

Protected Cultivation for Vegetable Crop Production

Topics

- What and Why
- Merits and demerits
- Greenhouse structure and types
- Greenhouse location selection
- Greenhouse environments
- Greenhouse cooling
- Greenhouse crop growing techniques
- Low cost greenhouses

Where does the term Greenhouse come from ?



What is Greenhouse ?

- Structure covered with a transparent material for the purpose of admitting natural light for plant growth. (it should be sufficiently high to permit a person to work within (Nelson,1985).



1



2



3



4



**Which structures are
Greenhouse?**

5



6



7



8



Why Greenhouse ?



1. To protect crops from the unfavorable conditions.

- Coldness
- Heat
- Dangerous phenomena (frost, snow, hail, heavy rain, storms, winds)
- Pests (insects, disease, animals)

2. To be able to control environment affecting plant growth

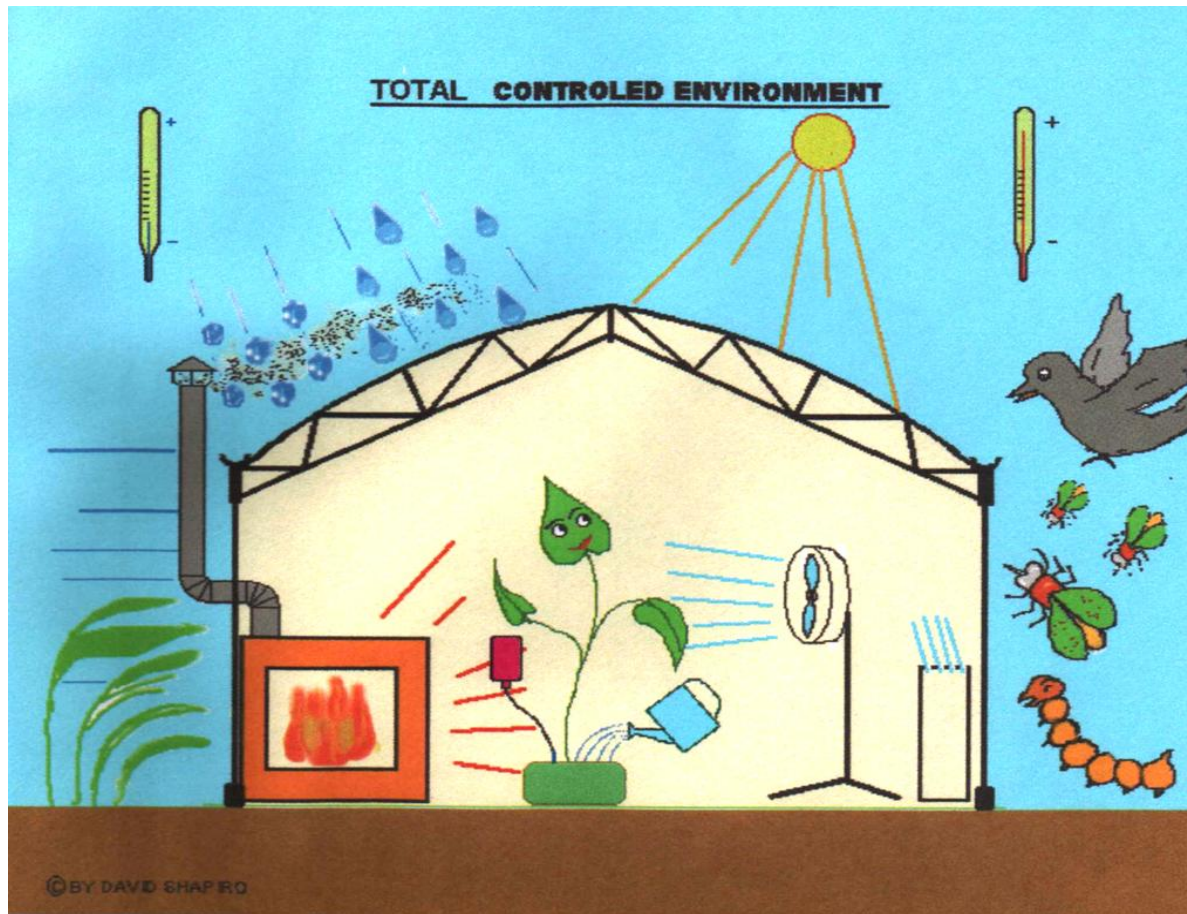
- Light
- Temperature
- Humidity
- CO₂

3. To be able to increase efficiency of growth inputs

- Water ----→ Irrigation
- Nutrients --→ Fertilization



Roles of Greenhouse for Crop Production



The nutrient management of greenhouse grown melon



Fertilizer mixing tank Drip irrigation system

Department of Horticulture, Faculty of Agriculture at Kamphaeng Saen, Kasetsart University, Nakhon Pathom

Soil fertility analysis before management

Analysis result	OM (%)	Total N (%)	Available P (mg/Kg)	Available K (mg/kg)
Sufficient level	> 5	-	> 60	> 200
Found	0.25	0.18	357.34	534.35



Over-doze fertilizer application behavior of farmers

Vegetative growth

20-20-20

20-10-30



Reproductive growth

20-10-30

0-0 60

The available NH_4SO_4 was used solely to supply only N



ระยะสร้างลำต้น และใบ (mg/L)	ระยะติดผล (mg/L)
100	100
	200
200	200
	300
300	300
	400

Growth and yield of melon as affected by different N concentration

Development stage		Stem Fresh Wt (g)	Stem Dry Wt (g)	Fruit Wt (g)	Fruit TSS (Brix)
Veg. Growth	Repro. Growth				
100	100	853 b	91 ab	1,612 ab	10.9 d
200	200	978 a	94 a	1,722 a	11.7 b
300	300	933 ab	85 c	1,623 ab	11.6 bc
100	200	842 b	87 bc	1,506 b	11.6 bc
200	300	876 ab	87 bc	1,662 ab	11.5 c
300	400	913 ab	85 c	1,598 ab	12.2 a
F-test		*	**	*	**

✓ Appropriate crop nutrient management can decrease cost and increase income

☐ Farmer fertilizer application before experiment

-56 g N/plant/crop

☐ After experiment

-6 g N/plant/crop



4. To able to lengthen growing season and grow the exotic crops

- Short-day plant/ long-day plant
- Warm season
- Cool season



Chrysanthemum grown under supplemented light inside the greenhouse to prolong vegetative growth in winter season



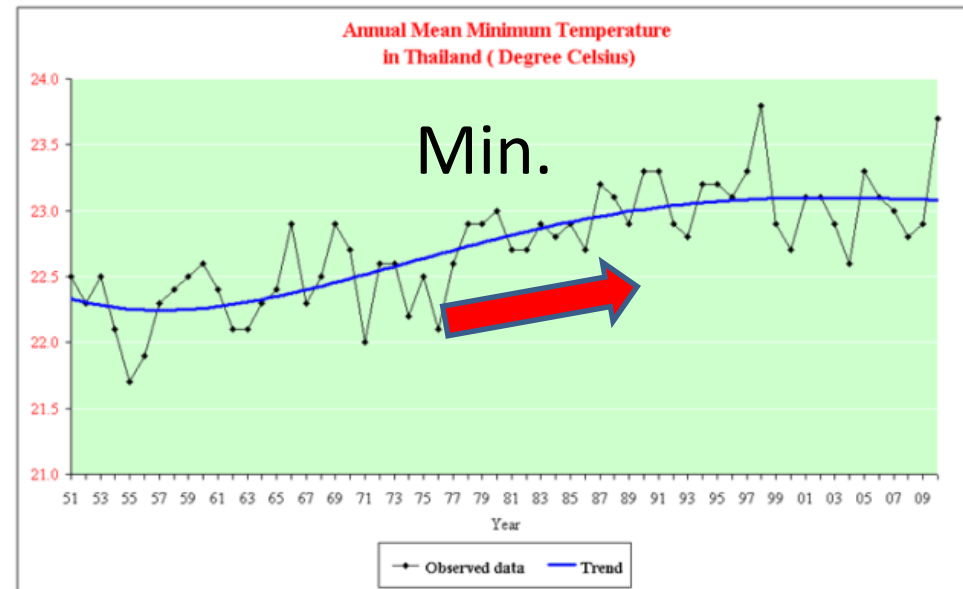
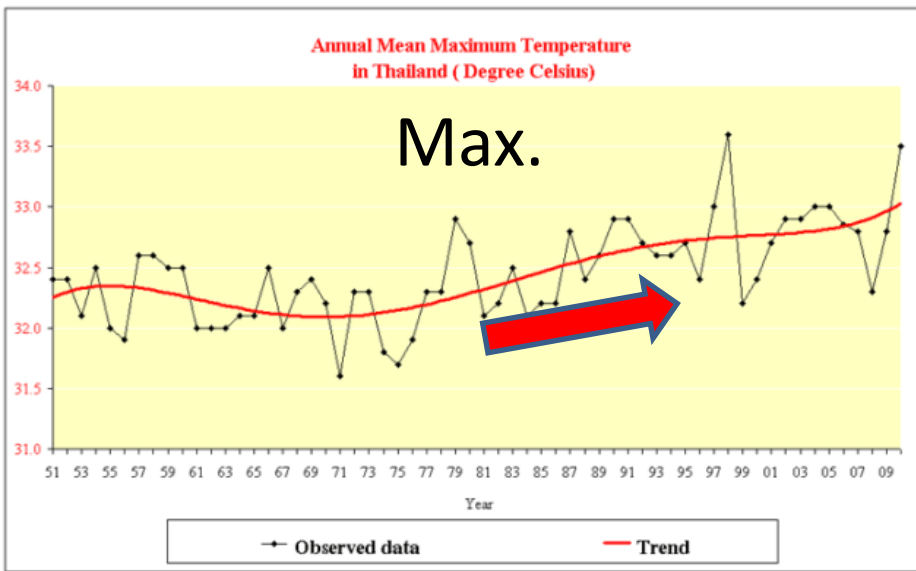
Cool-season vegetables grown in the tropics under a greenhouse



Factors enhancing greenhouse needed for crop production

- Unfavorable climate condition increasing
 - Daily temperature increasing
 - Pest infestation increasing
- Consumer demand for
 - ❖ Food safety
 - ❖ Exotic crop
 - ❖ Provision continuity
- Natural resource diminishing (soil, water, etc)
- Labor deficiency

Max and Min temperature during 1951-2049







เพลี้ยไฟ



แมลงหมีขาว



แมลงวันหนอนขอนใบ



โรคเหี่ยว(เหลือง)



โรคเหี่ยว(เขียว)



หนอนกระทู้ผัก



มวนหน้้า



โรคใบไหม้



โรคใบจุด



โรครากำมะหยี่



โรคราแบ้ง

Pests in tropic region
can destroy crop all-year

Over MRL Pesticide residues in produces is an international issues



Home > News > Business > 'อียู' สั่งระงับนำเข้าพืชไทย

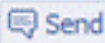
'อียู' สั่งระงับนำเข้าพืชไทย



2



0



นายศุภชัย โพธิ์สุ รัฐมนตรีช่วยว่าการกระทรวงเกษตรและสหกรณ์ เผยถึงปัญหาการระงับส่งออกสินค้าพืชผัก 16 ชนิด อาทิ กะเพรา โหระพา หริกขีหนู ไปยังกลุ่มประเทศสหภาพยุโรป (อียู) ชั่วคราว ตั้งแต่วันที่ 1 กุมภาพันธ์ 2554 เป็นต้นไป

โดยนายจิรากร โกศัยเสวี อธิบดีกรมวิชาการเกษตร ได้มาชี้แจงข้อเท็จจริง และได้รับการยืนยันข้อมูลว่า อียูได้มีมติสั่งระงับการนำเข้าสินค้าเหล่านี้ตั้งแต่เดือนธันวาคม 2553 แล้ว แต่ยังไม่ได้มีการออกประกาศออกมาและแจ้งเวียนไปให้ทั่วโลกทราบอย่างเป็นทางการ

Consumer demand for high quality food is increasing



Public Food Safety Awareness

“Safe, Clean and Green food”

Food Safety...

Healthy Life

อาหารปลอดภัยใส่ใจสุขภาพ

วันนี้ - 23 มิ.ย. 54

พบกับหลากหลายผลิตภัณฑ์อาหารปลอดภัย ซึ่งได้รับการรับรองมาตรฐานสากลคุณภาพดีเยี่ยม เหมาะสำหรับผู้บริโภคสุขภาพ อาทิ พืชสดจากฟาร์ม ฟาร์มไทยมาเนชิต ในช่วงฤดูการถึงสดและแปรรูป รวมถึงเนื้อสัตว์หลากหลายชนิดทั้ง หมู เนื้อ ไก่ กุ้งสด และแช่แข็ง ซึ่งได้รับมาตรฐานความปลอดภัย จากหลากหลายหน่วยงาน

ครั้งแรกของพลาฟลัดสินค้าเกษตร พัก - ฟาร์ม สินค้าแปรรูปไม่ว่าจะเป็นสินค้าชุมชนและสินค้าไทยปักษ์ใต้แบรนด์ Farmer Shop

ติดต่อสอบถาม และดูความปลอดภัย โทร



Food Today

Magazine for Food Industry, Marketing and Innovation Vol. 1 No. 3 / December 2025 - January 2016

How Green is Your Food?

Global Innovation in Natural & Organic Products

Thailand's Global Competitiveness



New generation growers need a better crop growing system



Safety

GH crop production

Quality

Continuity



Merits & Demerits



Merits

- Crops can be grown all year-round.
- Maximum yield can be obtained.
- High quality can be controlled.
 - Taste
 - Nutritional values
 - Safety
- Maximum profit is achieved.
- Production system is sustainable.

Productivity (kg/m³) of greenhouse vegetables

Crop	Out-door (Spain)	Greenhouse (Netherlands)
Tomato	10-12	42
Pepper	6-7	26
Cucumber	8-9	58
Snap beans	5	32

Comparative cost and profits of soil and greenhouse tomato in Spain (1998)

Items	Soil	Greenhouse
Yield (25#/Acre)	1,554	4,607
Price (\$/25#)	\$9.15	\$6.40
Total revenue	\$ 14,219.10	\$ 29,506.16
Fertilizers (\$/Acre)	\$ 326.22	\$ 2,124.46
Pesticides (\$/Acre)	\$ 1,134.18	\$ 767.20
Seeds (\$/Acre)	\$ 224.00	\$ 683.22
Water (\$/Acre)	-	\$ 709.89
Labor (\$/Acre)	\$ 462.64	\$ 4,319.48
Others	\$ 1,217.55	\$ 588.59
Total cost (\$/Acre)	\$ 3,373.59	\$ 9,192.84
Gross Margin (\$/Acre)	\$ 9,436.41	\$ 20,313.32



Sustainable Agriculture !

- The manner of crop production by which it sustains the agricultural resources.
 - Sustainable utilization of agricultural resources : land, water.
 - Protect forest and soil from deforestation, degradation, erosion and desertification.
 - Prevention and control environment pollution and restore damaged and polluted environment.
 - Protect all life supporting system, ecosystem and biodiversity.
-

Is greenhouse production sustainable ?

Sustainable agriculture	Greenhouse production
Safe use of land and water	Uses media and limited water
Protect forest and soil	Highest yield per land unit.
Prevent pollution of environment	Volume and quality of waste can be controlled
Protect bio-system	Use least harmful chemicals.

Demerits

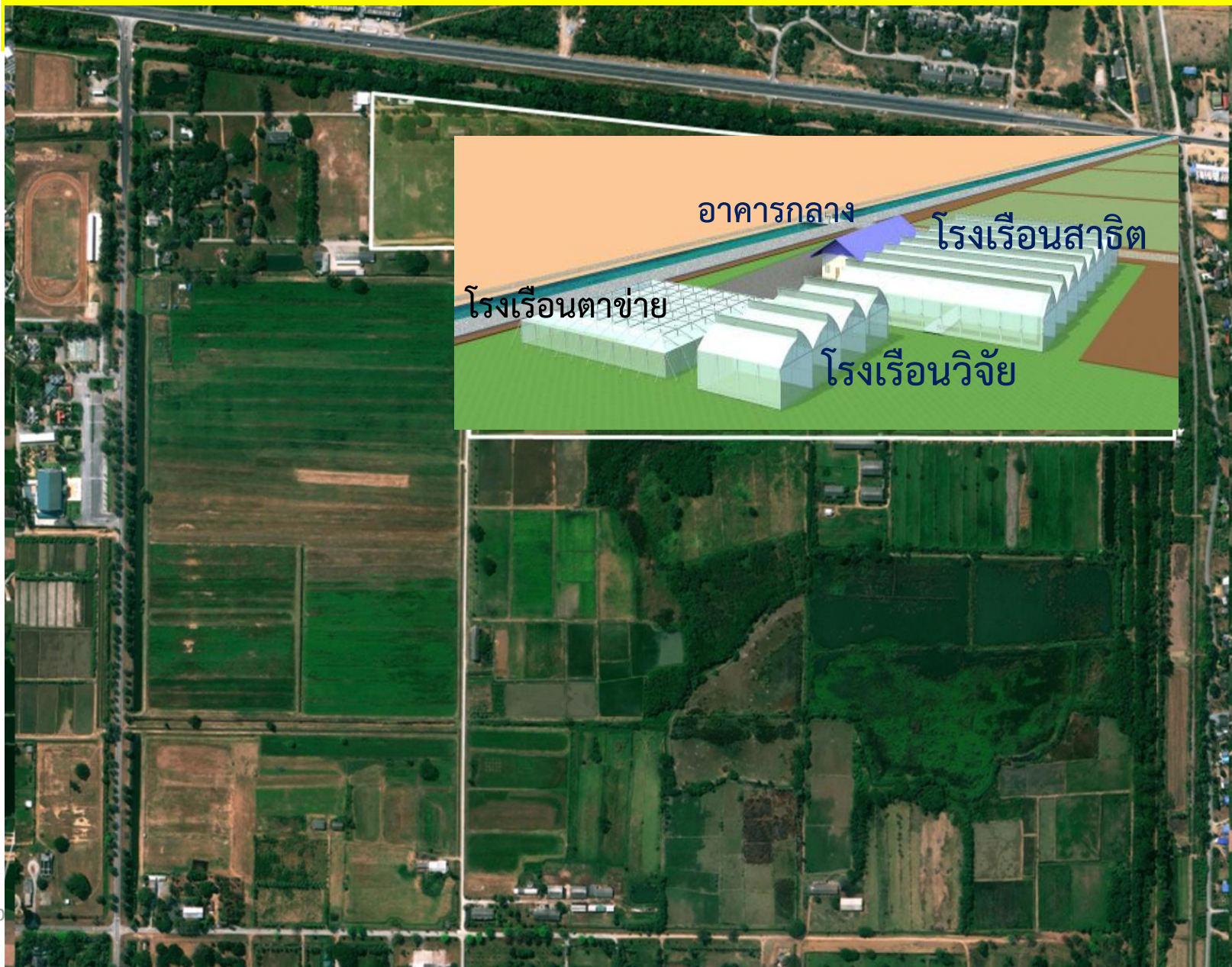
- High initial and operation costs.
- Knowledgeable and skilled labors are required.
- Energy required

NFT crop failure after power break down





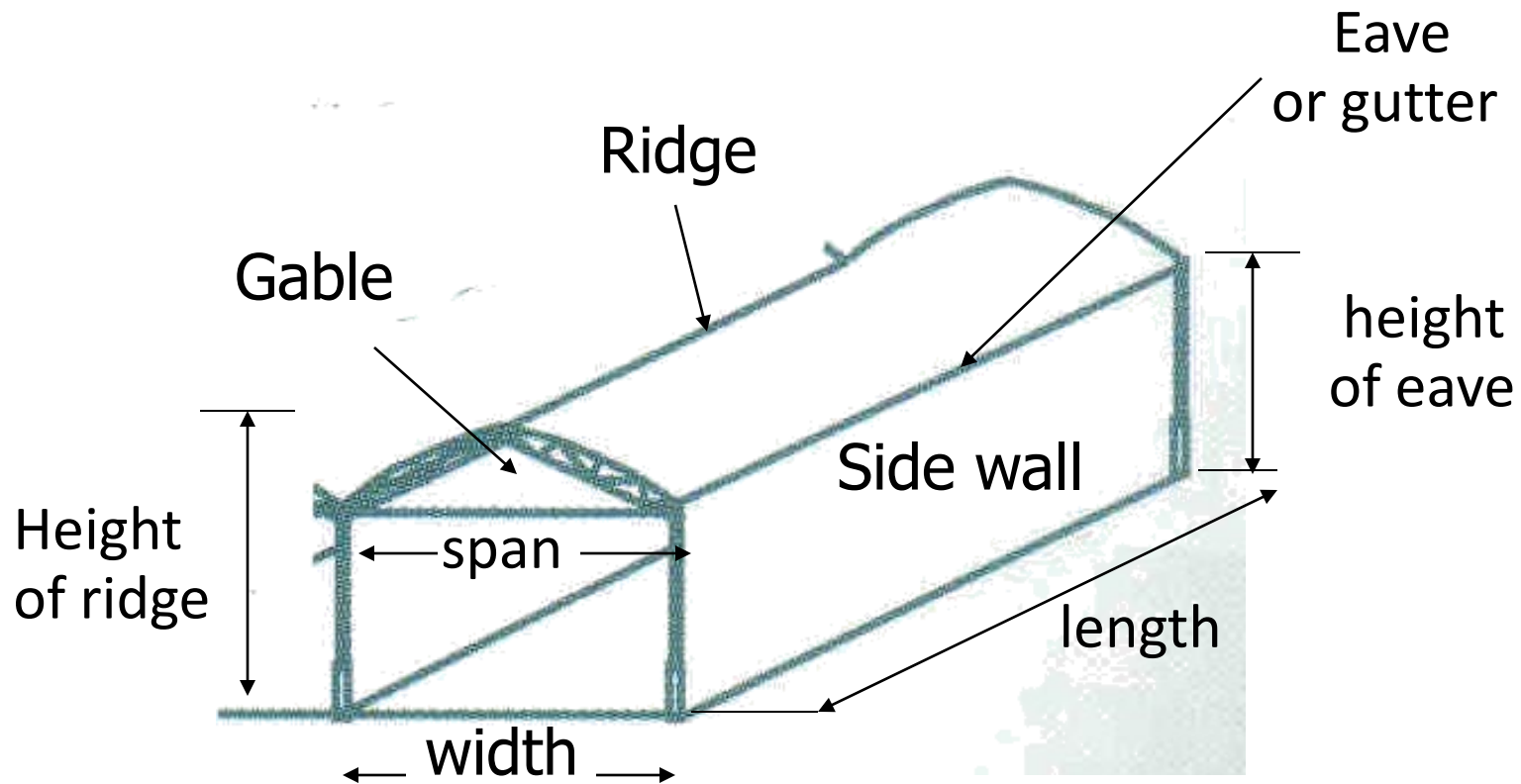
Greenhouse Complex, ม.เกษตรศาสตร์ กำแพงแสน





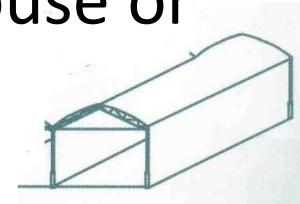
Greenhouse structure

BASIC GREENHOUSE STRUCTURE

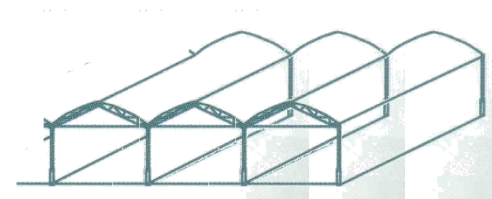


Types of greenhouse

- By number of roof
 - Single-roof or stand-alone greenhouse or
 - Multiple-roof or greenhouse range



- By roof shape
 - Gable
 - Arch
 - Saw-tooth
 - Over-lapping roof



Double-arch roof



Saw-tooth roof



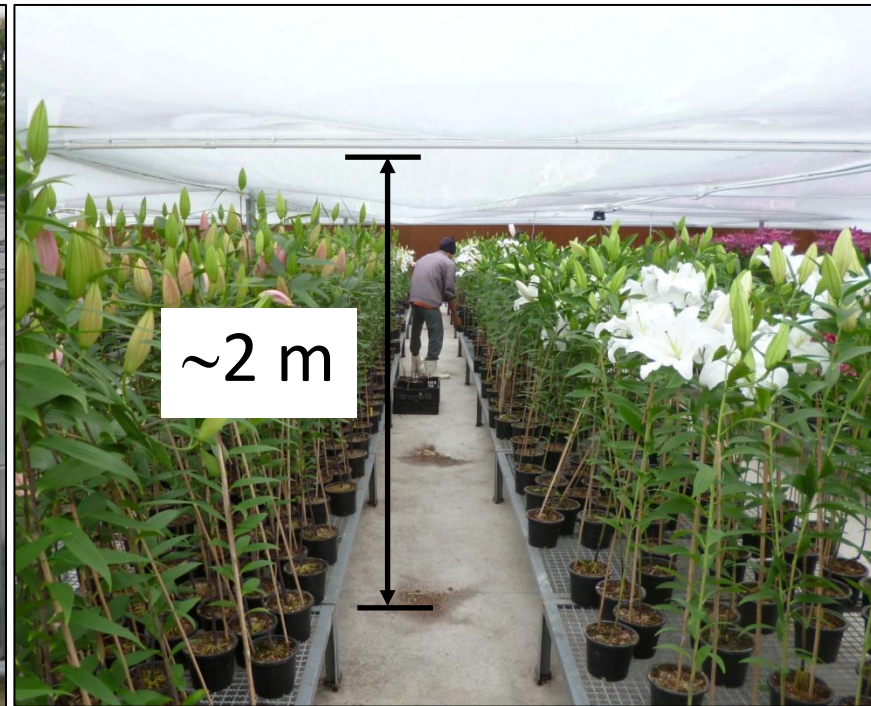
Over-lapping roof



Natural cooling greenhouse



Evaporative cooling greenhouse



Greenhouse strength

- Greenhouse must be design to withstand the loads that will be imposed on it during normal use
 - Environment load : wind, rain, snow
 - For wind load, at least 60 km/h
 - For snow : 125 kg /m²:
 - Work load : weight of hanging plant 40 kg/ m²:

Poor greenhouse structure can cause damage
by prevailing strong wind ($> 30 \text{ km}$)



Frame materials depends on width of greenhouse

- Narrow GH (6 m) use wood frame to be side post and column.
- GH with 6-12 m use galvanized pipe frame.
- GH with > 12 m use truss frame made by steel.

covering (glazing) materials

- Glass greenhouse
- Plastic greenhouse : Polyethylene (PE)
- Others
 - Fiberglass
 - Polycarbonate sheet (lexan)
 - Acrylic sheet (Plexiglass),

Glass

- The first material used.
- Very good light transmittance (90%).
- long lifetime.
- Resistant to sharp object but vulnerable to impact
- high weight
- Most expensive
- High operation cost for heating and cooling



Polyethylene (PE) plastic



- Good light transmittance (80-90 %)
- Light weight
- Short life-time 3-5 y
- Vulnerable to sharp object
- Easy to attach with dust
- Inexpensive
- Cheaper operation cost for heating and cooling

Properties of GH PE plastics

- Thickness : 100, 150, 200 and 250 μm
- Width : Domestic 6 m, Import 9 m or more
- Length : 100 m/ roll
- UV stabilizer concentration : 0.05 – 2%

UV stabilizers in plastics

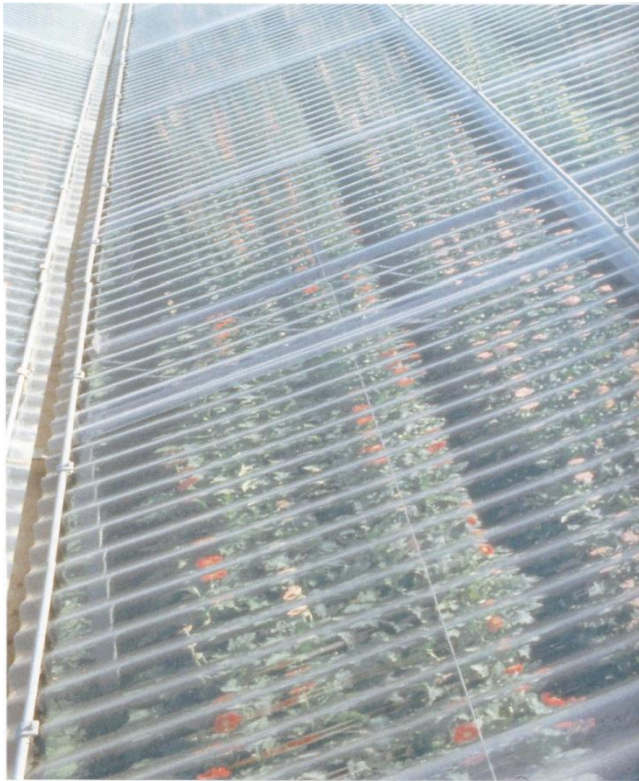
- UV stabilizers, such as benzophenones, work by absorbing the UV radiation and preventing the formation of free radicals.
- Concentrations normally range from 0.05% to 2%, with some applications up to 5%

Polycarbonate sheet

- Good light transmittance (70-80%)
- Light weight
- Lifetime ~ 10 y
- Expensive but cheaper than glass
- Resistant to moderate impact
- Vulnerable to sharp object



Fiberglass-Reinforced Plastic (FRP)



- Fairly high light transmittance, less than glass and PE
- Light weight
- Inexpensive but more than PE
- Sensitive to UV but lifetime slightly longer than PE

Glass VS Polyethylene

Glass	Polyethylene
1. High initial cost	1. Much cheaper
2. High maintenance and operation cost	2. Lower (40% less for heating cost)
3. Heavy in weight	3. Lighter in weight
4. Higher light transmission	4. Slightly less
4. Long life expectancy	4. Short life expectancy

Screen and net

- Use high resolution net
 - 32, 40 and 50 mesh resolution
 - Retard air movement >>>> heat build up
- Use new innovative insect-control net
 - Optinet® 0.71 x 0.41 mm or 0.71 x 0.25 mm
 - Chemical protection : repelling insect by additives.

Greenhouse insect pests

- Caterpillar > 5 mm
- Aphids 1-2 mm
- White fly > 1 mm
- Spider mite
- Thrips > 1 mm
- mealy bug
- Flea beetle

How insects entering the greenhouse

- Through the opening
 - Ventilator
 - Damaged net
 - Open Door
 - Through the net opening (very small insects)
- Through infected plant materials

Grit	Mesh	Microns	Inches
	USS**	(Average)	(Average)
4	3.5	5600~4750	0.187 (nom.)
5	4	4750~4000	0.157
6	5	4000~3350	0.132
7	6	3350~2800	0.111
8	7	2210	0.087 (av.)
10	8	1854	0.073
12	10	1600	0.063
14	12	1346	0.053
16	14	1092	0.043
20	16	940 (0.9 mm)	0.037
24	20	686	
30	25	559 (0.6 mm)	0.022
36	30	483	0.030
46	40	356	0.014
54	45	305 (0.3 mm)	0.012
60	50	254	0.010

GH Location selecting criteria

- Topography
 - Level site is desirable
 - Well drain soil
 - Natural wind break
 - No object casting any shadow on East side

Poor greenhouse location



GH should not be near a tree



Wind break can protect greenhouse form storm



Department of Horticulture, Faculty of Agriculture at Kamphaeng Saen, Kasetsart University, Nakhon Pathom

Flooding can occur if greenhouse sitting on low land level



Greenhouse should not be closed to a road with high traffic



Well-drain soil is desirable



Department of Horticulture, Faculty of Agriculture at Kamphaeng Saen, Kasetsart University, Nakhon Pathom

GH Location selecting criteria (cont.)

- Land-use law
 - Agriculture land or Industrial land regulation
 -
- Labor supply
 - Available
 - Cheap

GH Location selecting criteria (cont.)

- Accessibility
 - Near markets as possible
 - Shipping facility : transportation and road
- Water & Electricity
 - High quality
 - Available all year-round

GH Location selecting criteria

- Room for future expansion
 - Greenhouse
 - Service building (~ 8-13% of greenhouse area)
 - Storage room
 - Access drives
 - Unforeseen requirement

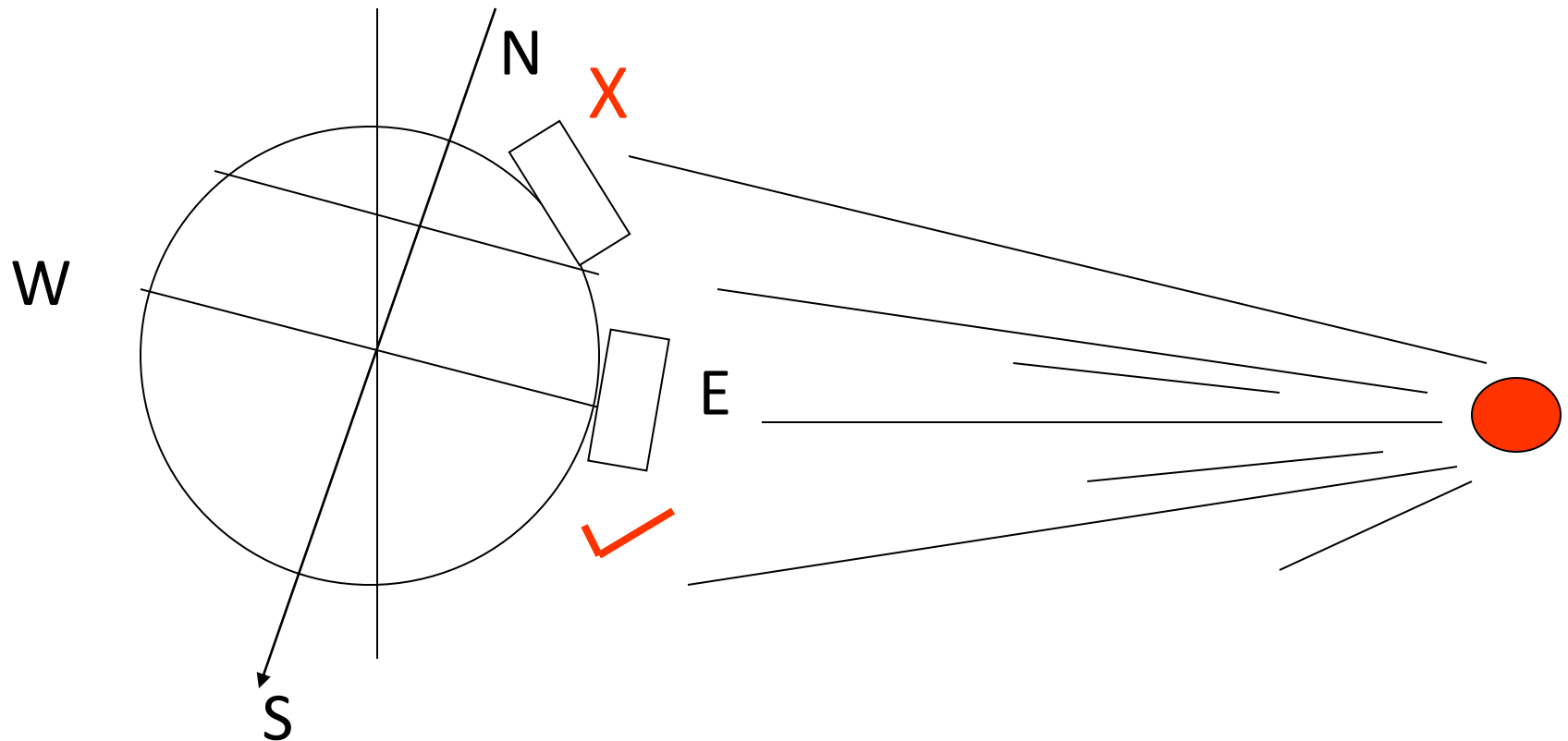
GH Location selecting criteria (cont.)

- Orientation
 - Latitude 40°N - 40°S use orientation N-S
 - Latitude above 40°N and below 40°S use orientation E-W

Effect of greenhouse orientation on light transmission at latitude 50° N

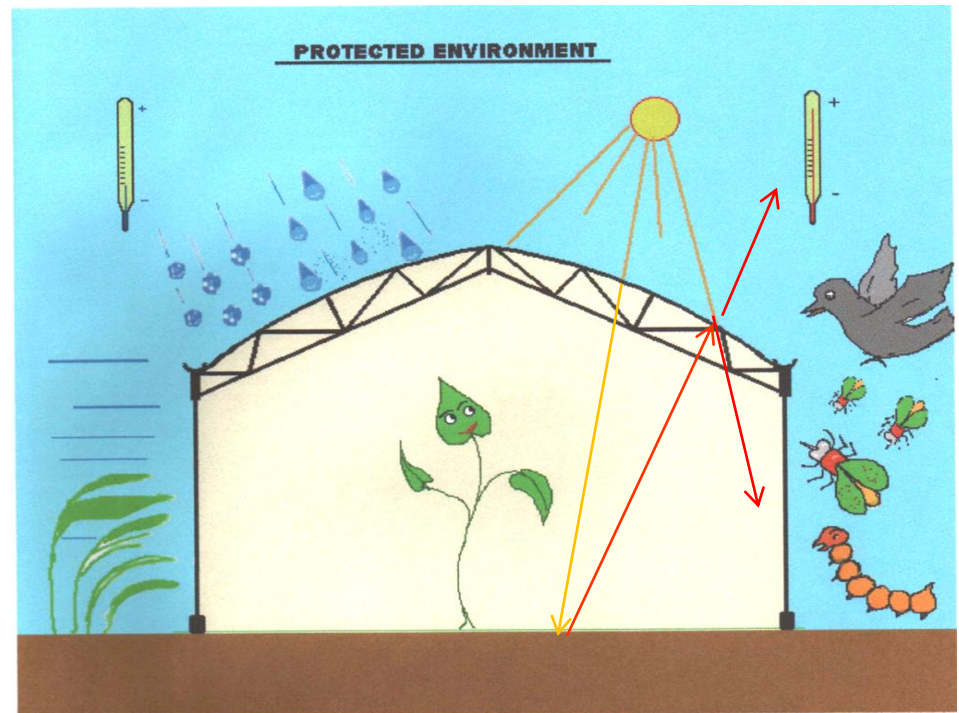
Orientation	Percent Transmission	
	Summer	Winter
N-S	64	48
E-W	66	71

Effect of latitude on greenhouse orientation



GH Environments

- Temperature
- Humidity
- Light
- CO₂
- Air movements



Optimum environment for plant growth

1. Temperature

1.1 Warm season vegetables 18-30 °C

1.2 Cool-season 16-18 °C

2. Relative humidity 60-75 RH%

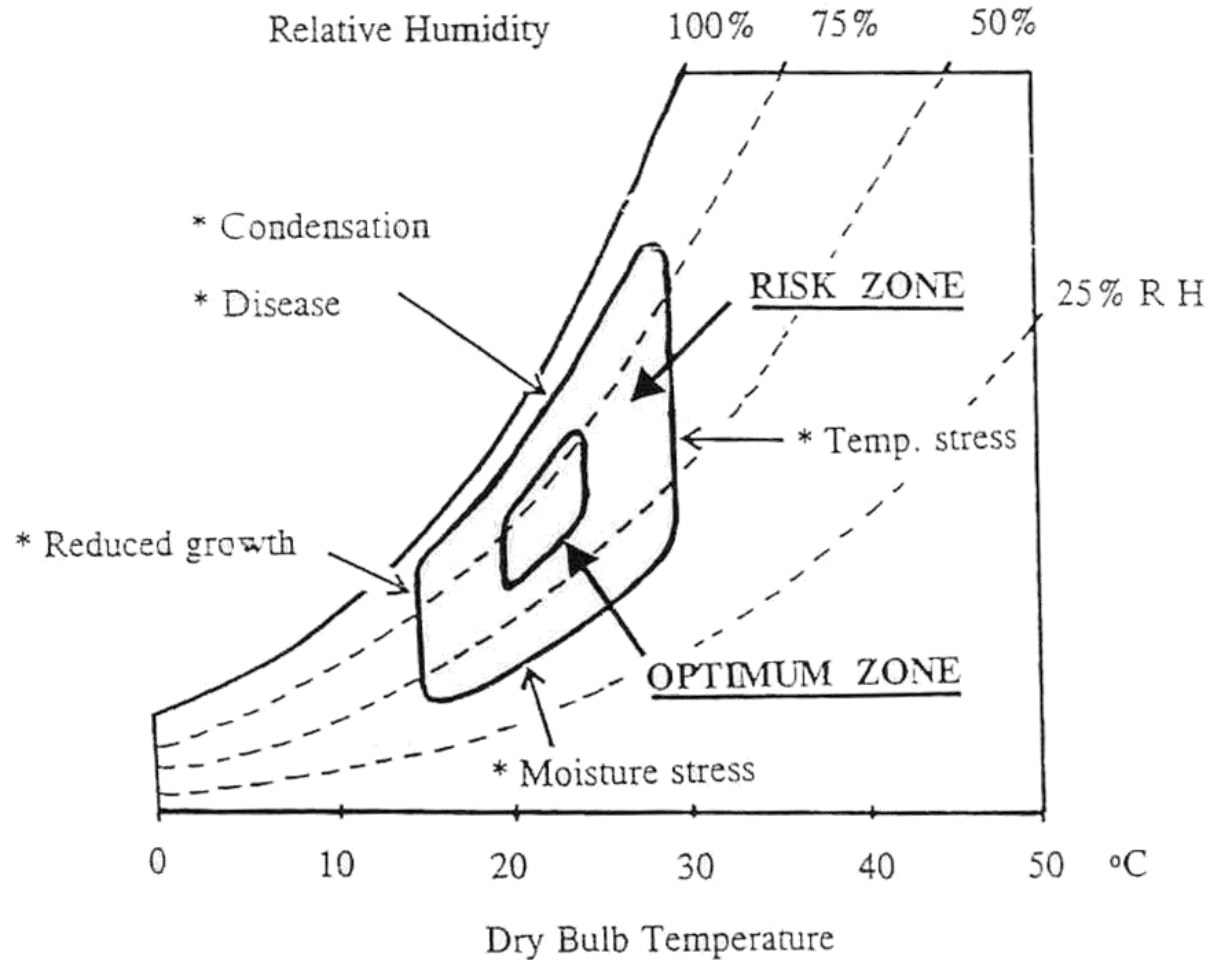
3. Light

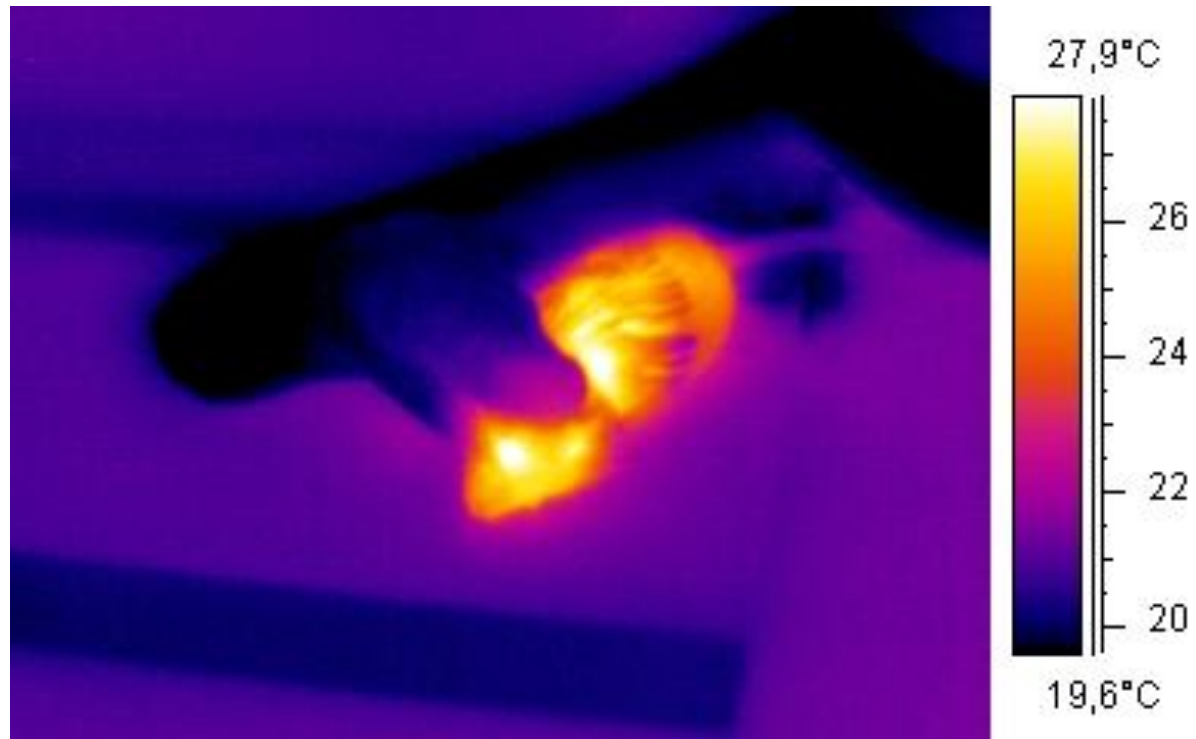
-intensity $0.9-2.0 \text{ m}^2 \text{ m}^{-2} \text{ s}^{-1}$ (50-100% full sunlight)

-Light duration > 6 hr/day

4. Wind $1-2 \text{ m s}^{-1}$ or 360-720 ม./ชม.

Optimum zone and Risk zone





THE GREENHOUSE EFFECT

Visible energy from the sun passes through the glass and heats the ground

Infra-red heat energy from the ground is partly reflected by the glass, and some is trapped inside the greenhouse



The Met Office

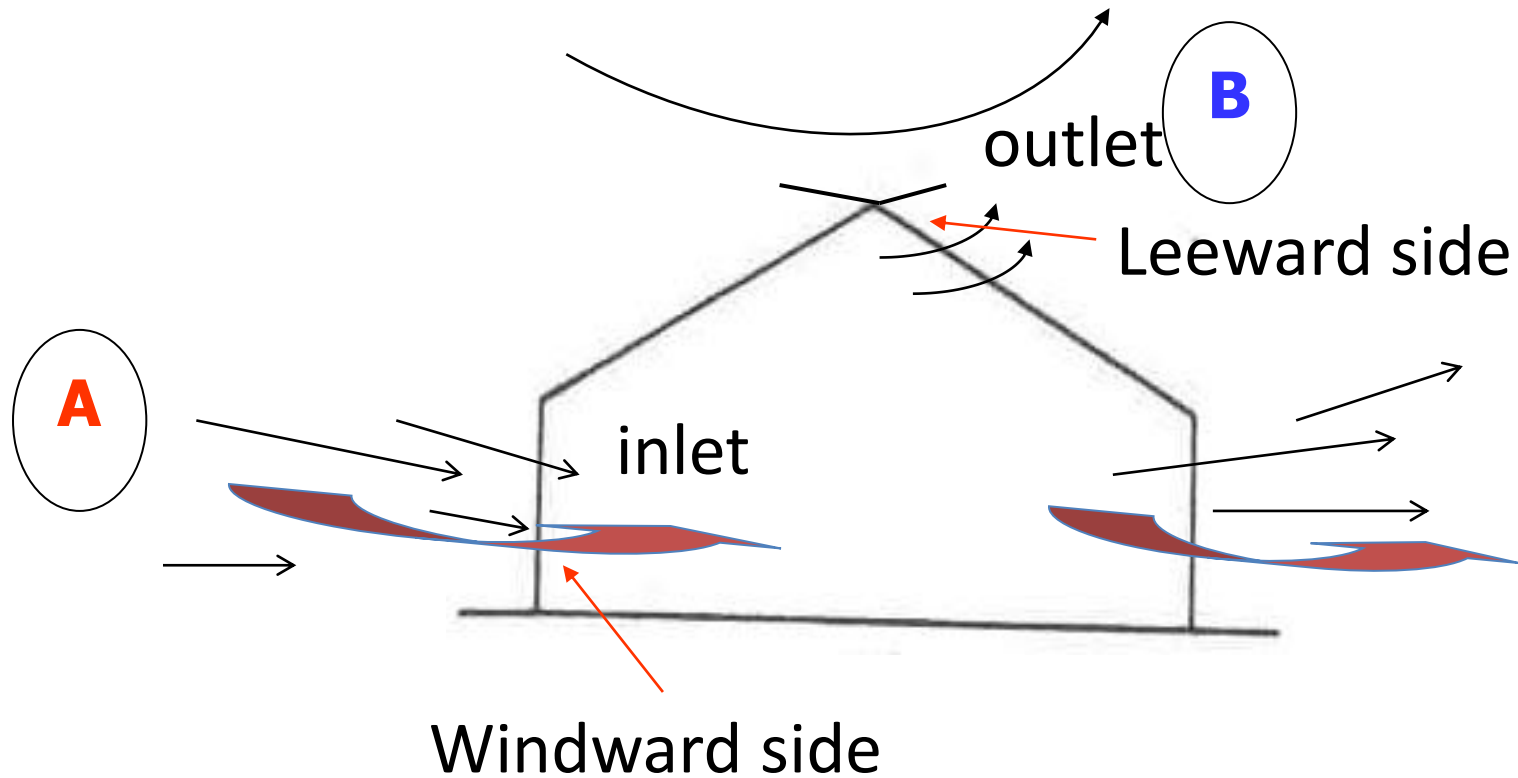
Hadley Centre for Climate Prediction and Research

984335 1

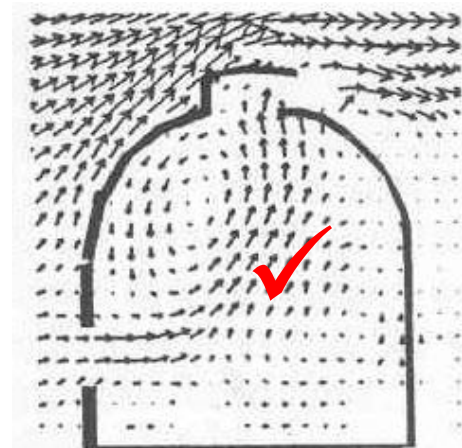
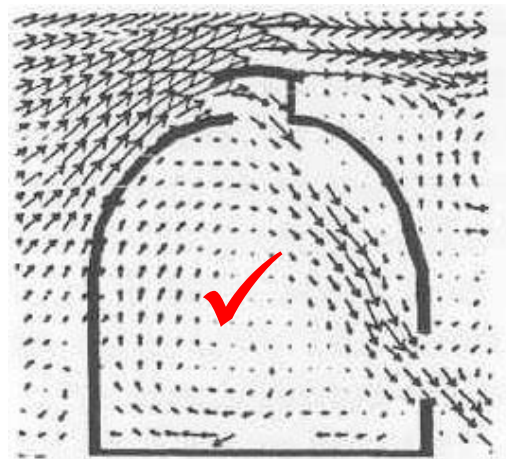
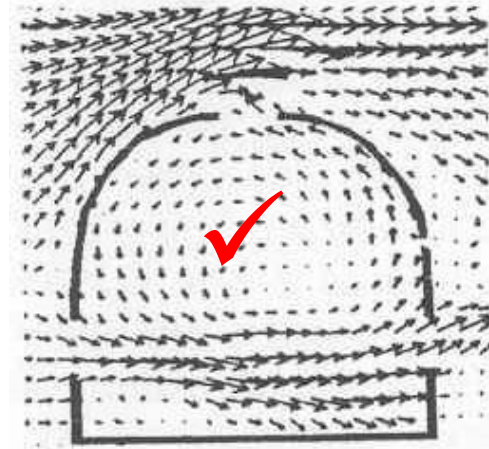
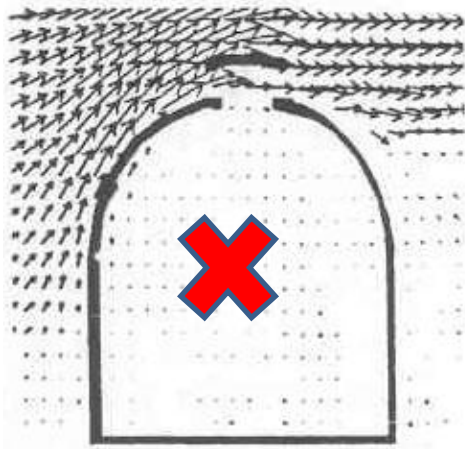
Greenhouse cooling

1. Natural method
 - 1.1 Wind cooling
 - 1.2 Stack effect
2. Artificial method
 - 2.1 Evaporative cooling system
 - 2.2 Mist spray
 - 2.3 Shading
 - 2.4 fan cooling
 - 2.5 Plastic technology

Wind cooling



The inlet and outlet opening required for wind cooling greenhouse



Factors affecting wind cooling efficiency

1. Wind speed
2. Wind direction
3. Ventilation area

$V_{\text{wind}} = K \times A \times V$, where

V_{wind} = volume of airflow (m^3/h)

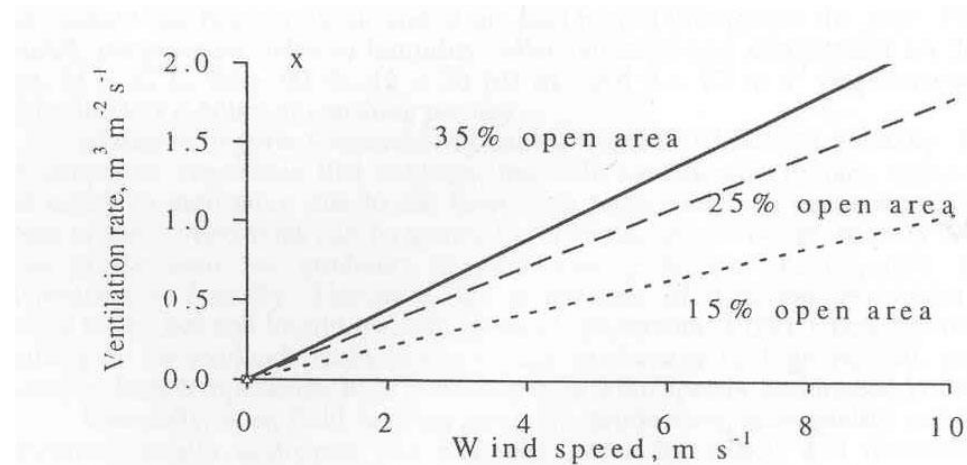
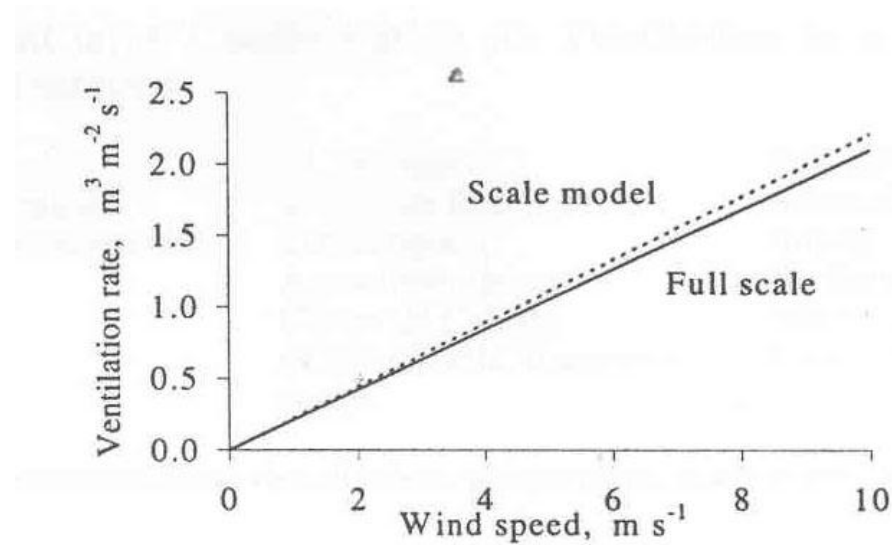
A = Gross vent area opening (m^2)

V = outdoor wind speed (m/h)

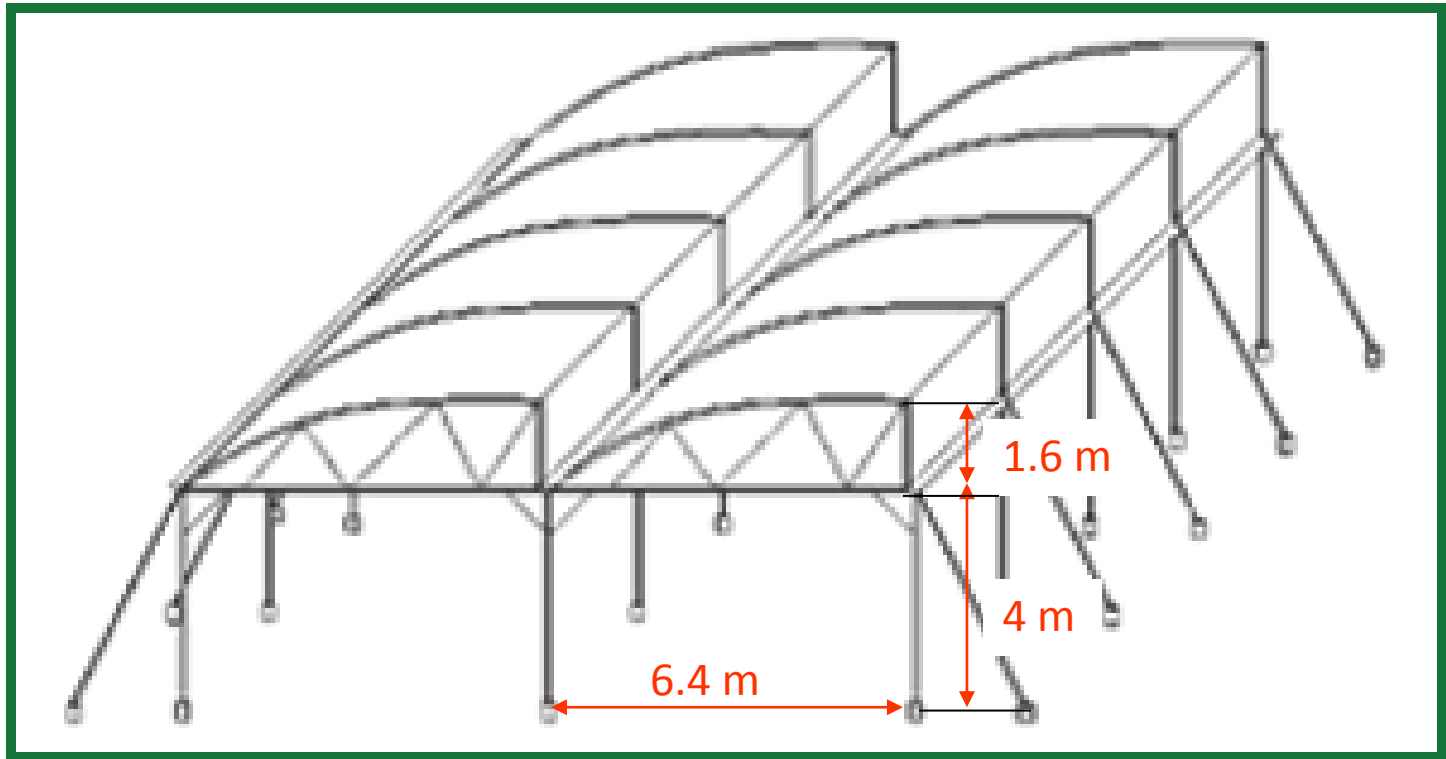
K = coefficient of effectiveness

(Abright, L.D., 1990: Acta Hort. 578 ISHS 2002)

Effects of wind speed and vent area on ventilation rate



Saw-tooth greenhouse has a optimum ventilation for wind cooling

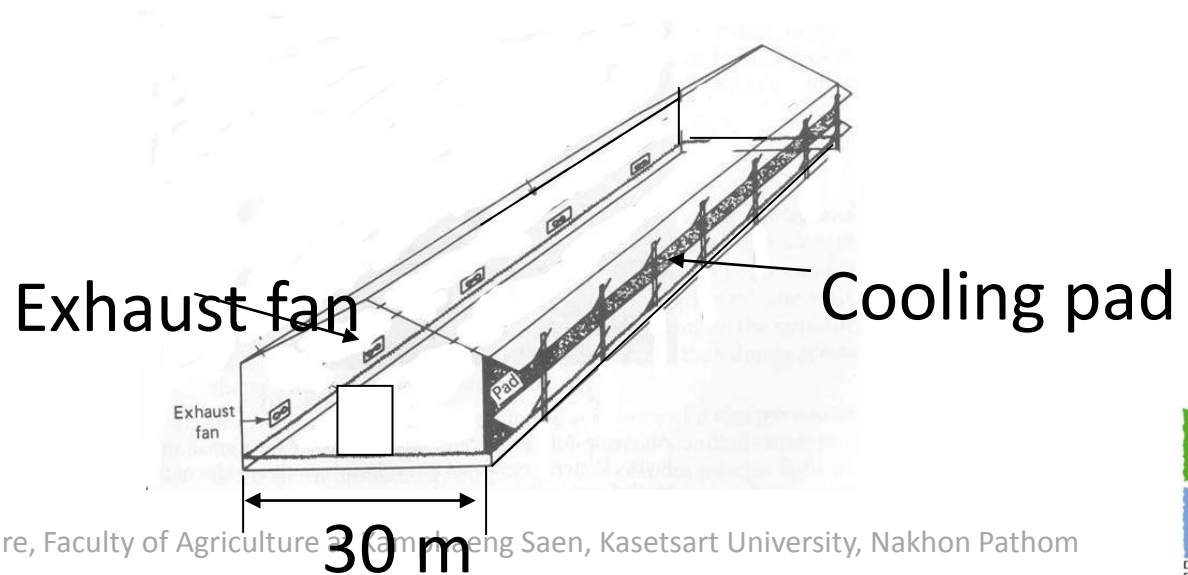
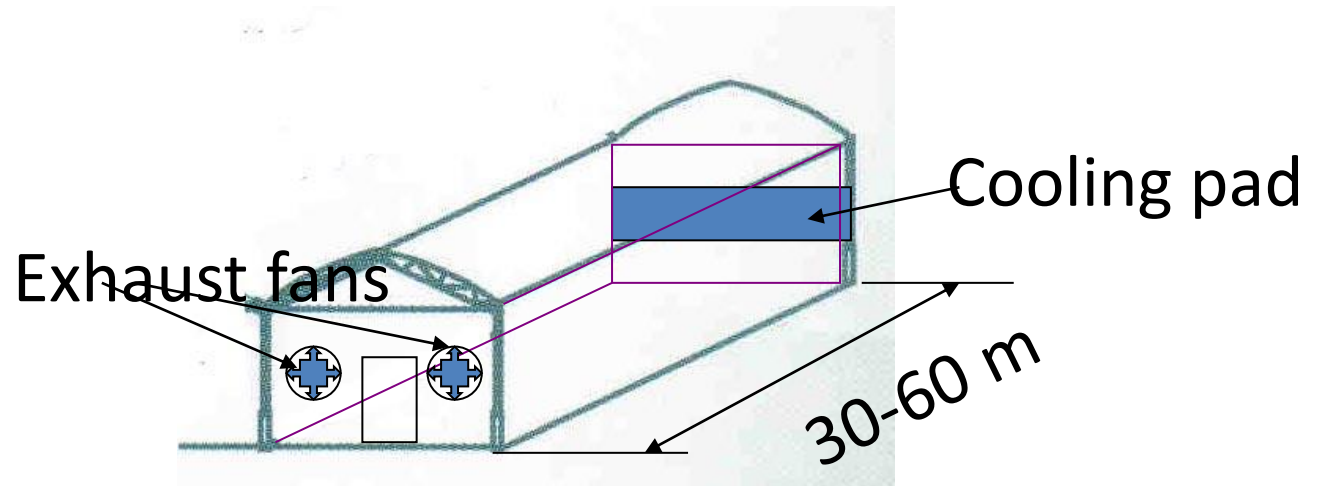


Roof ventilation $\approx 25\%$ of surface area

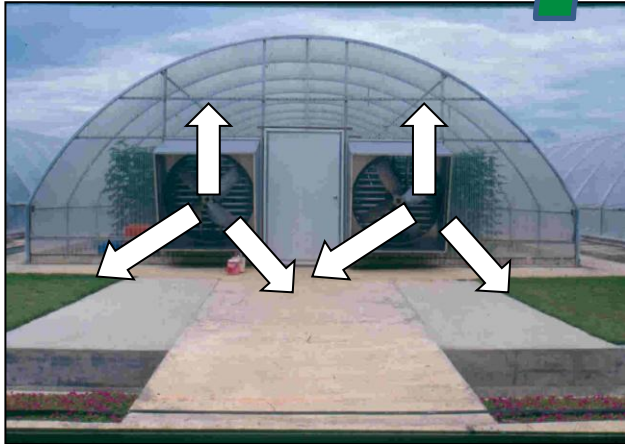
Evaporative cooling system



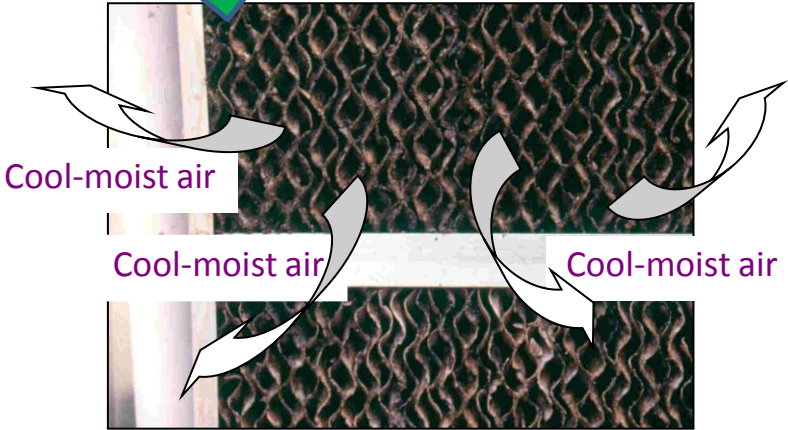
Fan and Cooling pad



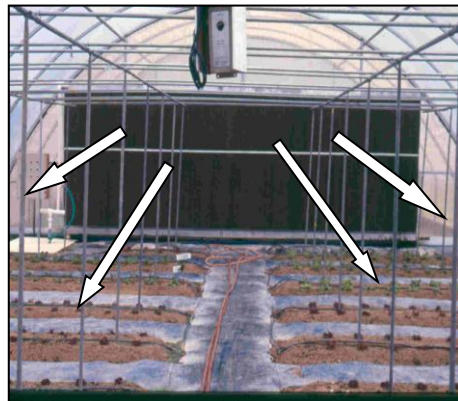
Evaporative cooling system



Exhausted fans pull air out of GH

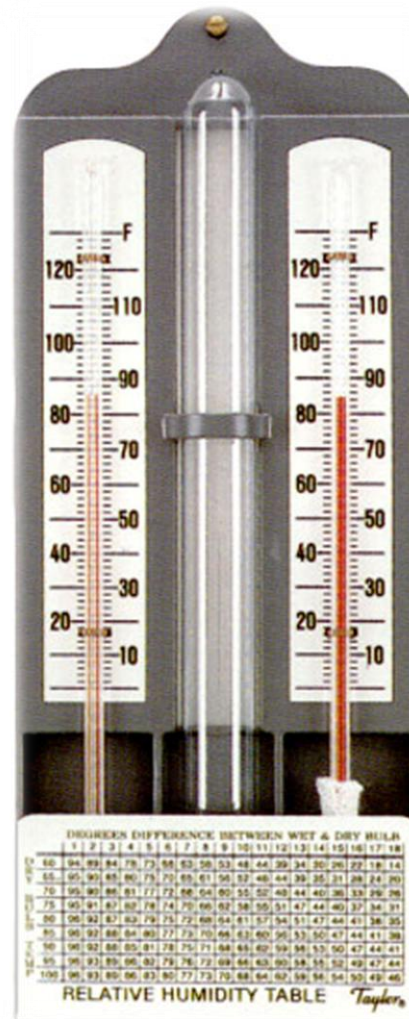


Warm air was pulled passing wet cooling pad, moisture evaporates by Using heat energy from air



Cooled air is pulled from pad end to fan end

Dry bulb temp.



Wet-bulb temp.

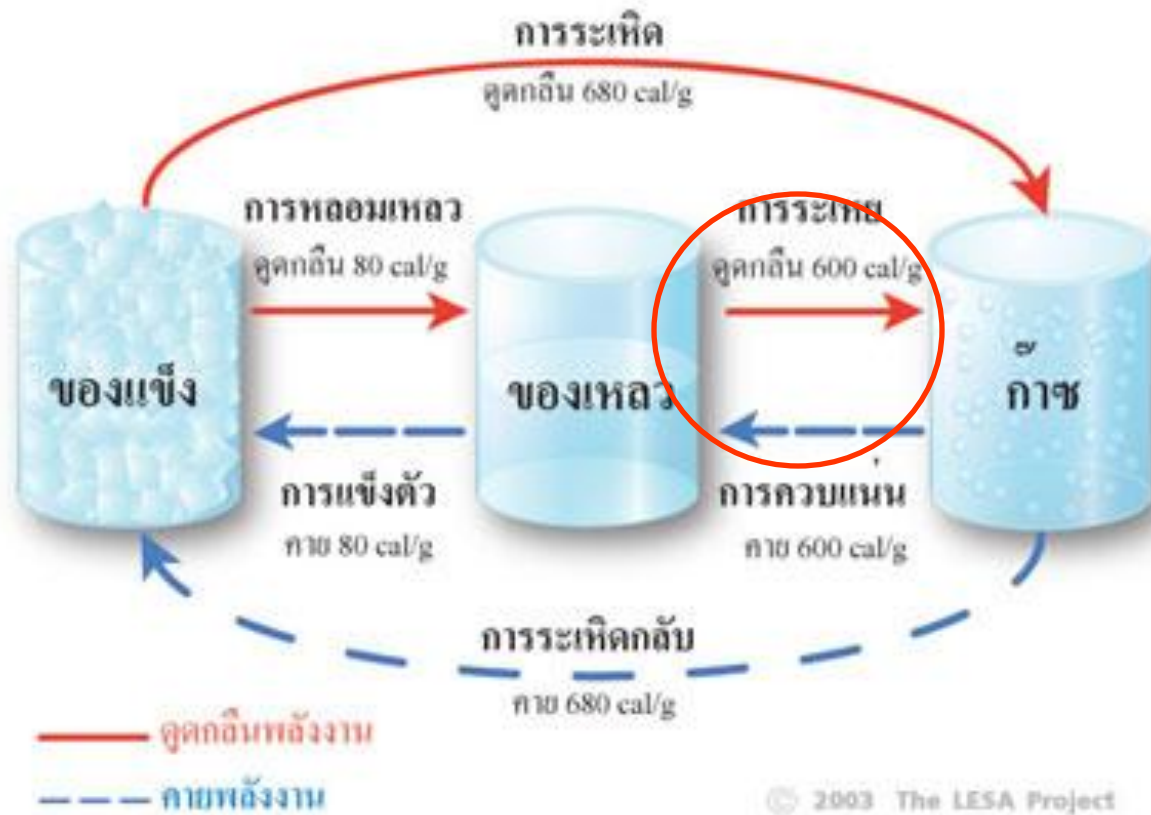
Efficiency of EVAP varies with RH%

Out-side GH			In-side GH	
Dry-bulb temp. (°C)	Wet-bulb temp. (°C)	RH (%)	Dry-bulb temp (°C)	Wet-bulb temp (°C)
35	26	50	28	87
35	29	65	30	92
35	32	80	32	93

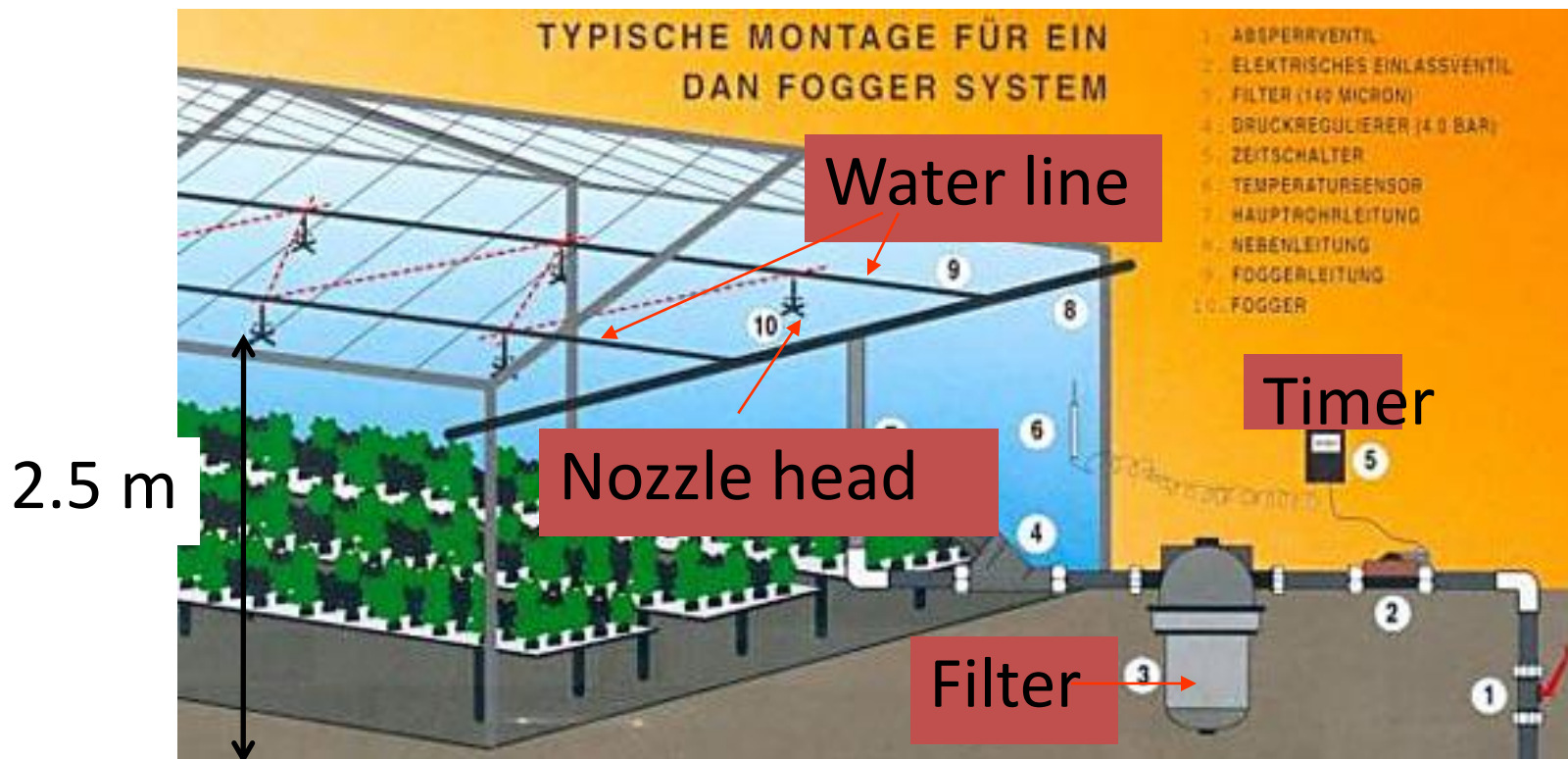


Fog cooling or Mist-spray cooling





Fog components

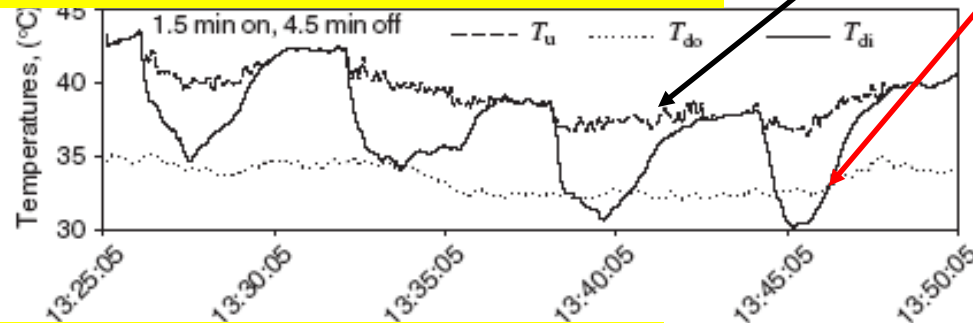


Pressurized water

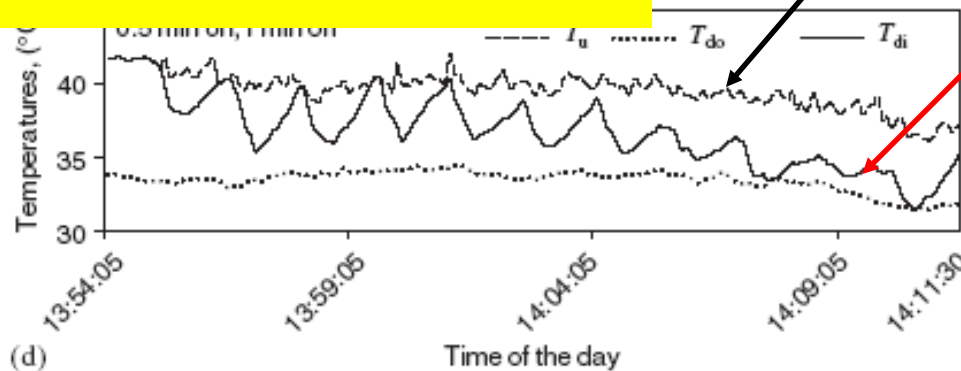
Minimum pressure 2.5 -4 bar mist and 150 bar for Fog

Short-spray and high frequency spraying is better

A) 1.5 min on, 4.5 min off



B) 0.5 min on, 1 min off



Light air movement during fogging is required

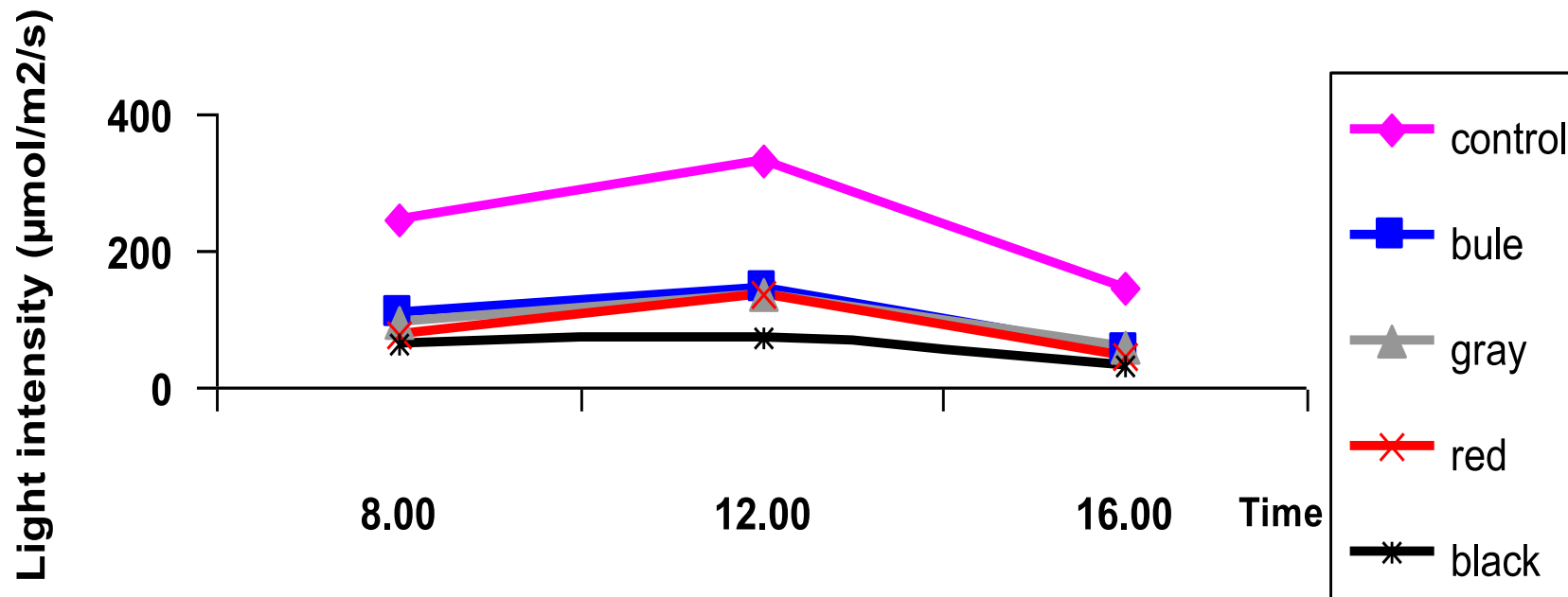


Light shading by a screen

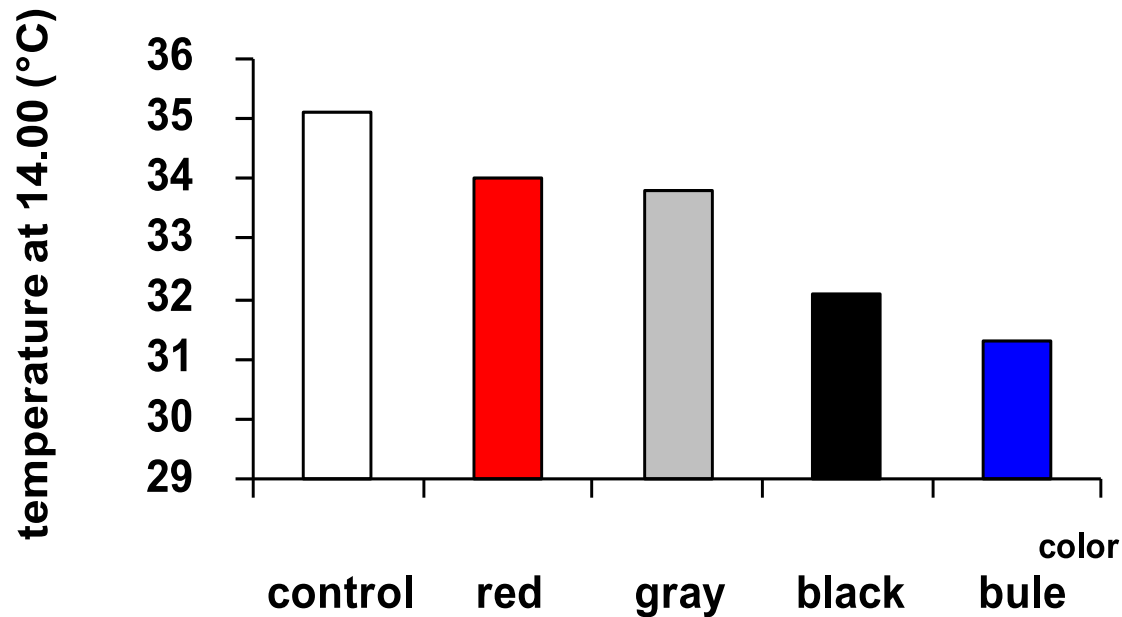


Effect of net color on light, temp and growth of lettuce

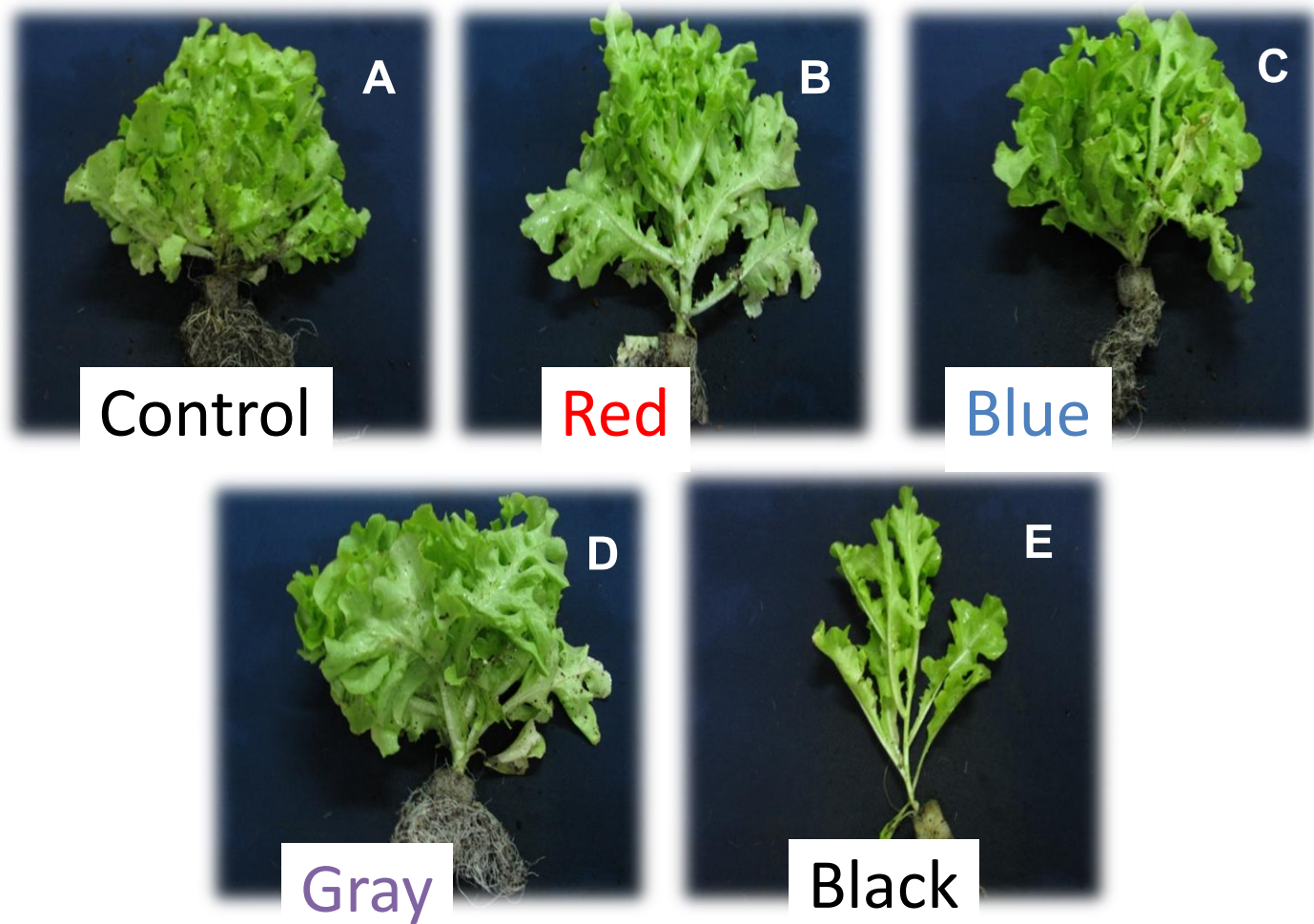




Temp. under net at 14:00



Growth of lettuce under 24 hr shading



Greenhouse crop growing method

- Soil Culture
 - With fertigation technique
- Soilless Culture
 - With hydroponic technique
 - With substrate culture technique
 - With aeroponic technique

Soil growing with fertigation system







Deep Flow Technique



Nutrient Film Technique



Rockwool culture



Cocopeat culture



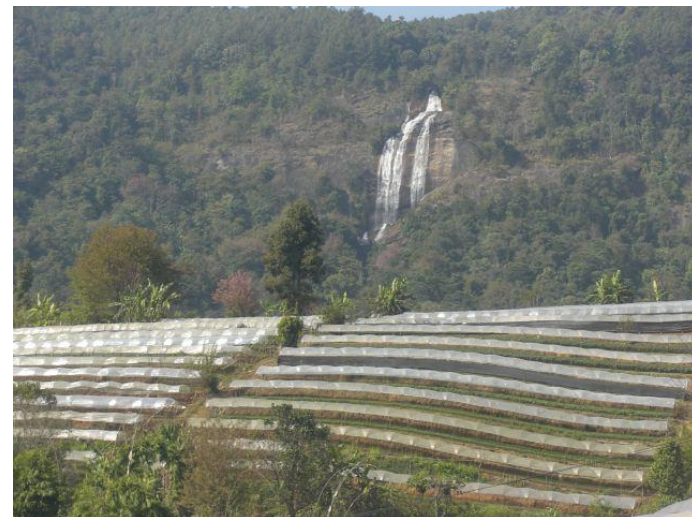
Aeroponics



Greenhouse crop production of hill-tribe farmers under the Royal Project, Thailand



- The introduction of crop production can replace opium growing.
- The crop production under greenhouse allows year-round crop production and income.



Tomato can be grown all year-round under bamboo greenhouse
by coco-coir husk substrate culture



Development of greenhouse structure of hill-tribe farmers



Bamboo-frame greenhouse

Galvanized frame greenhouse

Greenhouse sweet pepper grown under contract farming



Quality grading and packaging for export



Cherry tomato grown by coco-coir dust culture



Kamphaeng Saen, Kasetsart University, Nakhon Pathom

Lettuce grown by NFT system inside EVAP greenhouse



The uniform growth of lettuce grown by NFT system inside EVAP greenhouse



Leafy vegetable can grown well in soil under the net-house



The introduction of low cost greenhouse at Siem Reap, Cambodia



Problems

- Vegetable production is limited leading to malnutrition
 - Limit of water after rainy season
 - Lacking of agricultural knowledge
 - Over-doze application of pesticide !!!

The international project introducing the family drip irrigation for growing vegetables



Crop was destroyed when growing out-door



culture at Kamphaeng Saen, Kasetsart University, Nakhon Pathom

The construction of low cost greenhouse

6 x 12 sq.m

Galvanized frame



Bamboo-stick frame



Greenhouse crop production training



Seedling was infected by soil-borne disease.



Clean seedling media locally available was introduced



Rice-hill charcoal



Rice-hull ash

Rice-hull charcoal making



The clean seedling media was generated by locally available material

Rice-hill charcoal



Rice-hull ash



Cow dung

= 2 : 1 : 0.5 V/V



Perfect germination !!!



Out-door grown cucumber



Greenhouse grown cucumber



Pollination problem inside the greenhouse



Low-tunnel net-house for leafy vegetable



Construction of low-tunnel nethouse



Cultural practice done in the day-time



Leafy vegetables was protected from insects inside the net-house



The pesticide-free vegetable was harvested



Choose wisely, live well.

