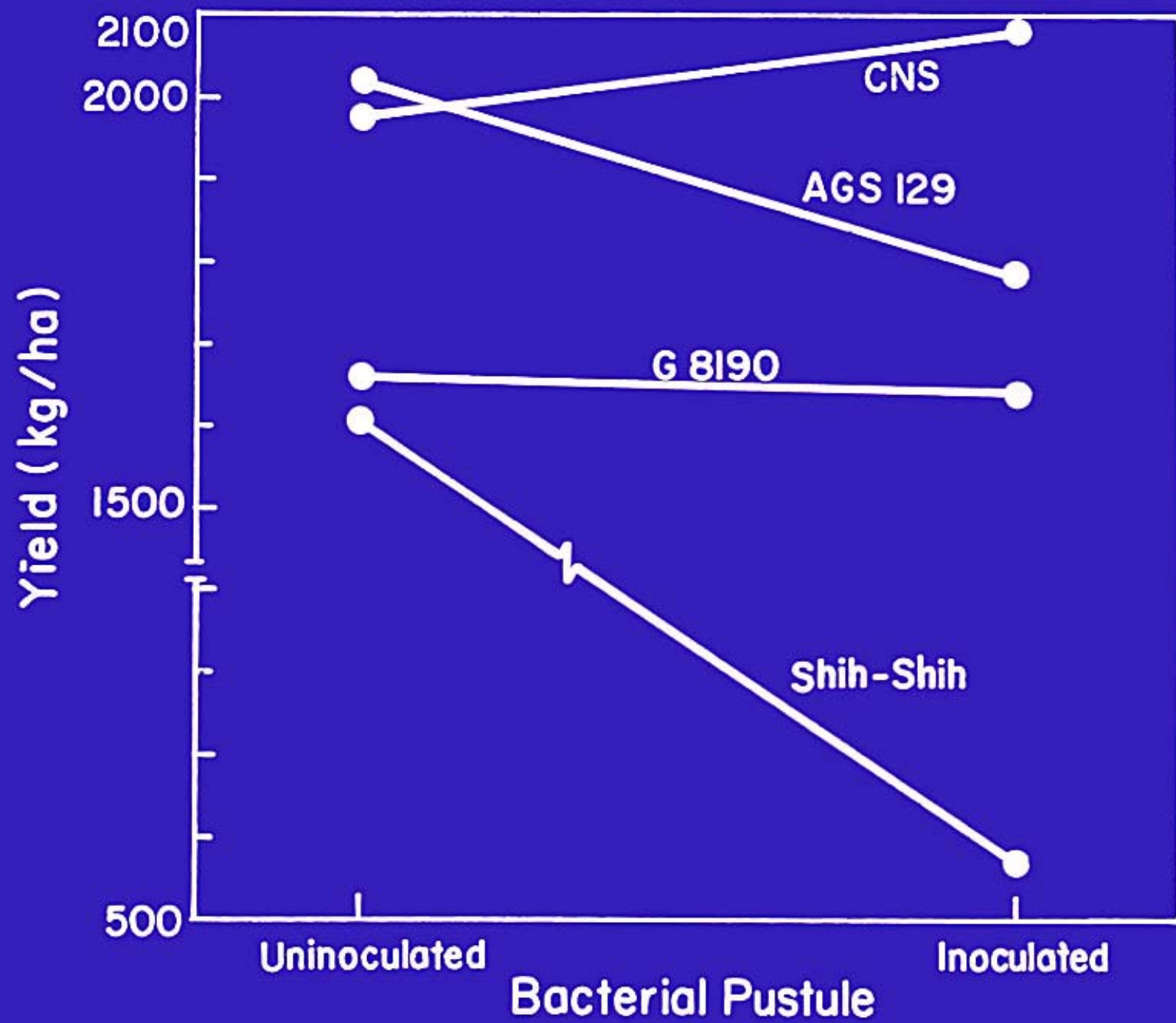
Pseudoperonospora manshurica



Bacterial Pustule

Xanthomonas campestris pv *glycines*





A close-up photograph of several soybean leaves. The leaves are green but heavily covered with small, yellowish-brown spots, which are characteristic of rust. The spots are most concentrated along the veins and on the lower surface of the leaves. The background is blurred, showing more foliage.

Phakopsora pachyrhizi

Soybean Rust





Sporulating Uredinia

TAN Lesion



A microscopic image of a plant leaf showing numerous small, dark brown, necrotic lesions scattered across the green leaf surface. The lesions are irregular in shape and size, and some are surrounded by a yellowish-brown halo. The leaf tissue is green, and the veins are visible. The overall appearance is characteristic of a viral infection, specifically a Rubus (RB) lesion.

RB Lesion

Yellow Mosaic Virus



Soybean Mosaic Virus



Summer season







22 - 06



HARVESTING

Avoid Rain during
Harvest





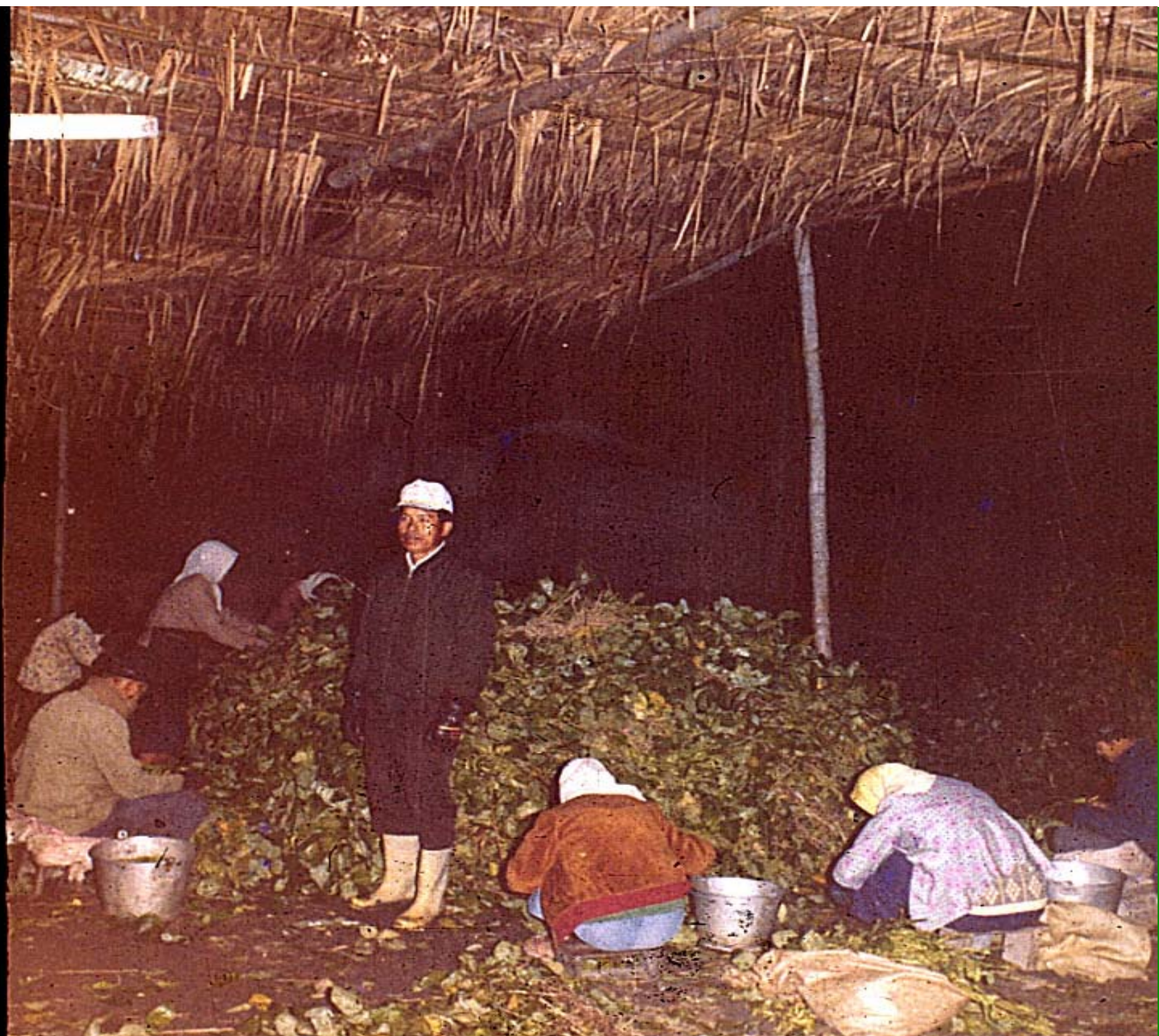




























- **Total biomass = 40 t/ha**
Pods = 10 t/ha
Dry matter of residue = 6 to 6.6 t/ha
N, P, K of residue = 170, 18, 150 kg/ha



Value Chain

- Improve Harvesting
- Reduce Labor needs
- Reduce production cost
 - Improve efficiency

Improved Processing Equipments

US\$394,000



5 27 '94











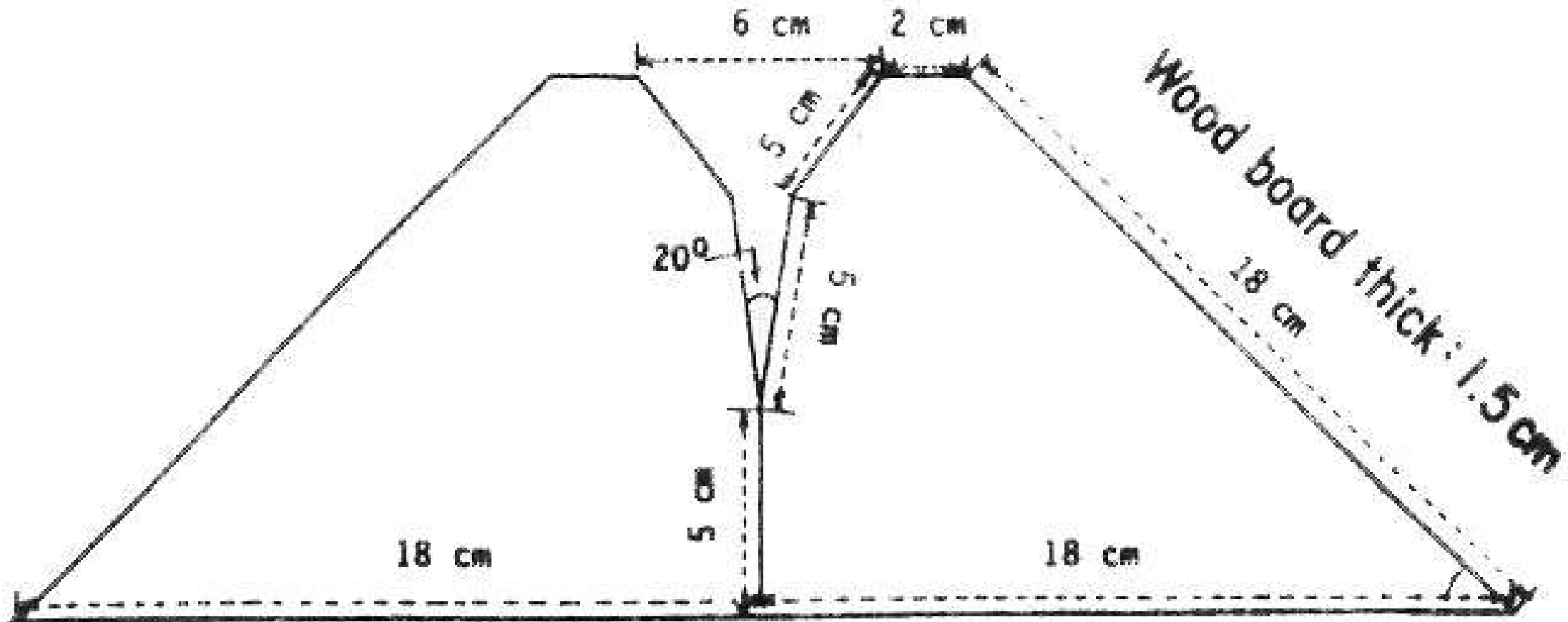


Processing Equipments





Manual Thresher can thresh 5-8 kg/hr



\$2,800



5 TO 30
KG/hr



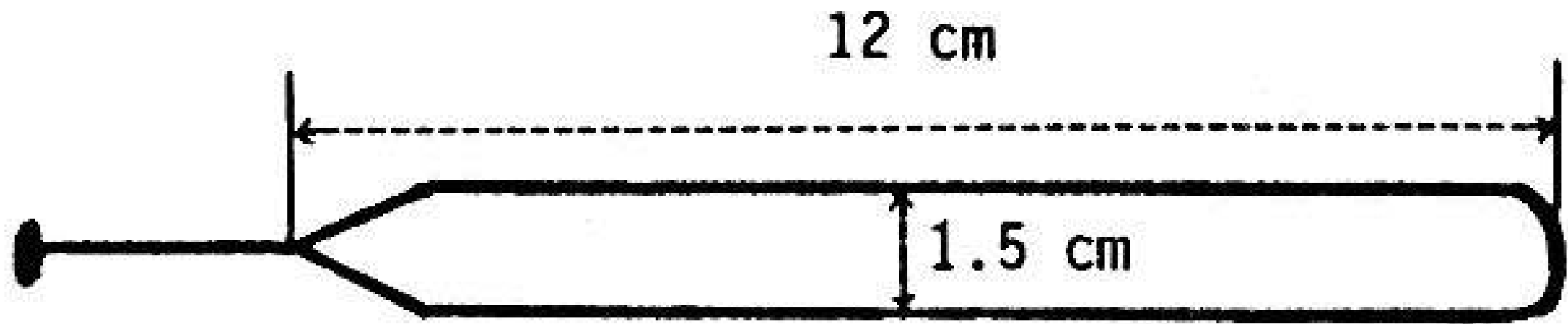
6 to 8 times
faster than
manual
stripping



US\$6,000







Wooden round handle with nail



Iron nail : 1.5'

US\$10,000

Shell 20 to 30 kg/hr





Shelling Machine



Sorting Machine





Processing for Value Addition







Blanching 1.5 to 3 min
@ 98-100C

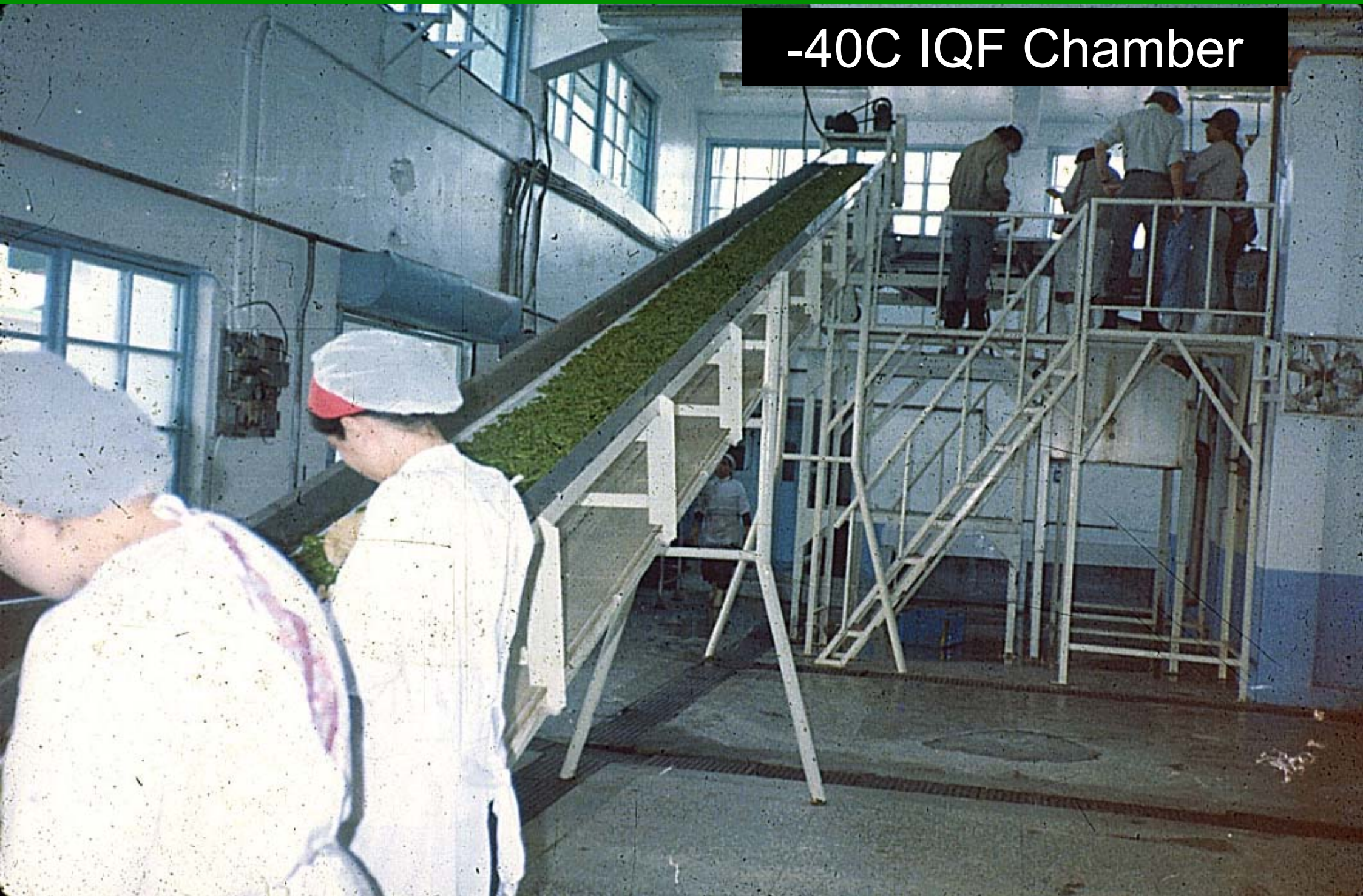


Ice cold 0C
water bath





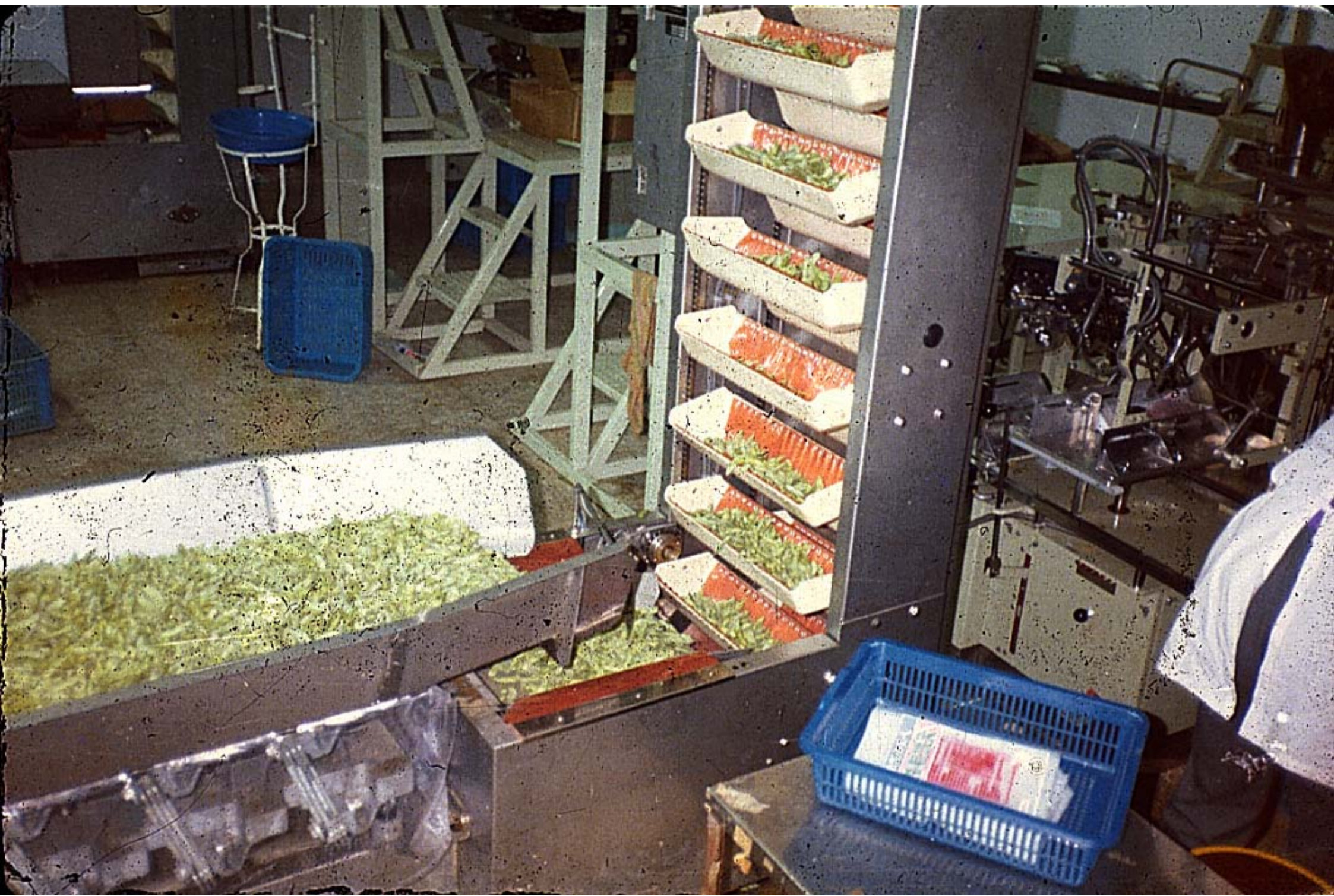
-40C IQF Chamber





Sanitation Quality

Total bacteria count < 3 million/g
Totally free from *Escherichia coli*
and *Salmonella*





-18C Cold Storage Room







Frozen Food Processing Companies = 27

Small = 50 ha and 304 t volume

Large = 2,025 ha and 11,552 t/annum

Most have factories in China





Vegetable Soybean Research

AVRDC-The World Vegetable
Center



WORLD SOYBEAN GERMPLASM COLLECTION

Country	No. of accessions	% of Total
China	32,021	14
USA	21,075	9
Korea	17,644	8
AVRDC	15,314	7
Brazil	11,800	5
Japan	11,473	5
Russia	6,439	3
India	4,022	2
Total (World)	229,947	100

<u>GENUS</u>	<u>Species</u>	<u>No. of accessions</u>
--------------	----------------	--------------------------

GLYCINE	argyrea	3
GLYCINE	canescens	21
GLYCINE	clandestina	8
GLYCINE	curvata	1
GLYCINE	cyrtoloba	5
GLYCINE	falcata	4
GLYCINE	formosana	2
GLYCINE	gracilis	2
GLYCINE	javanica	8
GLYCINE	latifolia	8
GLYCINE	latrobeana	2
GLYCINE	max	13996

Source: AVRDC
2013

<i>Glycine microphylla</i>	5
<i>Glycine soja</i>	1212
<i>Glycine sp</i>	15
<i>Glycine tabacina</i>	14
<i>Glycine tometella</i>	12
<i>Glycine tomentosa</i>	3
<i>Total</i>	15321

Source: AVRDC, 2013

AVRDC Vegetable Soybean

Germplasm Evaluated- 8664
Vegetable Types identified- 184
(100 Seed Weight 30g or >)
It is 2.1%



- **Commenced in 1985**
- **Objective: Develop Vegetable Soybean for Japanese market**
- **Prior to 1985, Taiwan had**
Shih Shih
205 (Tzuzunoko)
305 (Ryokkoh) **} From Japan**

- **Seeds imported from Japan by frozen food company**
- **Middle man contract with farmer**
- **Seed and other inputs and advice given**
- **Management farmer**
- **Harvest middle man**

- **AGS 292**
- **Pureline from Taisho Shiroge**
- **Released as Kaohsiung No. 1**

- **AGS 292**
- **Released as Kaohsiung No. 1**
- **Mauritius**
- **Thailand**
- **Sudan**
- **Hawaii**
- **Washington**
- **Ohio (BeSweet 292-Rupp Seed)**
- **Oregon (Buker's Favorite)**
- **South Carolina**



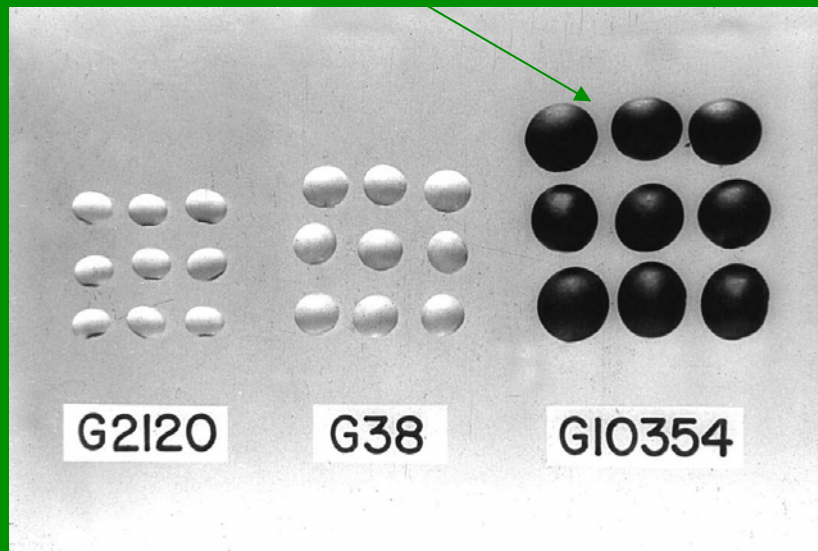
AGS 292

KPS 292

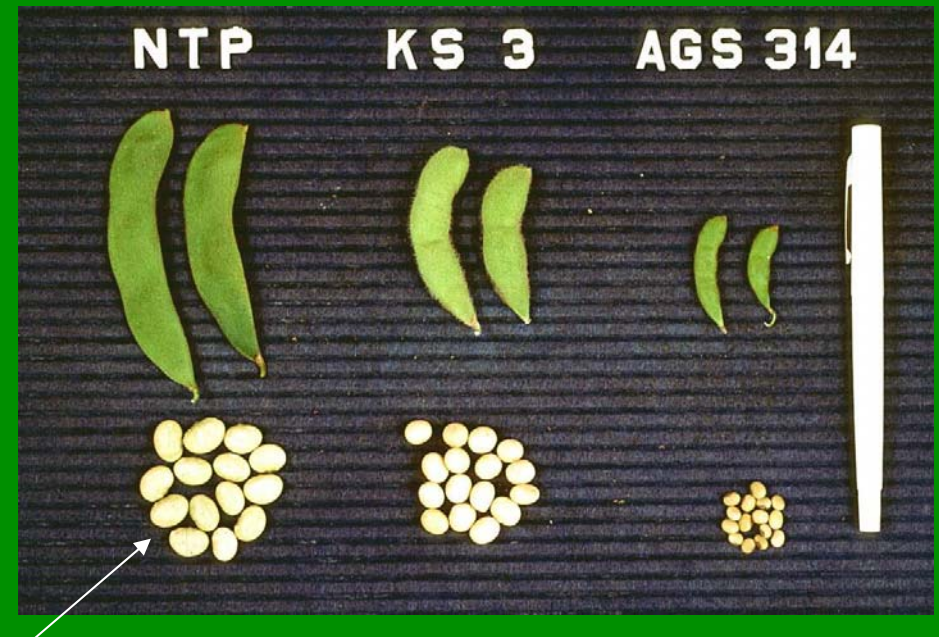
**AGS 292 Released as
KPS 292
In 1992
By TOP/RTP & KU**

Black Seed Tanbaguro

100 seed wt 80 g parent



Neu Ta Pien



100SW 75 g

Neu Ta Pien





From 1985 – 2006, AVRDC distributed

- AVSET 150**
- Breeding lines 3,100**
- Germplasm 1,500**
- No. of cooperators 420**
- No. of countries 60**

Yield potential	12.6 t/ha graded pod
(AGS 292)	29.0 t/ha total pods
Newer lines	16 t/ha graded pod
	30 t/ha total pod



Dada-Cha-Mame



Tanbaguro



A close-up photograph of several green pea pods hanging from a plant stem. The pods are plump and vibrant green. The plant has large, heart-shaped green leaves with visible veins. The background is blurred, showing more of the plant and some ground.

No Hair Pods

Resistant to

Vegetable soybean Cultivars Released from AVRDC Materials

- No. of cultivars released 44**
- No. of countries 17**
- Seed can be domestically produced**

AVRDC vegetable soybean released by cooperators as of 2005.

Local name	AVRDC ID	Year	Country
AGATA		2000	Argentina
GC 83005-9	GC 83005-9	1995	Bangladesh
AGS 292	AGS 292	1990	China
	AGS 337	1996	India
MKS 1	AGS 190	1995	Malaysia
VSS 1	AGS 292	1999	Mauritius
VSS 2	AGS 339	1999	Mauritius
	AGS 380		Nepal
Rawal-1	AGS 190	1994	Pakistan
PSB-VS 1	AGS 191	1997	Philippines
PSB-VS 2	AGS 190	1997	Philippines
PSB-VS 3	AGS 186	1997	Philippines
	AGS190	1992	Sri Lanka

AVRDC vegetable soybean released by cooperators as to 2005.

Local name	AVRDC ID	Year	Country
	AGS 292	2002	Sudan
Kaohsiung No. 1	AGS 292	1987	Taiwan
Kaohsiung No. 2	Ryokkoh x KS 8	1991	Taiwan
Kaohsiung No. 3	PI 157424 x KS 8	1991	Taiwan
Kaohsiung No. 6	AGS 292 x Nakadei Kaori	2001	Taiwan
Kaohsiung No. 7	AGS 292 x Tanabagu		2001 Taiwan
Tainan-AVRDC 2	GC94016-10-1	2005	Taiwan
KPS 292	AGS 292	1992	Thailand
CM 1	AGS 190	1995	Thailand
VRQ 46	AGS 346	1999	Vietnam
Mana	AGS 292	1999	Hawaii,USA
Makani	AGS 334	1999	Hawaii, USA

AVRDC vegetable soybean released by cooperators as to 2005.

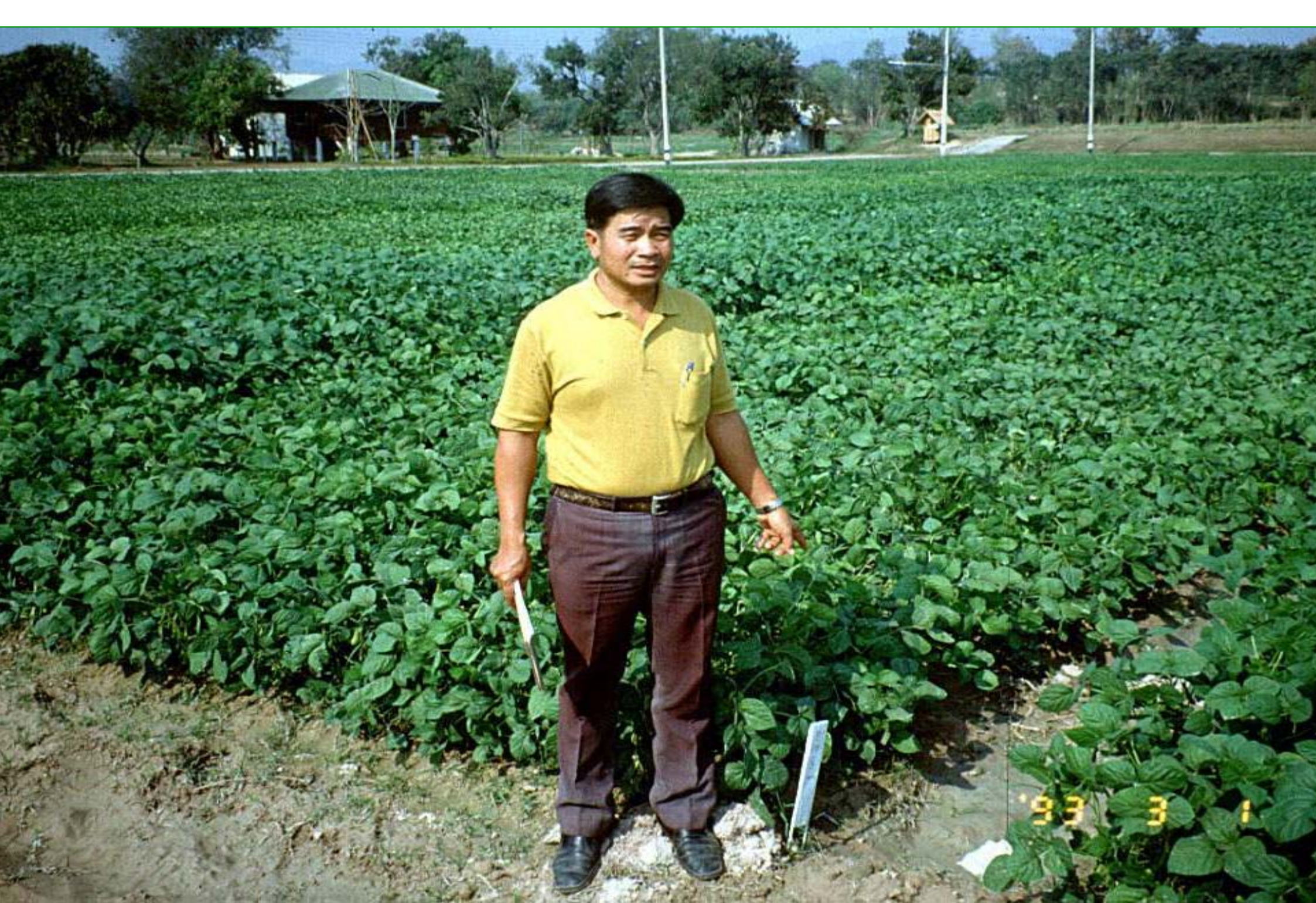
Local name	AVRDC ID	Year	Country
Momona	AGS 337	1999	Hawaii, USA
Nui	AGS 346	1999	Hawaii, USA
Buker' s Favorite	AGS 292		Oregon, USA
BeSweet 292	AGS 292	2002	Ohio, USA
Koapaka	GC97002 F3	2002	Hawaii, USA
Hiluhilu	GC97022 F3	2002	Hawaii, USA
Kanaloa	GC97002 F3	2002	Hawaii, USA
Kila	GC97022 F3	2002	Hawaii, USA
Onaona	GC97002 F3	2002	Hawaii, USA
Mimiki	GC97022 F3	2002	Hawaii, USA
Palanehu	GC97002 F3	2002	Hawaii, USA
Akua	GC97029 F3	2002	Hawaii, USA
Edamame 1	AGS 292	2006	Zimbabwe

Varieties Released in Hawaii

- **Mana(Power)- AGS292**
- Makani(Wind)- AGS334
- Momona(Sweet)- AGS337
- Nui(Big)- AGS346
- Koapaka- GC97002 F3*
- HiluHilu- GC97022 F3*+
- Kanaloa- GC97002 F3*
- Kila- GC97022 F3+
- Onaona- GC97002 F3+
- Mimiki- GC97022 F3+
- Palanehu-GC97002 F3
- Akua- GC97029 F3
- *Adapted to Ohio
- +Adapted to South carolina
- Source:- Jim Lothrop 2002

Vegetable Soybean in Mauritius

- 1998 introduced
- Small famers
- Consumers love it
- Cook in various ways
- Market price of pod
US\$2/kg







25 11 2004

งานวันรณรงค์การบริโภค และ ส่งออกกล้วยเหวอบแปกสด

ณ เดอะมอลล์ ช็อปปิ้งเซ็นเตอร์ บางนาสวน

18-20 ก.ย. 35

ชเสริมรายได้
ริมโปรตีน
ริมพลังงาน



กล้วยเหวอบ แปกสด



0F	
7F	
6F	
5F	
4F	
3F	
2F	
1F	
GF	

วันธรรมดา

วันเสาร์-วันอาทิตย์

วันหยุดราชการ

เปิดบริการเวลา

เปิดบริการเวลา 10.00น. - 22.00น.









Unique

SOYA CITY

a project of
PLENTY CANADA



10 21'93

Research Progress

- Vegetable soybean from AVRDC
- High Tocopherol
- Isoflavone yield Diadzein – 250-1575
 Genistein – 575-1559
- Low stachyose & raffinose
- High protein
- High Sucrose- up to 14%

Research Progress

1. Seed quality related to seasonal effect
2. Triple null for lipoxygenase – Less Beany Flavor
3. Vegetable soybeans for the world – AVRDC
4. Diverse product development

Current Research

- Large seed size (slide)
- Narrow leaflet
(High % of 2 and 3 seed pods)
- Lipoxxygenase nulls (No. beany flavor)
- Glabrous leaf & pod (pod borer resist.)
- Taro flavor (special flavor)
- Sweet taste (14% sugar)
- Rich functional nutrients (Isoflavones, tocopherol, folic acid)

Seven brown seeded basmati flavor vegetable soybean

AGS no. or line	Season	Graded pod Yield (t/ha)	Days to harvest	2-seed-pod (cm)		100 bean wt. (g)	Graded pod ratio (%)
				pod length	pod width		
AGS456	spring	5.6	71	5.8	1.5	75.7	55.1
	autumn	6.2	69	5.6	1.5	80.1	58.6
AGS457	spring	8.7	82	5.1	1.4	70.1	64.0
	autumn	4.9	70	5.0	1.4	62.0	52.7
AGS458	spring	8.98	85	5.1	1.4	73.0	65.1
	autumn	5.85	65	5.0	1.4	60.1	63.2
AGS461	spring	7.4	85	5.2	1.5	83.6	55.2
	autumn	3.5	66	4.9	1.5	70.3	34.0
GC02006-8-1-2-1	spring	9.5	85	5.1	1.4	70.0	70.0
	autumn	9.5	66	5.1	1.4	74.4	79.4
GC 02012-285BR	spring	12.4	84	5.4	1.4	84.8	53.01
	autumn	11.1	70	4.8	1.4	75.8	66.28
GC 02012-284	spring	12.3	76	5.3	1.5	87.2	56.06
	autumn	7.6	66	4.9	1.3	72.0	50.79

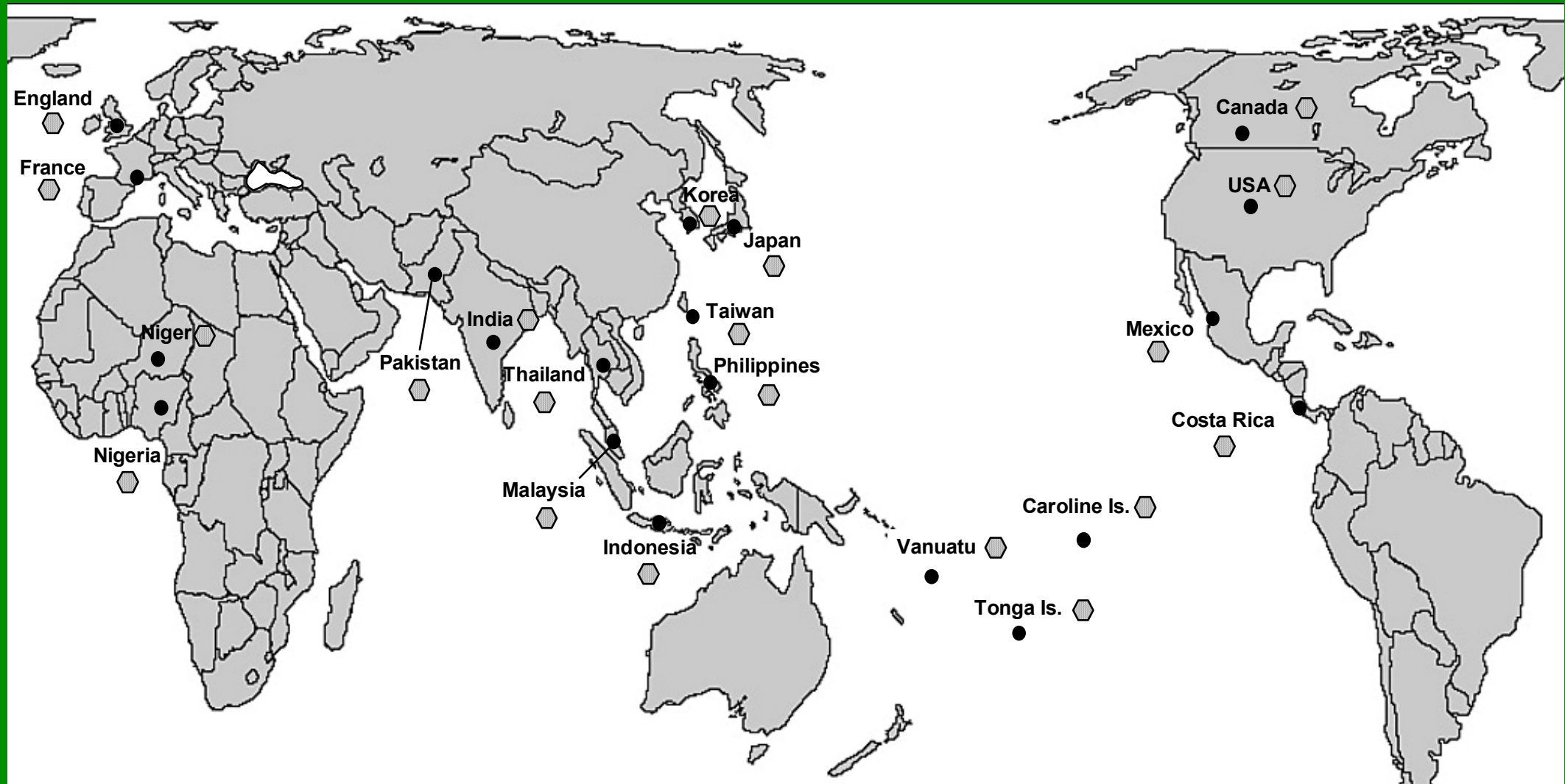
Seven black seeded basmati flavor vegetable soybean

AGS no. or line	Season	Graded pod Yield (t/ha)	Days to harvest	2-seed-pod (cm)		100 bean wt. (g)	Graded pod ratio (%)
				pod length	pod width		
AGS459	spring	7.2	86	5.1	1.4	68.4	54.5
	autumn	5.3	70	4.9	1.4	76.2	39.2
AGS460	spring	8.6	89	5.3	1.5	81.3	59.2
	autumn	6.1	73	4.9	1.5	84.3	39.4
GC02008-46-2-1-1	spring	9.1	85	5.5	1.4	85.5	68.6
	autumn	7.0	65	5.3	1.4	90.7	59.4

Seven light-green seeded basmati flavor vegetable soybean

AGS no. or line	Season	Graded pod Yield (t/ha)	Days to harvest	2-seed-pod (cm)		100 bean wt. (g)	Graded pod ratio (%)
				pod length	pod width		
GC01119-T31-1-1	spring	9.2	83	5.5	1.4	81.0	65.9
	autumn	5.6	70	5.4	1.4	76.1	61.3
GC01119-99-2-1-1-1	spring	9.7	83	5.9	1.5	70.0	75.3
	autumn	10.9	70	5.9	1.5	70.6	78.1
GC01119-T31-4-1	spring	8.2	82	5.2	1.4	82.3	59.6
	autumn	4.9	70	5.3	1.4	76.0	57.1
GC02006-112-1-1	spring	10.3	85	6.0	1.5	81.5	47.40
	autumn	15.3	72	5.5	1.5	83.6	75.87
GC02006-112-2-1	spring	10.6	85	5.8	1.4	77.7	47.96
	autumn	13.5	72	5.3	1.5	77.1	73.49
GC02008-227-1	spring	10.5	78	6.0	1.4	79.6	57.99
	autumn	12.1	66	5.6	1.3	74.1	70.77
GC01105-196-1	spring	10.4	83	5.9	1.4	94.7	52.90
	autumn	16.0	70	5.7	1.3	67.3	79.07

Progress in evaluation and release of AVRDC vegetable soybean 1979-1983



AVRDC Vegetable Soybeans:
Evaluation, commercial production and export in the world as of 2009.





SEED PRODUCTION

Seed Production



Good Quality Seed





Cool Dry Place

Proper Storage



- **Can also be sold as mature seed**

Grain soybean	US\$0.25/kg
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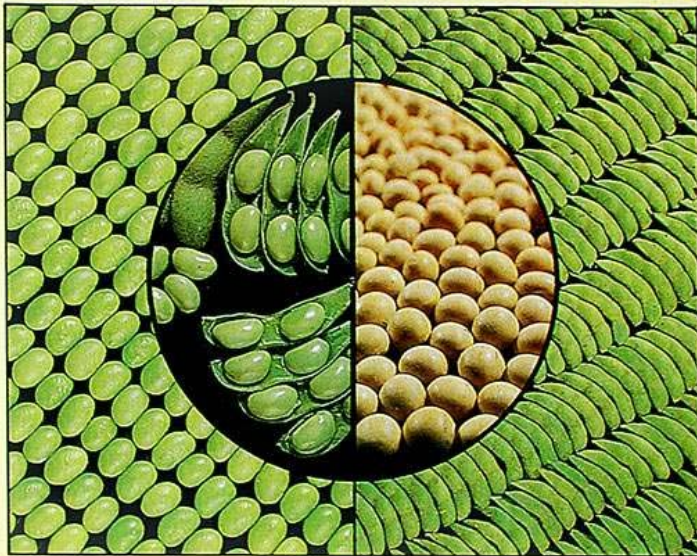
Vegetable soybean	US\$3-4/kg
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In the USA	US\$8-12/lb
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In Japan	US\$35-40/kg
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Vegetable Soybean

Research Needs for Production
and Quality Improvement



Council of Agriculture, Republic of China
Provincial Department of Agriculture and Forestry, Taiwan
Asian Vegetable Research and Development Center

Second International Vegetable Soybean Conference

枝豆 毛豆

August 10-12, 2001
Tacoma, Washington
USA

Proceedings and Conference Information

SPECIAL THANKS TO OUR SPONSORS

Asian Vegetable Research
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Agriculture
Washington State
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Center

CFAO, Asia Foods Group

Small Planet Foods

Taiwan Council of
Agriculture

American Takii

Whole Soy Company

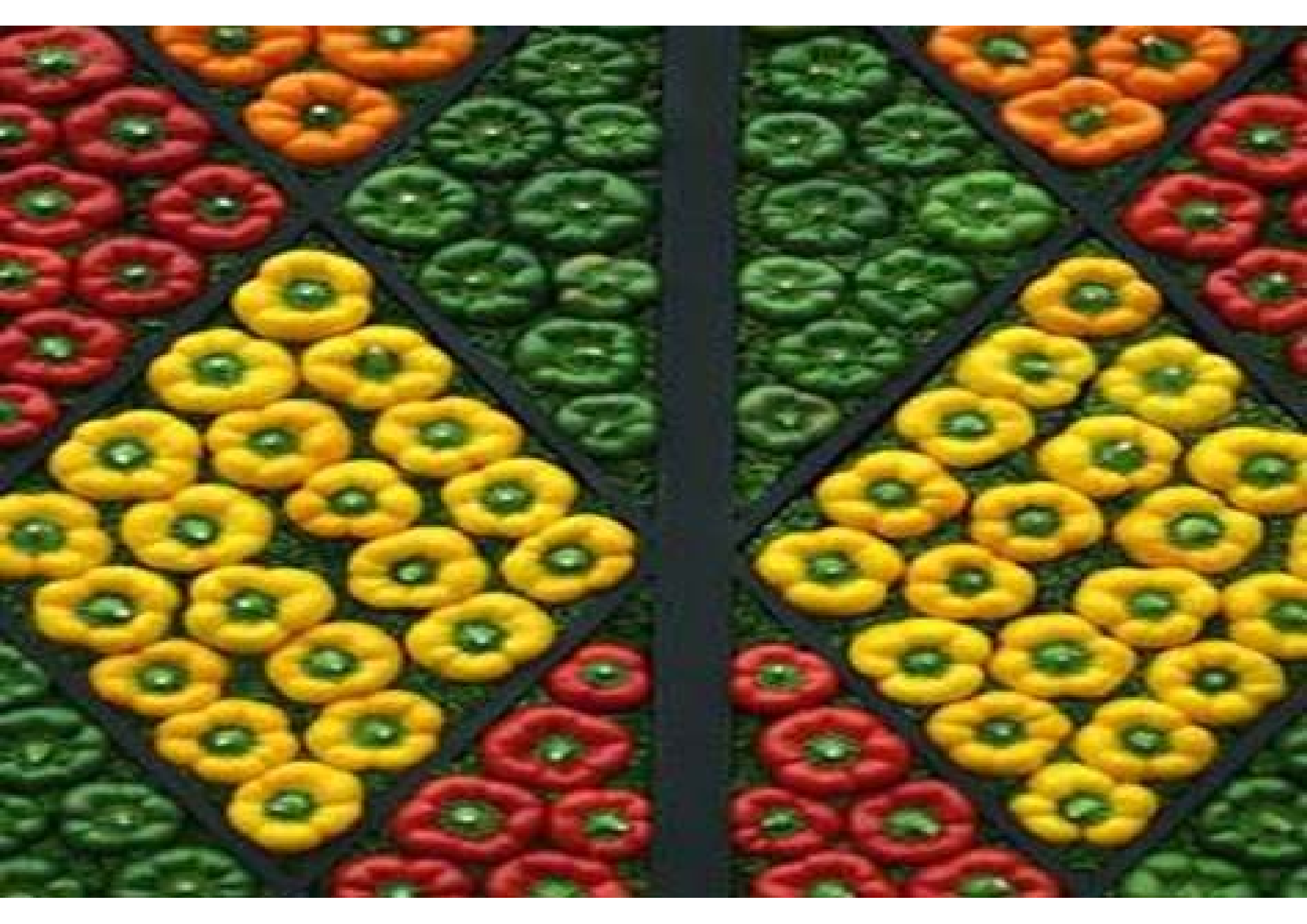
WASHINGTON STATE
UNIVERSITY



World Class. Face to Face.

Vegetable Soybean

- **Short growth duration**
- **Fits well in different cropping systems**
- **Can serve as multipurpose crop**
- **Can provide additional income to poor farmers**
- **Can promote rural employment**
- **Can sustain soil productivity**
- **Can improve human nutrition**



MARKETING



Area & Production

Country	Area(ha)	Production(t)	Year	Reference
China	284,000	1,704,000	2003	Wu (2004)
Japan	13,300	72,500	2009	MAFF (2009-11)
Taiwan	7,153	51,339	2010	COA, 2011
Thailand	3,200	20,000	2007	S. Daruphan (Chiang Mai, Thailand, 2008, personal communication)
Indonesia	1,000	6,250	2010	Mitratani Dua Tujuh,2011 (Personal communicatioon)
Vietnam	140	700	2006	TFVMA (2008, personal communication)
^a TFVMA: Taiwan Frozen Vegetable Manufacturer's Association, Kaohsiung, Taiwan				

Vegetable Soybean Export to Japan

Country	2005			2006		
	Quantity (t)	Price (US\$/kg)	Total Value (million US\$)	Quantity (t)	Price (US\$/kg)	Total Value (million US\$)
China	31,086	1.25	38.73	29,702	1.38	40.99
Taiwan	23,572	1.66	39.27	22,198	1.77	39.29
Thailand	10,960	1.52	16.59	11,161	1.65	18.41
Indonesia	2,936	1.43	4.18	3,117	1.48	4.61
Vietnam	664	1.44	0.94	698	1.46	1.00
Total	69,218	1.44	99.71	66,876	1.54	104.30



VALUE CHAIN

- **CONSUMER PRODUCT
DIVERSIFICATION**

How to cook the whole pod or shelled bean?

Wash pods



Boil water with salt



Add pods to boiling water



Continue boil for 6 minutes



Remove from fire and drain water immediately

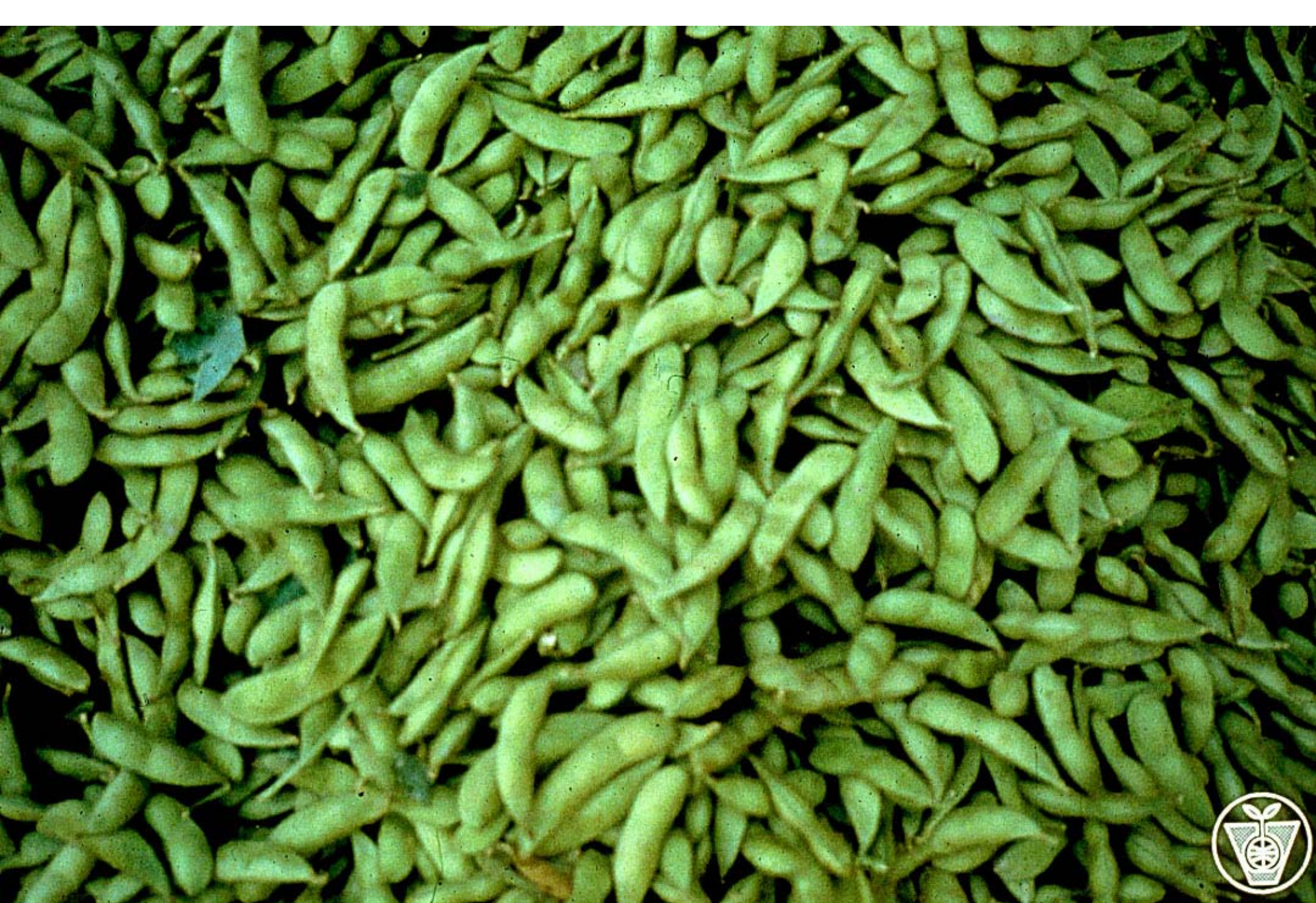


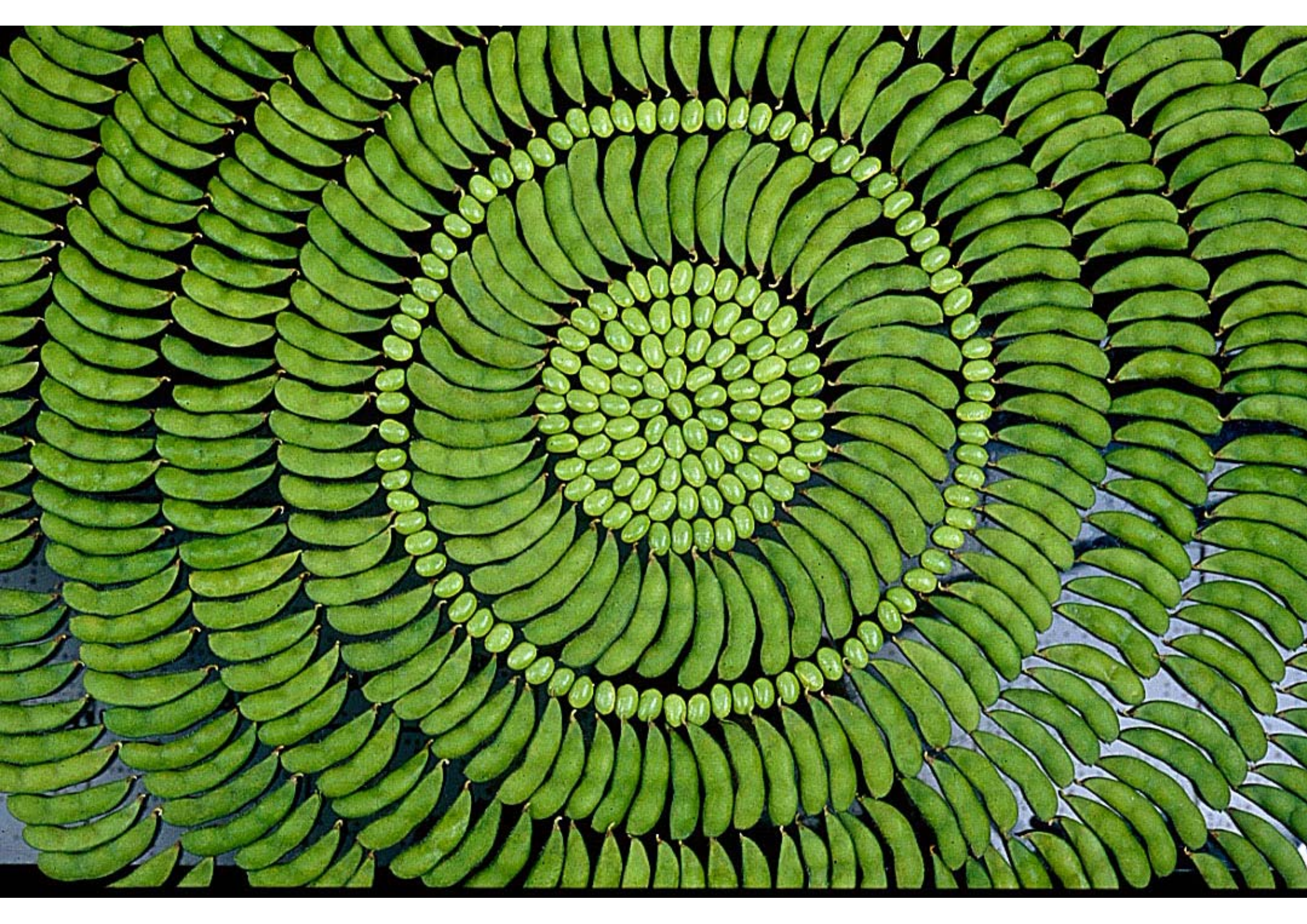
Beans in the pod are ready to eat

- **Whole pod not edible**
- **Only green beans inside the shell edible**
- **Similar to boiled peanuts**

- **Shelled beans boil with salt for 5 minutes (Ready to eat)**
- **Cook with other vegetables or meats (As a side dish)**









蛟草 特產
蛟草特產

蛟草 特產
蛟草特產

蛟草 特產
蛟草特產

蛟草 特產
蛟草特產



SOY BEANS
—ライフの冷凍食品—
まめ 鶴の子

冷凍食品
えだ豆
特選
えだまめ “特選” 大粒で、緑が鮮やか、味にコクがあります。
内容量 500g
TOYO SUISAN

あけほの
枝豆
冷凍食品
500g
要冷凍 Y

SOY BEANS
—ライフの冷凍食品—
えだまめ 鶴の子

Life Foods SOY BEANS
—ライフの冷凍食品—
えだまめ 鶴の子

Life Foods SOY BEANS
—ライフの冷凍食品—
えだまめ 鶴の子

SOY BEANS
—ライフの冷凍食品—
えだまめ





AGS 292





21 4 12

เมล็ดถั่วเหลือง ผักสด











Cabbage koottu



冷凍毛豆
毛豆の
FROZEN SOY BEAN

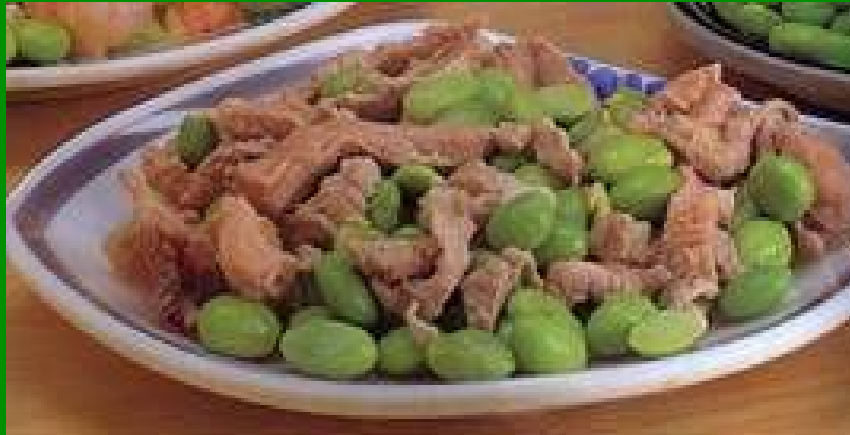


豆仁
おまめ
SOY BEAN KERNEL





Cooked with Various Ingredients



Frozen Green Soybean Salted



Frozen Green Soybean with Pepper



Frozen Green Soybean with Garlic



Frozen Green Soybean with Spices





HANOVER

THE
GOLD LINE

P R E M I U M

Edamame In The Pod

SOYBEANS IN THE SHELL

Steam in Bag

Serving suggestion

KEEP FROZEN

NET WT. 12 oz (340g)



HANOVER

Edamame In The Pod

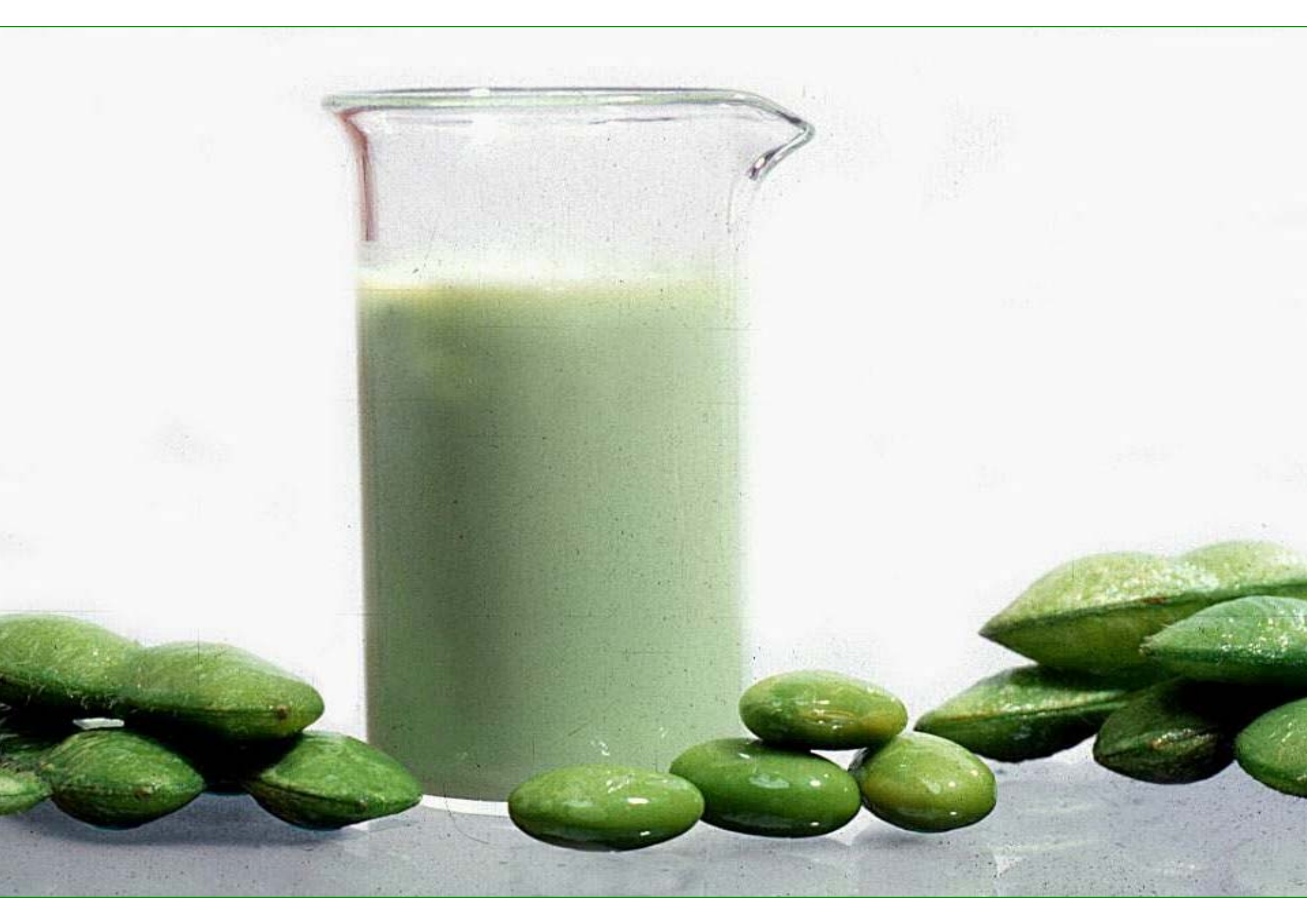






Roasted vegetable soybean







0%



20%



40%



60%



Blanched Vegetable Soybean



Soybean



Blanched Vegetable Soybean





大豆豆腐



毛豆豆腐

Green Soybean Pudding



Green Soybean Ice Cream



Green Soybean Ice Bar





Marketing Vegetable Soybean in
Nepal

SRTT Project in India- “Swarna Vasundara”



Source:DFID
Report2012



CONCLUSION

INTEGRATE SUPPLY & VALUE
CHAINS TO HAVE
CONCURRENT FLOWS OF
VALUE AND SUPPLY FOR THE
RAPIDLY SHIFTING TASTES,
PREFERENCE AND DEMAND
OF CUSTOMERS





